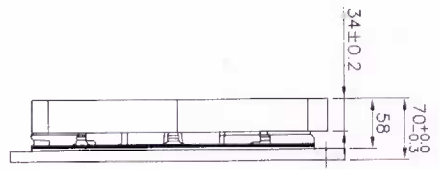
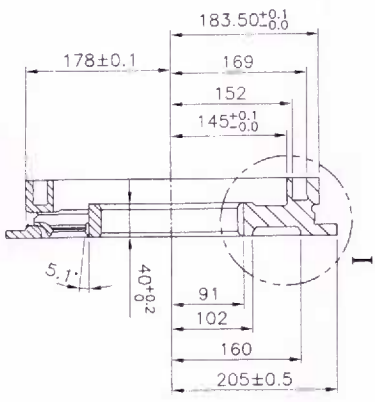


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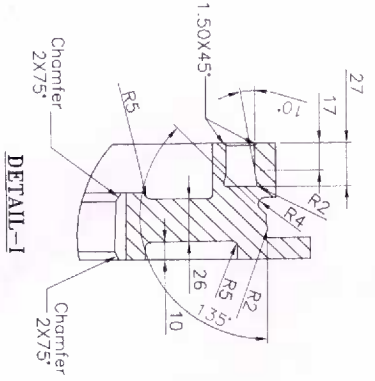
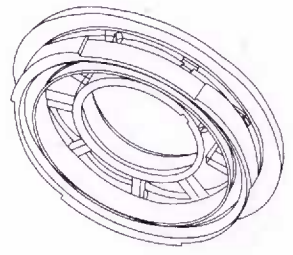
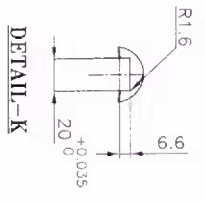
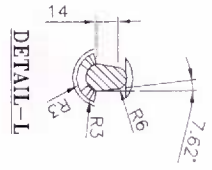
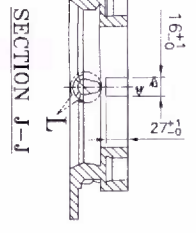
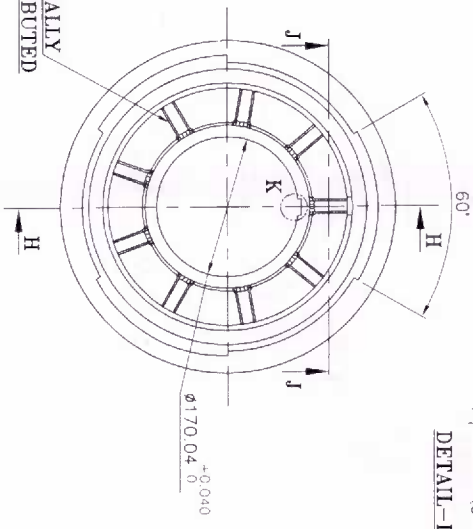
690 49 54 474 2 70N 080

FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN MM



9 EQUALLY DISTRIBUTED RIB



NOTE:-

1. CASTING SHALL BE CAREFULLY SCALED AND CLEANED.
2. REMOVE ALL SHARP EDGES AND CORNERS.
3. DIMENSION 145, 178, 183.50 &  $\phi 170.04$  TO BE CHECKED 100% DURING BULK INSPECTION.
4. ALL ROTOR END RING TO BE STATIC BALANCED 100% BY THE SUPPLIER THE PERMISSIBLE UNBALANCE SHOULD BE LIMITED TO 2045 GMS MAXIMUM.
5. METALLURGICAL TEST TO BE CARRIED OUT BY BH-EAS PER SPEC-NO-47MS096-059.

6- MATERIAL SPECIFICATION- SPHERODALE GRAPHITE CAST IRON (SEE) TO DIN-1693 PART-1 GR- GGG/40-OR-400/18-OF (S11865-1911 (LATEST VERSION) TO SPECIFICATION-NO- 47MS-096-098 AND REF. JEID-000000-1057.

INVENTORY NO.	SIGN. & DATE	REF. DRG. NO.
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REV.	DATE	BY	APP.	REMARKS
02	10.10.13	...	...	...

REV.	DATE	BY	APP.	REMARKS
01	27.1.11	...	...	...

NAME OF CUSTOMER/PROJECT		BHARAT HEAVY ELECTRICALS LTD.	
TYPE OF PRODUCT		BROUPEL	
UNROL DIMS OR MODIFIED		ROTOR ENDRING	
SCALE		N.T.S.	
WEIGHT (KGS)		1 445 45 64 052	
DRAWING NO.		2 445 45 64 053	
SHEET NO.		01	

REV.	DATE	BY	APP.	REMARKS	QTY.
01	27.1.11	...	...	...	...

SIZE A2