

(ALL DIMENSIONS ARE IN mm)

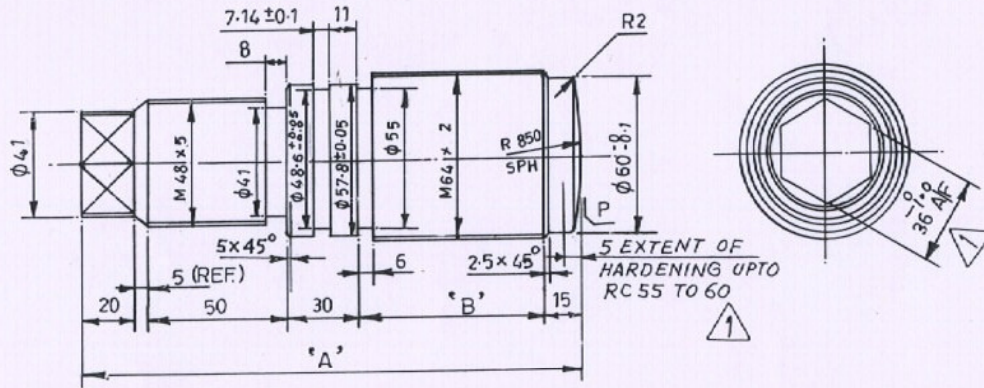
FIRST ANGLE PROJECTION

DRG. NO. 3-230-29-49-122

3-2 ALL OVER EXCEPT OTHERWISE STATED

TECH. REQUIREMENTS:-

1. TOLERANCE QUALITY OF M64x2 THREAD FINE, TOLERANCE CLASS -.4h IS: 4218.
2. THREADS SHALL BE FREE FROM CHATTER MARKS.
3. ALL SURFACES EXCEPT 'P' TO BE ZINC PLATED AS PER AA 0673603.



VAR. NO.	A	B	R.M.	MATL. CODE	WEIGHT IN KG.
				MATL. SPECN.	
01	193	73	$\phi 71$	AA 1080221220	3.600
				AA 10821	
02	206	86	$\phi 71$	AA 1080221220	3.900
				AA 10821	

TOOL LIST

S. NO.	TOOL DESCRIPTION	TOOL NO.
1.	FORMED TOOL FOR 850 SPHERICAL RADIUS ON $\phi 60 \pm 0.1$	1504139
2.	CHECKING GAUGE FOR 850 SPHERICAL RADIUS ON $\phi 60 \pm 0.1$	1504140
3.	RING GAUGE M64x2	1504141.

001	STUD	1	SEE TABLE	SEE TABLE
VAR. 00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION
59	64	65	75	78
25	27	29	58	59
60	77	78	79	80
34	35	36	45	55
56	57	58	66	71
32	33	46	54	68
VAR.	MATL. SPECN.	UNIT	QTY.	

ADDITIONAL INFORMATION		TYPE OF PRODUCT OR NAME OF CUSTOMER / PROJECT		STANDARD	
STATUS OF DRAWING		BHARAT HEAVY ELECTRICALS LTD.		BHPAL	
DISTRIBUTION OF PRINTS		DRN. NAME		SIGN. DATE	
HTE - 6		MINI NAIDU		10-12-91	
WTM - 5		CHD. R.K.GIRDONIA		16-2-93	
THX - 1		APPD. S.R.RATHORE		20-1-93	

01	19/12/95	ALTD. SKD. APPD.	REV.	DATE	ALTERED	DEPT. HTE	GRADE OF UN TOL DIM. E/M/F	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
					CHECKED	402		N.T.S.	SEE TABLE			
DIMN. 5 EXTENT OF HARDENING UPTO RC 55 TO 60 ADDED. NOTE FOR HARDENING & DIM. TO DELETED. TOL. -1.0 ON 36 A/F ADDED.												
TITLE: SUPPORTING STUD (M 64 x 2) (FOR G. B. PAD)												
DRAWING NO. 3-230-29-49-122												
SHEET NO. 1 NO. OF SHEETS 1												

SIZE A3

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