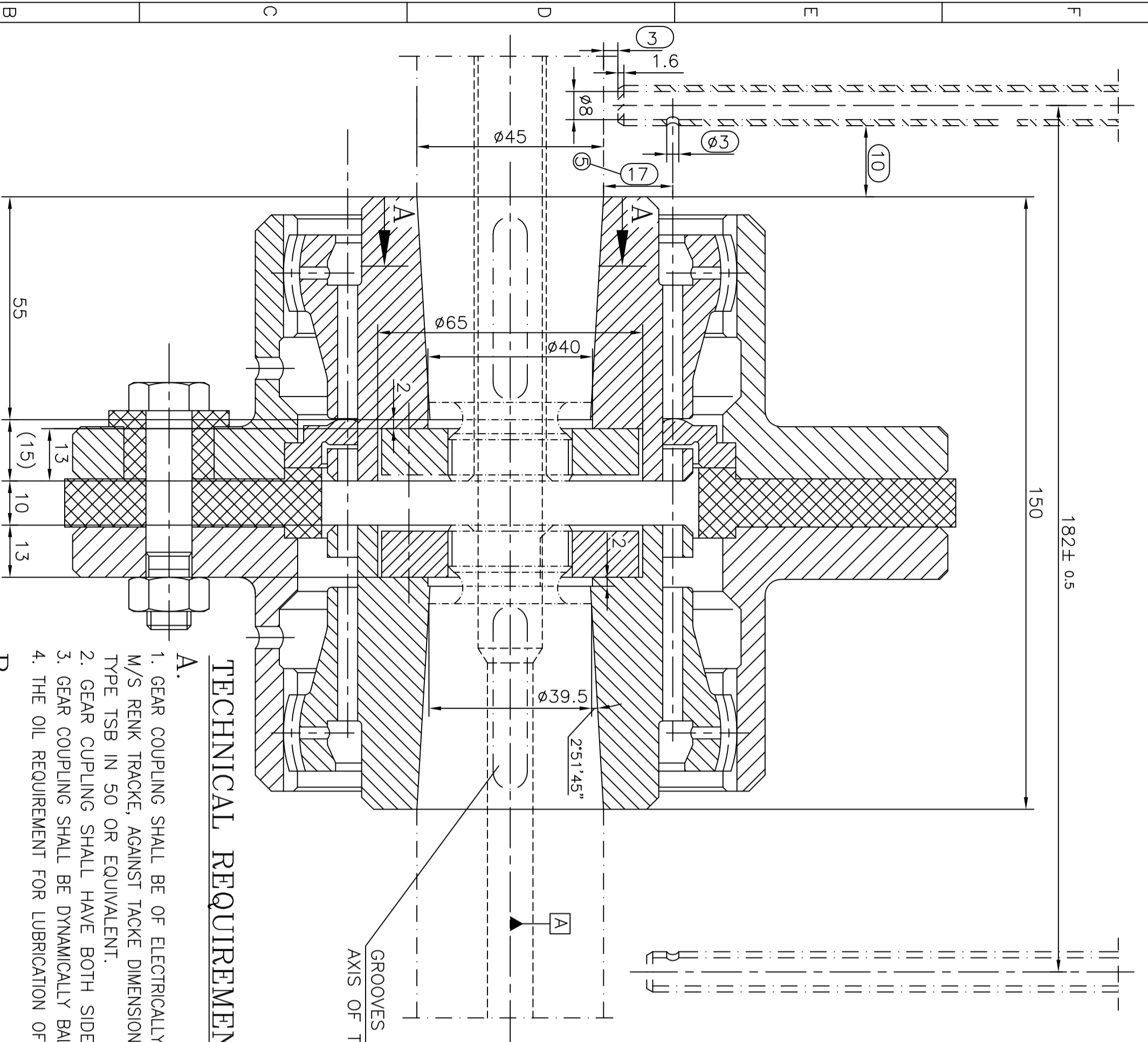


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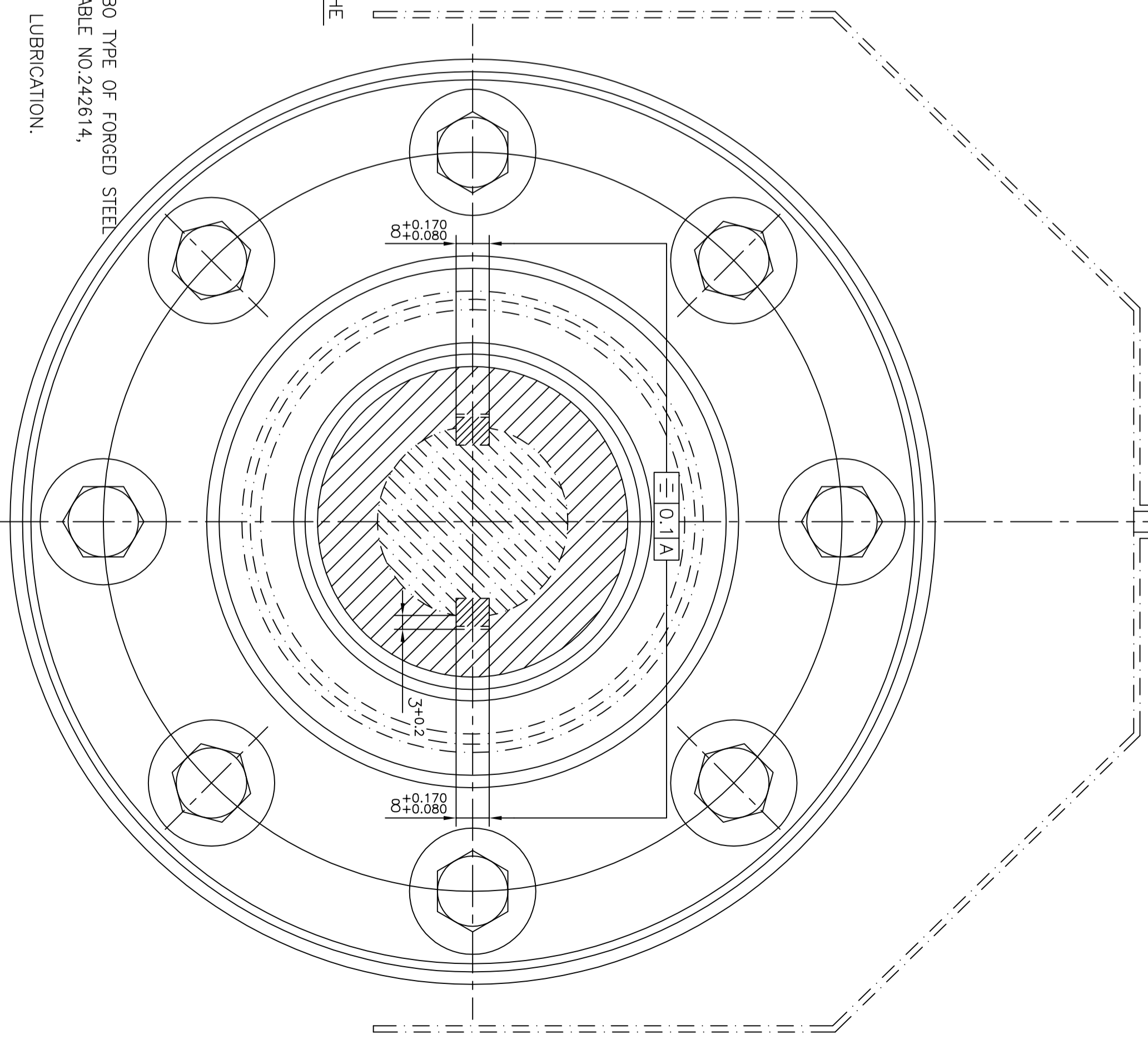


TECHNICAL REQUIREMENTS:-

- A.**
1. GEAR COUPLING SHALL BE OF ELECTRICALLY INSULATED, TURBO TYPE OF FORGED STEEL M/S RENK TRACKE, AGAINST TACKLE DIMENSIONS AS GIVEN IN TABLE NO.242614, TYPE TSB IN 50 OR EQUIVALENT.
 2. GEAR COUPLING SHALL HAVE BOTH SIDED OIL INJECTED LUBRICATION.
 3. GEAR COUPLING SHALL BE DYNAMICALLY BALANCED.
 4. THE OIL REQUIREMENT FOR LUBRICATION OF GEAR COUPLING IS 1.59 LIT/ MIN. AT 3000 RPM.
- B.**

IN CASE OF PROCUREMENT FROM AN ALTERNATE SOURCE, THE DRG. AND QUALITY PLAN ALONG WITH ACCEPTANCE NORMS SHALL BE FURNISHED BY THE VENDOR FOR ONE TIME APPROVAL. THE TECH. DELIVERY CONDITIONS SHALL BE APPLICABLE AS REFERRED IN SHEET NO. 2.

SECTION AA



4070703
Ref.Drawing No>

REV	DATE	ALTERED	REV	DATE	ALTERED
