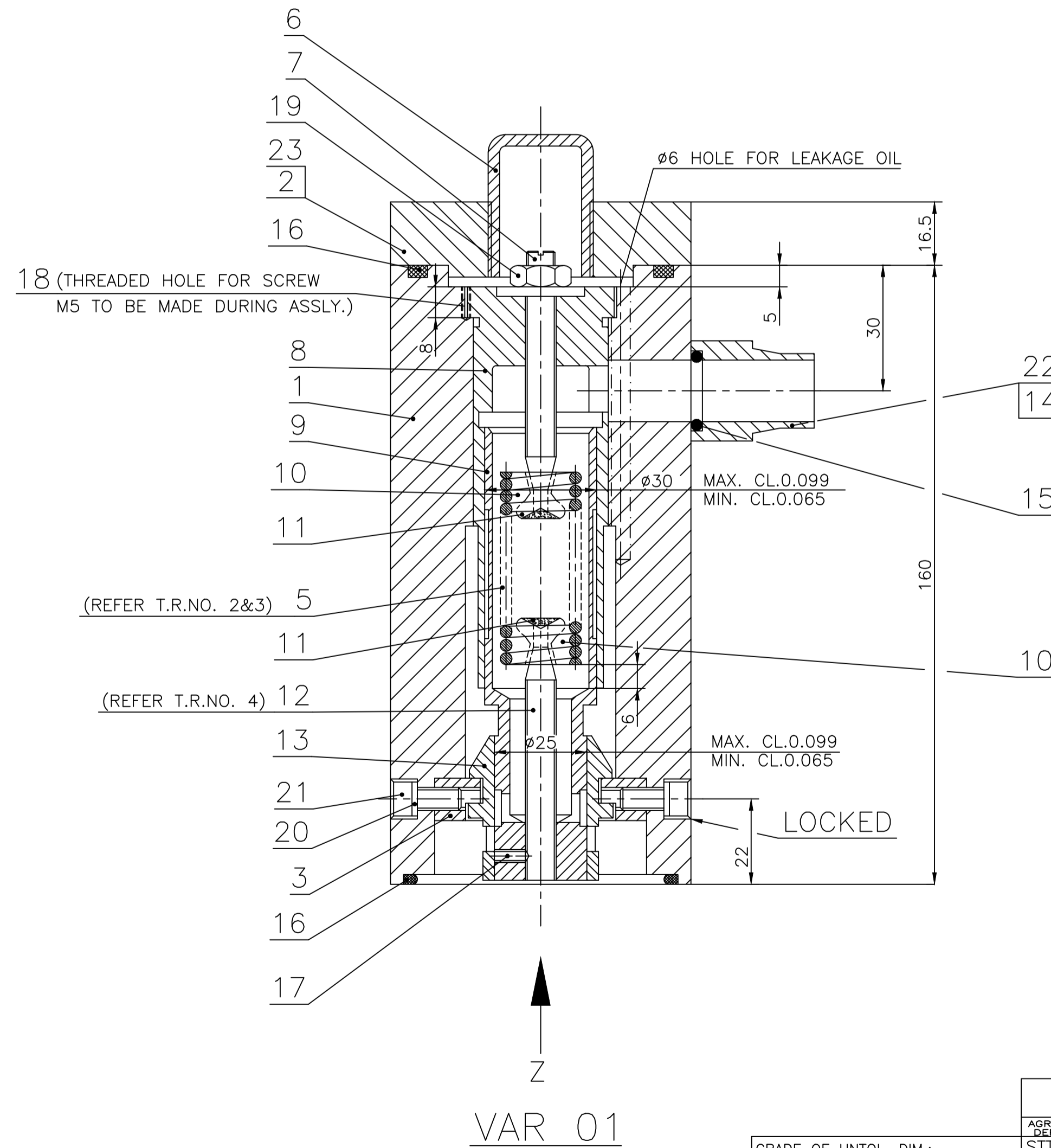
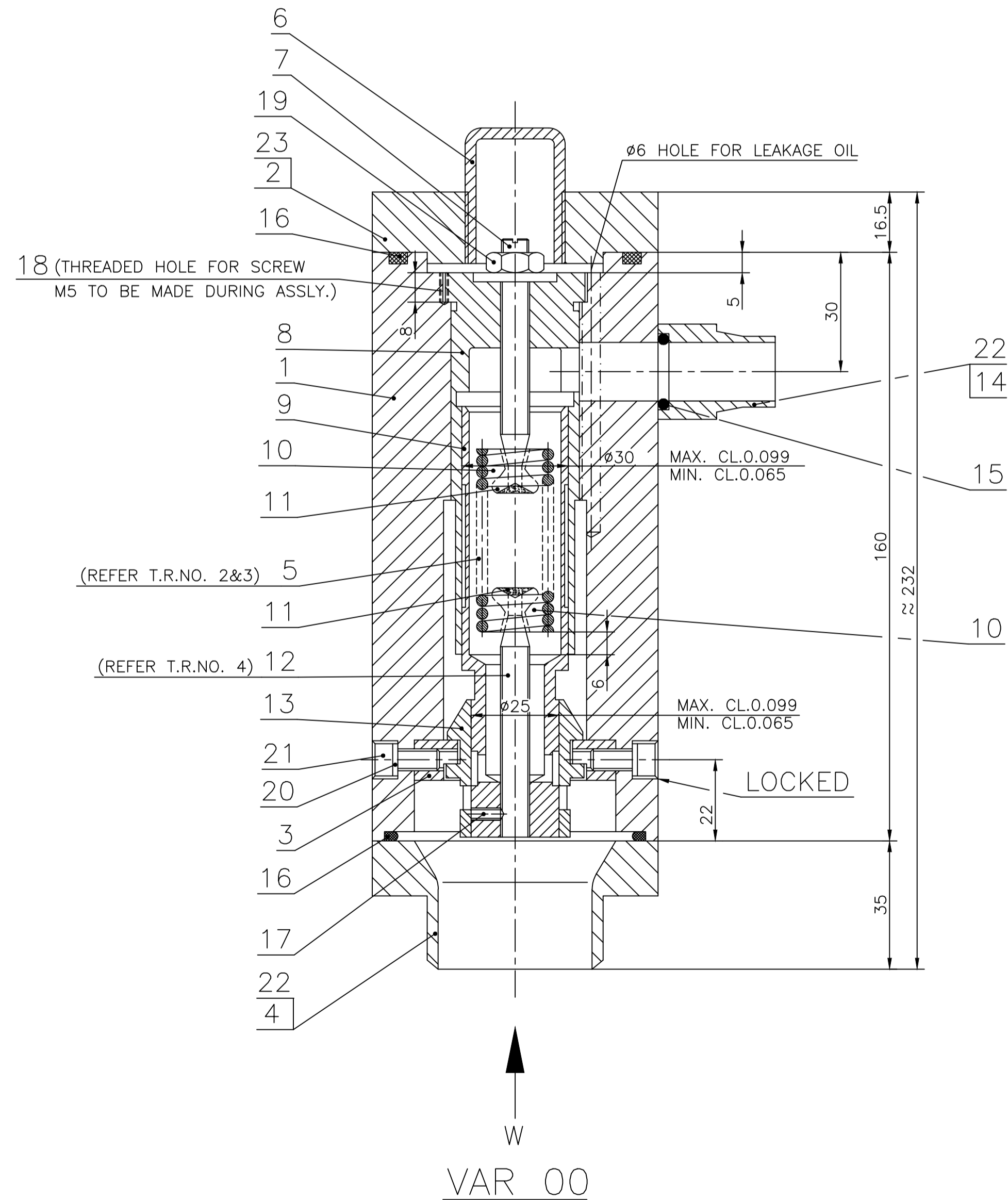
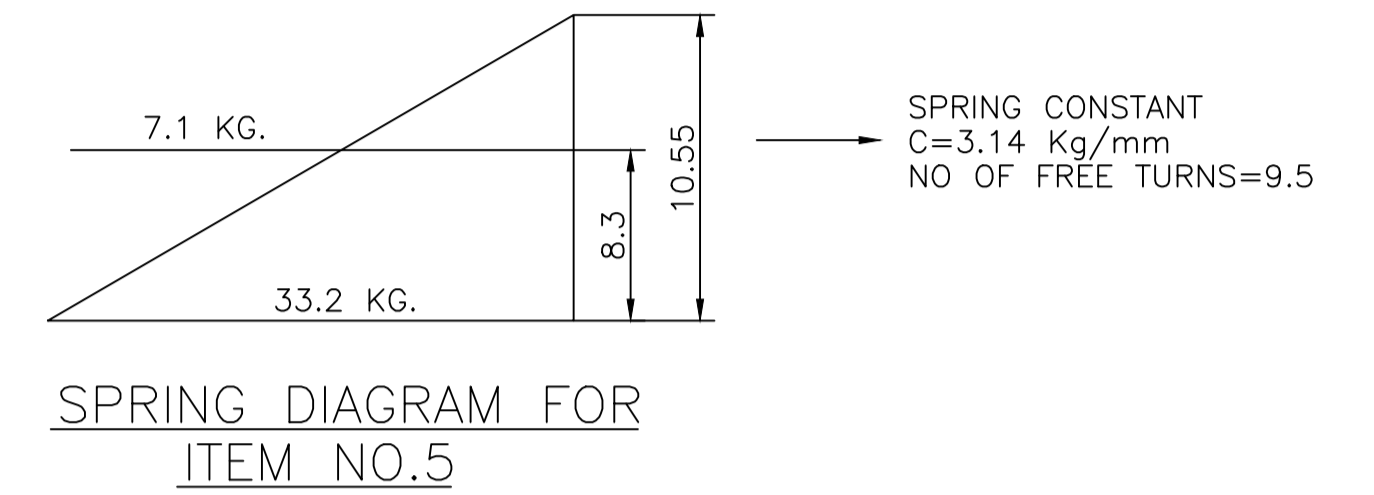
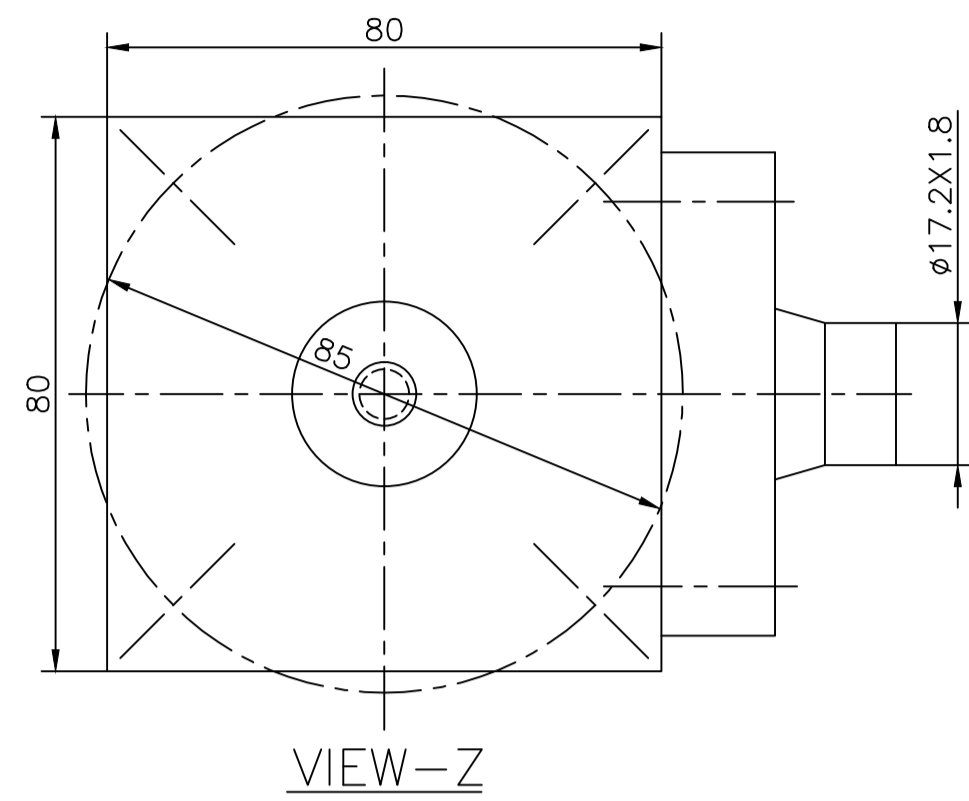
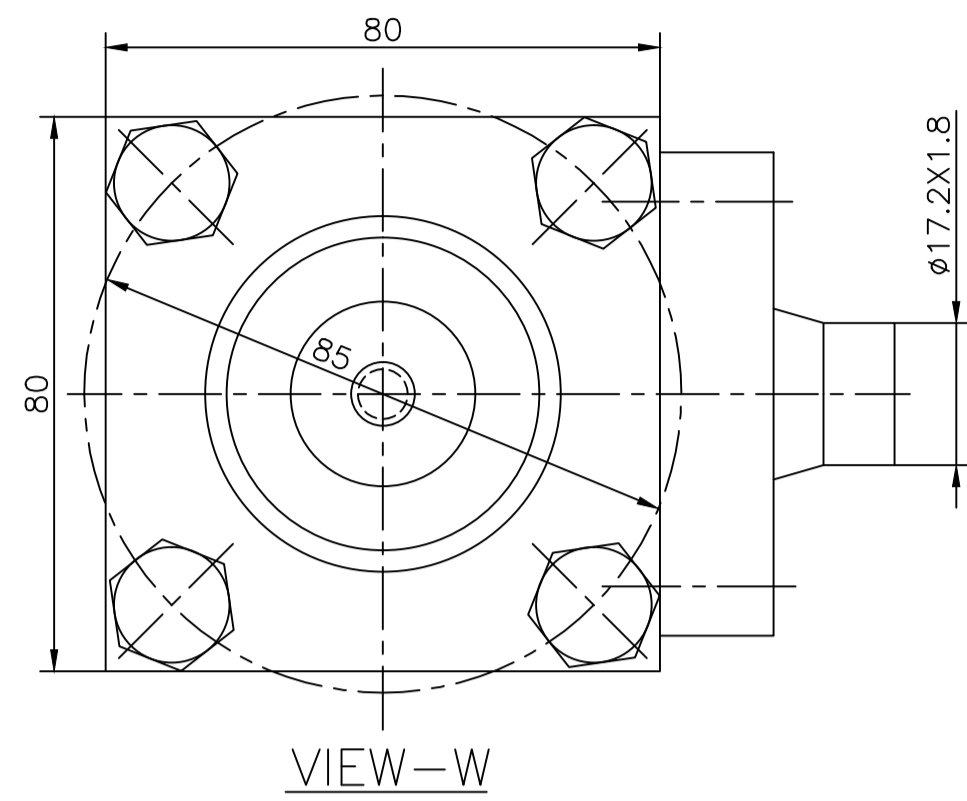


1-12323-01000
DRAWING NO.



TECHNICAL REQUIREMENT:-

- FUNCTIONAL TEST ADJUSTMENT AND LEAKPROOFNESS TEST SHALL BE DONE FOR THE PRESSURE CONVERTER TOGETHER WITH LPB CONTROL VALVE SERVOMOTOR AND PILOT VALVE FOR LPB STOP VALVE AS PER TESTING LOG SHEET.
