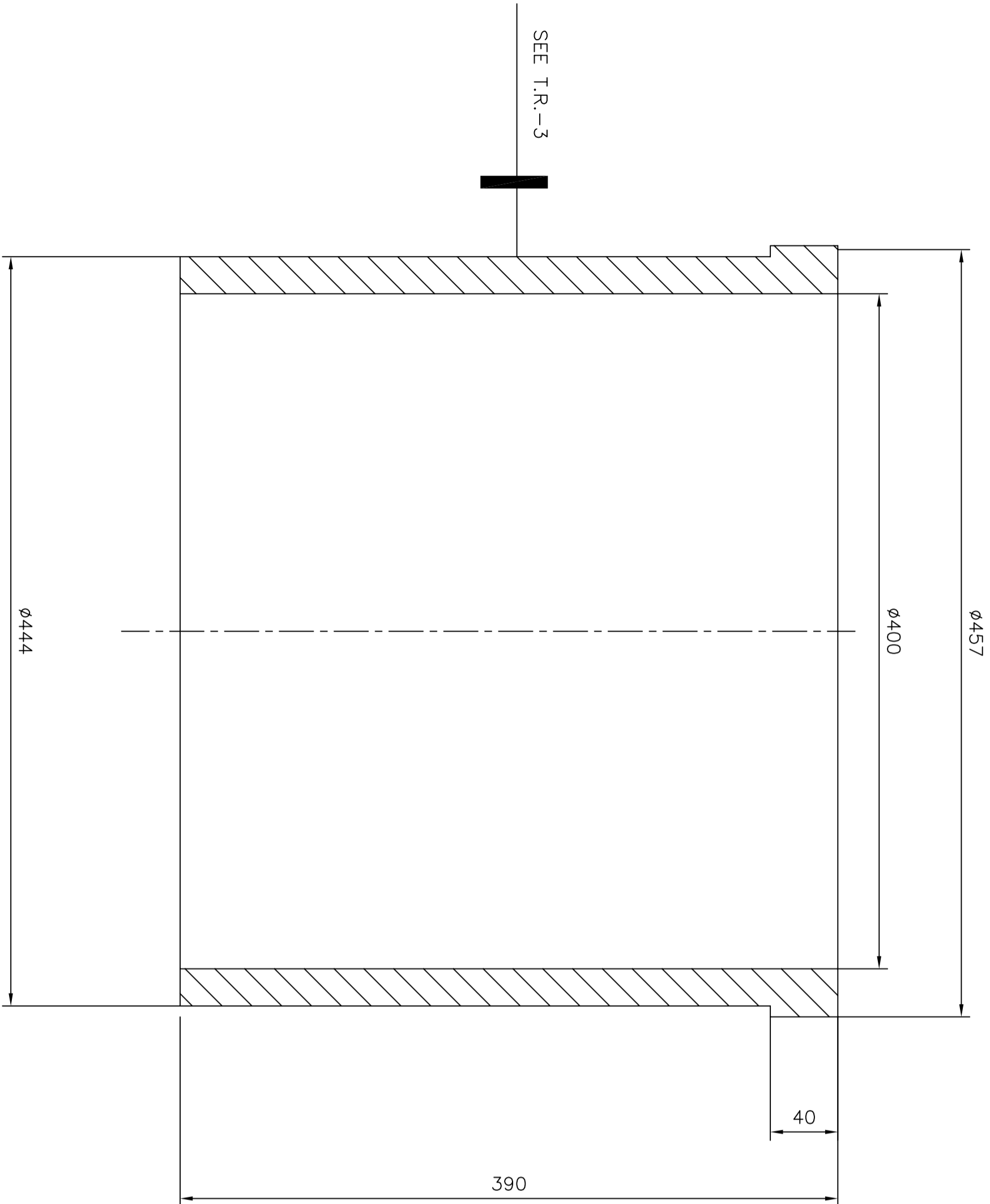


12.5
ALL OVER



TECHNICAL REQUIREMENTS :-

- 1- THE CASTING SHALL BE SUPPLIED IN ROUGH MACHINED CONDITION WITH 3 ± 1 mm. ALLOWANCE ON ALL SURFACES.
- 2- THE CASTING SHALL BE DELIVERED TO MEET ALL THE REQUIREMENTS AS PER ORDERING SPECIFICATION.
- 3- THE SUPPLIER'S EMBLEM AND DRG. NO. SHOULD BE CAST ON AND THE CASTING IDENTIFICATION NO. SHALL BE PUNCHED AT A PLACE MARKED ████████ ON THE DRAWING AND SHALL BE ENCIRCLED WITH PAINT.
- 4- THE CASTING SHALL BE SUBJECTED TO D.P. TEST AS PER SPECIFICATION NO. AA0550132 TO QUALITY LEVEL II.
- 5- CASTING SHALL BE MANUFACTURED BY CENTRIFUGAL PROCESSES.

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1-11404-03001
Ref.Drawing No>

Inventory No
Sign & Date

REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED
8			7			6			5		

REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED

GRADE OF UNTOL.DIM
M/CG-Q/M/F AA0230208
WELDING-A/B/Q/D AA0621104
GAS CUTTING-T3AA0621101

VAR. NO	REMARKS	ITEM No.	STATUS OF DRG	DATE	SIGN	DATE
59	64 65	75 25 27 29	28	28	28	28

SMS No./GPNM No.	ASSEMB DEPT	NAME	SIGN	DATE
01140403010		S.KUMAR	sd/-	06.11.92
		N.C.T.	sd/-	06.11.92

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	DEPT MTE	SCALE	WEIGHT (KG)	CARD CODE
STEAM TURBINE	MTE	1:2.5	118.00	2-11404-03901

DRW	ASHOK	SIGN	DATE	NO. OF VAR
		sd/-	14.8.06	75
		sd/-	14.8.06	74