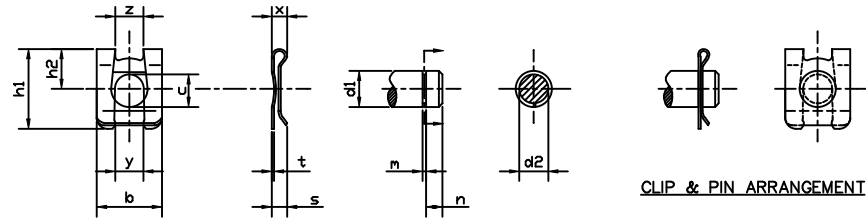


THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm

DRG. NO. 25211001588



CLIP & PIN ARRANGEMENT

FINISH :-  
BLACK PHOSPHATING TO PR. S. AA 0673616  
HARDNESS SHALL BE 430-475 HVS

NOTE :-  
1) THE CLIP SHALL COMPLY WITH TOLERANCES AS PER DIN 7168  
2) PRODUCT STD. SWGR. SG 11701 SHALL BE REFERED FOR QUALITY CHECKS & OTHER ASPECTS.  
3) DIM d1 AND d2 ARE PIN DIMENSIONS, THEREFORE CORRESPONDING DIMENSION ON CLIP SHALL HAVE CLOSE CLEARANCE FIT & PROVIDE AXIAL LOAD CAPACITY.

ITEM NO.	d1 h11	b	h1	h2	s	d2	m	n	TYPE ITEM NO.	REF. TO ASSY. DRG. NO.	SIMEN'S REF.	PERMISSIBLE AXIAL LOAD IN KG.	C	X	Y	Z	T
001	4	7	8.5	4	2.2	3.2	0-64	1.5	BP9099432305	35211001556 (098)	SN 60075 4SxND 8-002	100	4.16	2.00	3.2	3.04	0.34
002	6	11.2	13.7	6	3.6	5	0.74	2.3	BP9099432313	35211001543 (004) 35211001556 (076)	SN 60075 6SxND 8-002	150	5.9	3	5.0	4.9	0.44
003	8	14	17	8	4	6	0.94	2.5	BP9099432321	35211001530 (035) 35211001560 (039) 35211001556 (022) 35211001533 (018)	SN 60075 8SxND 8-002	360	7.54	3.6	6.0	5.8	0.48
004	12	22	26	12	5	9	1.15	3.8	BP9099432330	35211001530 (013) 35211001556 (011)	SN 60075 12SxND 8-002	960	11.2	5	8.2	9.3	0.60
005	16	28	34.5	16	7.5	12	1.25	4.7	BP9099432348	35211001556 (014) 35211001533 (013)	SN 60075 16SxND 8-002	1350	14.7	4.74	11.3	12.0	0.64
006	10	18	22	10	5	8	1.05	3.5	BP9099432356	35211001560 (035)	SN 60075 10SxND 8-002	640	8.3	4.2	7.7	7.8	0.58

VAR DD	REMARKS	VAR NO.	ITEM NO	DESCRIPTION	DRAWING NO.	IT. NO	MATL. CODE	A	C	UNIT	UNIT WT.	QTY.
			006	C.R. SPRING STEEL STRIP ANNEALLED			AA10304				0.003	001
			005	C.R. SPRING STEEL STRIP ANNEALLED			AA10304				0.01	001
			004	C.R. SPRING STEEL STRIP ANNEALLED			AA10304				0.002	001
			003	C.R. SPRING STEEL STRIP ANNEALLED			AA10304				0.001	001
			002	C.R. SPRING STEEL STRIP ANNEALLED			AA10304				0.001	001
			001	C.R. SPRING STEEL STRIP ANNEALLED	2		AA10304				0.001	001

**ADDITIONAL INFORMATION**

उत्पाद का प्रकार वा ग्राहक/परिचालन का नाम  
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT  
**VCB**

**STATUS OF DRAWING**

**DISTRIBUTION OF PRINTS**

SWE	SWM	TCX
1	3	1

भारत हेवी इलेक्ट्रिकल्स लिमिटेड  
BHARAT HEAVY ELECTRICALS LTD.  
BHOPAL

डिप्ट. कोड: 409  
M  
AA0230208

उत्प्रेषण स्केल: 1:1

भार (कि.ग्रा.)  
WEIGHT (kg.)

उत्प्रेषण का संकेत  
REF. TO ASSY. DRG.

संकेत का ड्राइंग नं.  
25211001588

सं. सं. सं. सं. सं.  
REV. 04

(DCA NO. 7340)

INVENTORY NO. 25211001588-R04-S01

RELEASED