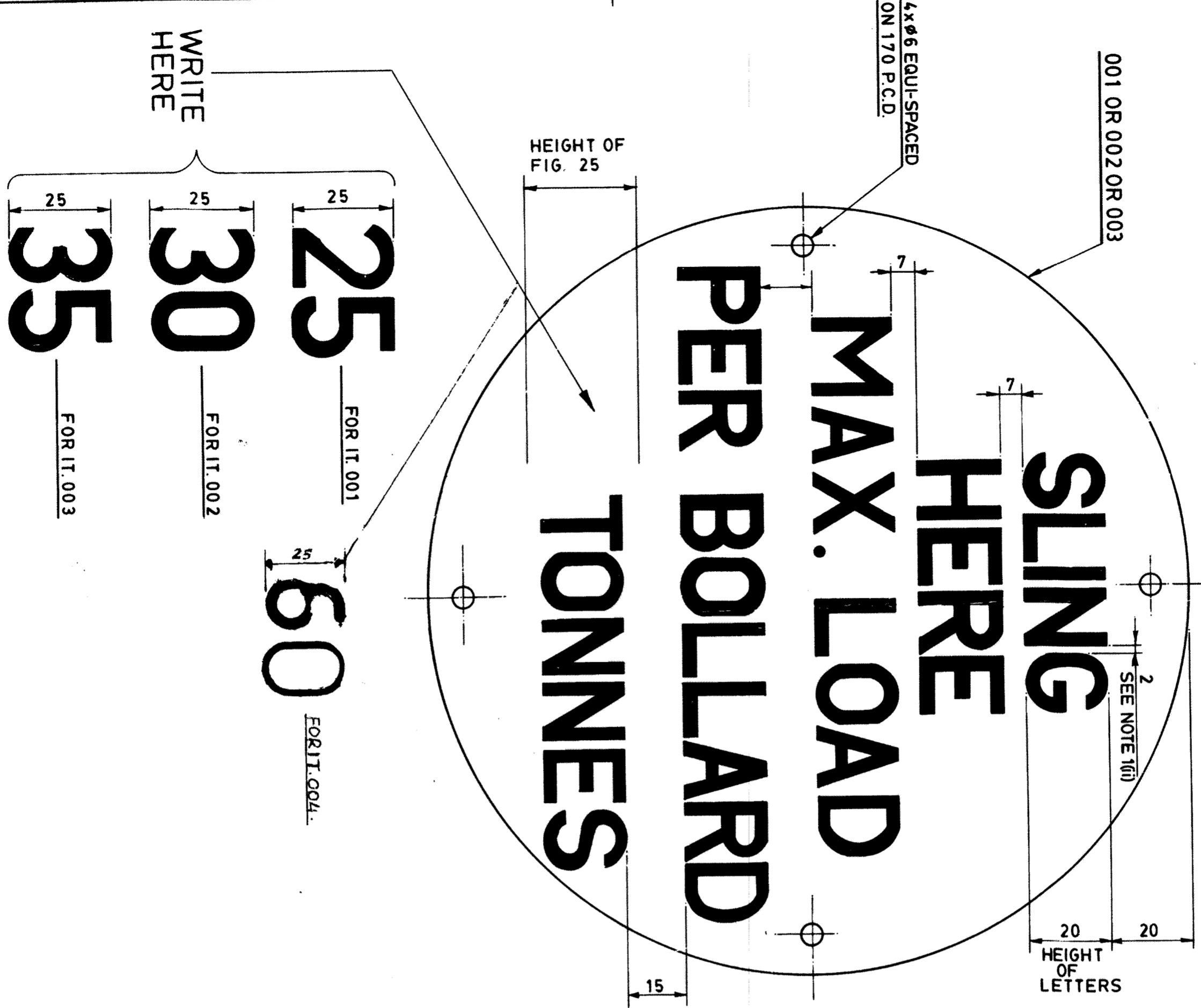


FIRST ANGLE PROJECTION
83000616672 ON DRG

PRABIR
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INVENTORY NO. SIGN. & DATE REF. DRG. NO. 24991900025



WRITE HERE

25 FOR IT.001

30 FOR IT.002

35 FOR IT.003

60 FOR IT.004

STYLE	IT. INCLUDED	DESCRIPTION OF REMARKS	RECORDED DATE
ST605357	001	INSTRUCTION PLATE FOR LIFTING 25 TONNES	07-5 24-3-95
ST605358	002	INSTRUCTION PLATE FOR LIFTING 30 TONNES	07-5 24-3-95
ST605359	003	INSTRUCTION PLATE FOR LIFTING 35 TONNES	07-5 24-3-95
ST605734	004	INSTRUCTION PLATE FOR LIFTING 60 TONNES	07-5 24-3-95

NOTES TO SUPPLIER / MANUFACTURER

- MATERIAL**
1.6TK x φ190 STAINLESS STEEL SHEET TO IS:6911, TABLE I (CALL GRAPHS MENTIONED IN TABLE I ARE TECHNICALLY ACCEPTABLE)
- LETTERS AND FIGURES**
(i) LETTERS & FIGURES TO BE TO AA 0421401 PAGE 5 OF 7 VERTICLE. THE LETTER HEIGHT TO BE 20mm. & FIGURE HEIGHT TO BE 25mm.
(ii) ADJUST THE LETTERS & FIGURES IN SUCH WAY THAT THE GAP BETWEEN TWO LETTERS IS 2mm. MINIMUM.
- FINISH**
(i) THE INSTRUCTION PLATES ARE TO BE MANUFACTURED BY ETCHING PROCESS AND DEPTH OF ETCHING 200 MICRON APPROX.
(ii) THE LETTERS & FIGURES TO BE WHITE ON RED BACK GROUND.
(iii) THE PLATES SHOULD WITH-STAND OUT-DOOR DURABILITY TESTS SPECIFIED ON BP 76501.
- CUTTING & DRILLING TO BE DONE BEFORE ANODISING.**
- PACKING**
(i) PLATES ARE TO BE SUITABLY PACKED IN POLYTHENE COVERS TO AVOID DAMAGE DURING TRANSIT / STORING.

REV.	DATE	ALTERED	CHECKED	APPROVED	ZONE	REMARKS
001						
001	03/03/2011	PRABIR	PRABIR	PRABIR	03	ITEM 004 MODIFIED.
001	24/03/2011	PRABIR	PRABIR	PRABIR	03	NOTE 1 FOR MATERIAL MODIFIED.

ADDITIONAL INFORMATION

STATUS OF DRAWING: U

DISTRIBUTION OF PRINTS: 1 TRM, 1 CX (TR)

REV. DATE ALTERED CHECKED APPROVED ZONE

01 21/01/10 PRABIR PRABIR 03

IT. NO. 004. Added

Style no allotted

FOR SHOP USE
TRM DRG. STORE WITH BOM

FOR SHIP USE

DATE

INSTRUCTION PLATE FOR LIFTING

24991900038

03