FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 2 581 50 3 0017

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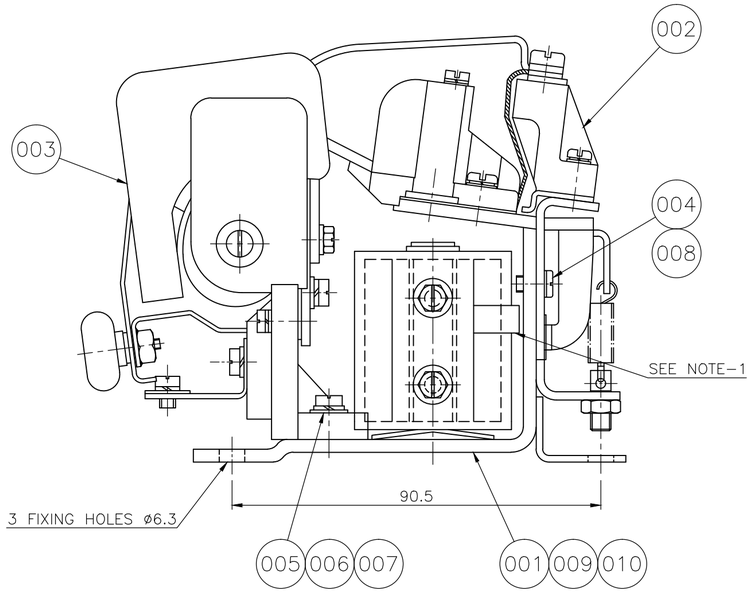

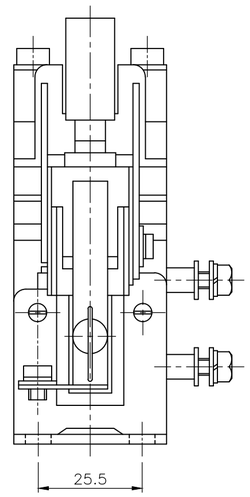

VIEW WITH ARC–BOX REMOVED

STYLE LIST				
STYLE CODE NO.	IT. INCLUDED	DESCRIPTION & REMARKS	RECORDED SIGN	RECORDED DATE
BP 9088562334	VAR. 00	D/A OF D.C. CONTACTOR	R.C.B	20.11.80
BP 9088562342	VAR. 01	D/A OF D.C. CONTACTOR	R.C.B.	16.02.82
BP 9088562598	VAR. 02	D/A OF D.C. CONTACTOR	R.K.G.	24.05.96

NOTE :–

1. AFTER ASSEMBLY COIL SHALL NOT HAVE ANY MOVEMENT. THE INSULATION STRIP WITH SUITABLE ADHESIVE ON THE BRACKET SHALL BE USED BETWEEN COIL STOPPER AND BRACKET IF REQUIRED.

VAR02	VAR01	VAR00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO. / VAR.	MATL. CODE / MATL. SPCN.	A I C	UNIT	UNIT WT. / QTY.	GS	ZONE
					010	OPERATING COIL ASSEMBLY (24 V.)		3 581 55 3 0001	02						
–	001	–			009	OPERATING COIL ASSEMBLY (110 V.)		3 581 55 3 0001	01						
002	002	002			008	WASHER SPRING SC A 4 – ST				BP 7164001					
002	002	002			007	WASHER M.C.D. 5.3 – ST.				AA 7161001030 AA 7161001					
002	002	002			006	SCRU SLT CHS AP M5 x 16 – 4.8				AA 7124102197 AA 7124102					
002	002	002			005	WASHER SPRING SC A 5 – ST				BP 7164001					
002	002	002			004	SCRU SLT CHS AP M4 x 8 – 4.8				AA 7124102081 AA 7124102					
001	001	001			003	FIXED CONTACT ASSEMBLY		1 581 57 3 0001	00						
001	001	001			002	MOVING CONTACT ASSEMBLY		1 581 58 3 0001	00						
–	–	001			001	OPERATING COIL ASSEMBLY (74 V.)		3 581 55 3 0001	00						

28 → CARD TYPE–3 | 28 → CARD TYPE–1 | 28 → CARD TYPE–2 R/36/80

COMPUTERISED DRAWING	CKD.	APPD.
NAME	V.JOHN	BKT
SIGN.		
DATE	16.03.13	20.03.13

ADDITIONAL INFORMATION

STATUS OF DRAWING M

DISTRIBUTION OF PRINTS
OFFICE COPY – 1
SWM – 4
TCX (SWM) – 1

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: D.E. LOCOS, INDIAN RAILWAYS

भारत हेवी इलेक्ट्रिकल्स लिमिटेड, भोपाल
BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	नाम /NAME	हस्ता/SIGN.	दि./DATE	वे रि की संख्या NO. OF VAR.
बनाया DRN.				
जाँचा CKD.	MANI	Sd/–	19.11.80	02
स्वीकृत APPD.	C.K.S.	Sd/–	27.11.80	

REV.	DATE			ZONE	NOTE
05	06.10.03	ALTERED	S.T –Sd.–		
		CHECKED	A.S.A. –Sd.–		
		APPROVED	R.ALI –Sd.–	F700	NOTE–1 ADDED. IN B.O.M. DRG. NO. FOR ITEMS 001,009 & 010 WAS 3 581 55 3 0003.
04	23.09.03	ALTERED	S.T –Sd.–		
		CHECKED	A.S.A. –Sd.–		
		APPROVED	R.ALI –Sd.–	F699	IN B.O.M. IT.001,009 AND 010 WERE TO DRAWING 3 581 55 3 0001.
03	24.05.96	ALTERED	R.K.G. –Sd.–		
		CHECKED	A.S.A. –Sd.–		
		APPROVED	M.S.Q. –Sd.–	E641	VAR. 02 & IT. 010 ADDED.
02	07.02.95	ALTERED	V.J. –Sd.–		
		CHECKED	S.C.V. –Sd.–		
		APPROVED	S.C.V. –Sd.–		STYLE NOS. FOR VAR.00 & 01 WERE FIVE DIGIT.
01	16.02.82	ALTERED	R.C.B. –Sd.–		
		CHECKED	S.C.V. –Sd.–		
		APPROVED	S.C.V. –Sd.–		VAR.01 ADDED. MATERIAL CODE NO. FOR ITS. 005 & 008 DELETED & ITS WERE WASHER SPRING SC GRDR SECN TO BP7164020 OF SAME SIZE.

विभाग DEPT.	CEE
कोड CODE.	407
अन.टल.नाप की अ.रे UNTOL. DIMS. GR.	REF. CG06503
उत्पात SCALE	1:1
भार कि. ग्रा. WEIGHT (K.G.)	
शीर्षक/TITLE	DETAIL ASSEMBLY OF D.C. CONTACTOR
उसे. ड्राईंग का सैदर्भ REF. TO ASSY.	VAR.01–2 581 50 3 0023 G/A –2 581 00 3 0004
मद संख्या ITEM NO.	002
मद संख्या NO. OF ITEM	010
ड्राईंग क्र./DRAWING NO.	2 581 50 3 0017
पुन./REV.	05
प्रप्र क्र./SHT NO.	01
शीटों की संख्या / No.OF SHT	01

E 8600653 (COL.B) REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.