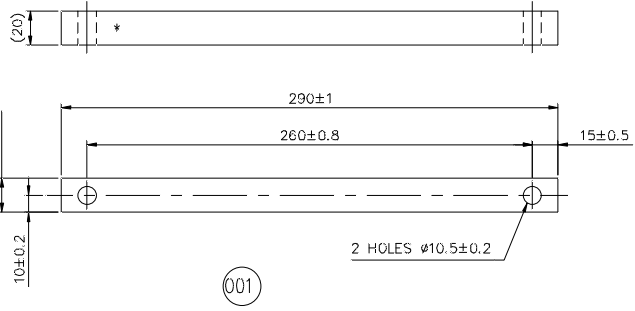


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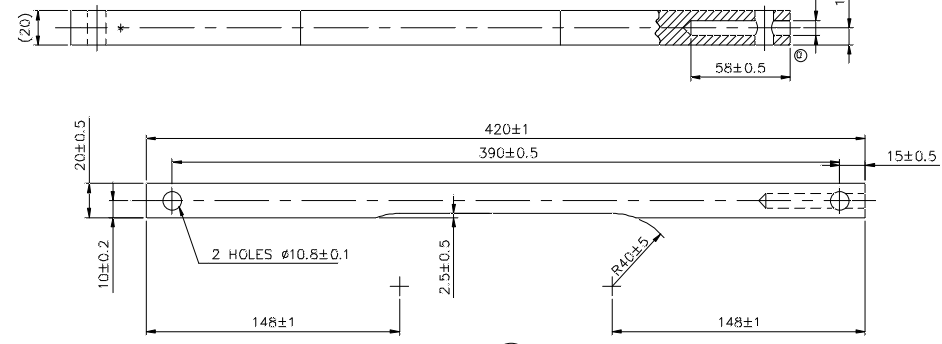
FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm

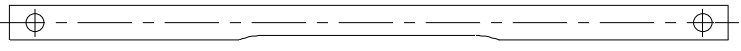
DRG. NO. 2 521 10 01571



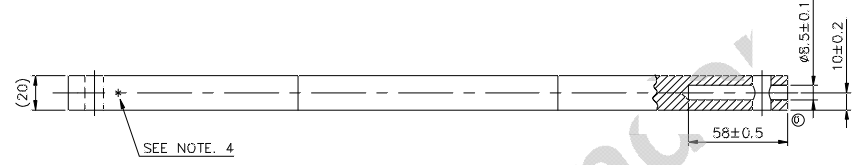
001



003



002 THIS IS SAME AS ITEM 003 BUT WITHOUT Ø8.5x58 HOLE



SEE NOTE. 4

004

NOTES :-

- 2 NOS. TEST SAMPLES SIZE AS PER IS 22415 TO BE SUPPLIED AGAINST EACH P.O. ALONG WITH 1ST CONSIGNMENT FOR ALL TEST AS PER IS.
- FOLLOWING TEST TO BE DONE RANDOM SAMPLES FROM EACH CONSIGNMENT ON COMPONENTS.
 - A) TRACKING INDEX.
 - B) TENSILE STRENGTH.
 - C) INSULATION RESISTANCE.
- FOR TEST REQUIREMENTS & ACCEPTANCE CRITERION REFER PRODUCT STANDARD SG 12716.
- LOCATION (*) FOR IDENTIFICATION MARKINGS AS PER PRODUCT STANDARD SG 12716.
- APPLY VARNISH AS PER SG15004 AFTER MACHINING.

ITEM 001 - ST 943281
 ITEM 002 - ST 943730
 ITEM 003 - ST 943731

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT. NO.	MATL. CODE	UNIT	UNIT WT.	QTY.	REVISION
	SEE NOTE-3		004	20TK x20x435 EPOXY BONDED GLASS FABRIC BASE LAMINATED SHEET & COMPONENTS								
	SEE NOTE-3		003	20TK x20x420 EPOXY BONDED GLASS FABRIC BASE LAMINATED SHEET & COMPONENTS	1			BP 22483	KG.		001	
	SEE NOTE-3		002	20TK x20x420 EPOXY BONDED GLASS FABRIC BASE LAMINATED SHEET & COMPONENTS	1			BP 22483	KG.		001	
	SEE NOTE-3		001	20TK x20x290 EPOXY BONDED GLASS FABRIC BASE LAMINATED SHEET & COMPONENTS	1			BP 22483	KG.		001	

ADDITIONAL INFORMATION

STATUS OF DRAWING
 DISTRIBUTION OF PRINTS
 O.C. - 1 TCX - 1
 SWM - 3

mRikn dk i-0kj;k
 xk-gd@hjkstuk dk uke
 TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

VCB

HAKIR gsch bysIDV&YI tyfeVsm
 HAKIR DEPTSW
 BHARAT HEAVY ELECTRICALS LTD.
 BHOPAL

uk@NAME
 B.D.V. Sd/- 16.9.82

uk@NAME
 R.K.G. Sd/- 16.9.82

REV.	DATE	ALTERED	P.PARE	REV.	DATE	ALTERED	Sd/-	REV.	DATE	ALTERED	Sd/-	REV.	DATE	ALTERED	Sd/-	REV.	DATE	ALTERED	Sd/-	
07	8.09.09	CHECKED	MANI	06	30.3.06	CHECKED	Sd/-	04	18.11.96	CHECKED	Sd/-									
		APPROVED	DIVYA			APPROVED	RM			APPROVED	Sd/-									

ITEM U04 ADDED.
 (DCA NO. 29175)

DRG. REDRAWN
 (DCA NO. 22628)

NOTE-5 ADDED.
 (DCA NO.)

ST. NOS. WERE IN REMARKS COLUMN.
 (DCA NO. 08129)

SCALE 1:2

SUPPORT ROD

MACHINING NO.
 2 521 10 01571

REV. NO. 07

INVENTORY NO.	SIGN AND DATE	REF. DRG. NO.