- TENSION SPRING 3.6X18 (ST 27003.002, ITEM NO.5) SHALL BE FIRST ADJUSTED AS PER THE SPRING DIAGRAM GIVEN HERE BEFORE ITS FINAL ASSEMBLY.
- AFTER ENSURING THE ADJUSTMENT OF TENSION SPRING (ITEM NO.5) AS PER T.R. NO.2 LOCK THE TENSION SPRING (ITEM NO.5) WITH BOTH SPRING END PIECE (ITEM NO.10) ON ITS TOP FACE BY TACK WELDING AT ONE PLACE WITH THE ELECTRODE AWS:E307-15.
- EXTRA LENGTH OF ADJUSTING SCREW (ITEM NO.12) SHALL BE CUT AFTER LEAVING A DISTANCE OF ABOUT 6mm. (ZONE C-10).

DRG. SUPERSEDES THE OLD DRG. UNDER THE SAME NO.

INVENTORY NO. 4144-90127
SIGN & DATE REF. DRG NO.

CBOM NO. 11232301000(00) 11232301000(01)		STATUS OF DRG.		TYPE OF PRODUCT OR NAME OF CUSTOMER/ PROJECT		STEAM TURBINE	
AGREED DEPT. STT	NAME BANSAL	SIGN	DATE	NAME	SIGN	DATE	NO. OF VAR.
		-SD-	11.4.80	K.CRAO	-SD-		02
GRADE OF UNTOL. DIM.:- M/CG- X/Z/M/P/ AA 0230208				DRN CHD RCA -SD- 22.3.80			
WELDING - A/B/C/D - AA621104				APD AKS -SD- 18.4.80			
GAS CUTTING - T3-AA0621101				REF. TO ASSY. DRG.			
REV. DATE	ALTERED	REV. DATE	ALTERED	U.K.H. - Sd	DEPT. STE	SCALE	WEIGHT(Kg)
07	7.11.2K	07	7.11.2K	CHECKED R.C.A. - Sd	CODE 4011	N.T.S.	9.15
THIS DRG. SUPERSEDES THE OLD DRG. UNDER THE SAME NO. REVISED DRG. DEPOSITED ON AWC SERVER AND HARD COPY (OLD) HAS BEEN WITH DRAWN. C/A. NO. STE-00-410				TITILE PRESSURE CONVERTER FOR LPB VALVE			
				DRAWING NO. 1-12323-01000			
				SHEET NO. 01 NO. OF SHEETS 01			