CHECKED			CHECKED		

REV	DATE	ALTERED	REV	DATE	ALTERED
CHECKED			CHECKED		

REV	DATE	ALTERED	REV	DATE	ALTERED
CHECKED			CHECKED		

REV	DATE	ALTERED	REV	DATE	ALTERED
CHECKED			CHECKED		

REV	DATE	ALTERED	REV	DATE	ALTERED
CHECKED			CHECKED		

Inventory No

8

7

6

5

4

3

2

1

SIZE A2

22, 23, 24

TYPE OF PRODUCT		NAME OF CUSTOMER/PROJECT	
OR		STEAM TURBINE	
BHARAT HEAVY ELECTRICALS LTD.		RANIPUR, HARDWAR	
DEPT	SCALE	WEIGHT (KG)	CARD CODE
4011	NTS	12.00	2-11605-02002
DRAWING NO.		SHEET No. 01	
2-11605-02002		No. OF SHEETS 02	

NAME	SIGN	DATE	NO. OF VAR
JEE	-Sd-	5.2.87	
A.SHAH	-Sd-	5.2.87	
KHETRAPAL	-Sd-	15.2.87	73, 74
			75, 77

DRN	REF. TO ASSY. DRG.	ITEM No.	NO. OF ITEMS
A.SHAH	0-11605-02000	011	75

NAME	SIGN	DATE	NO. OF VAR
JEE	-Sd-	5.2.87	
A.SHAH	-Sd-	5.2.87	
KHETRAPAL	-Sd-	15.2.87	73, 74
			75, 77

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