

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 3 430 34 25003

6 HOLES $\phi 24$ IN EACH ROW EQUALLY SPACED AS SHOWN INCLUDING HALF AT EACH END ON TOP ROW

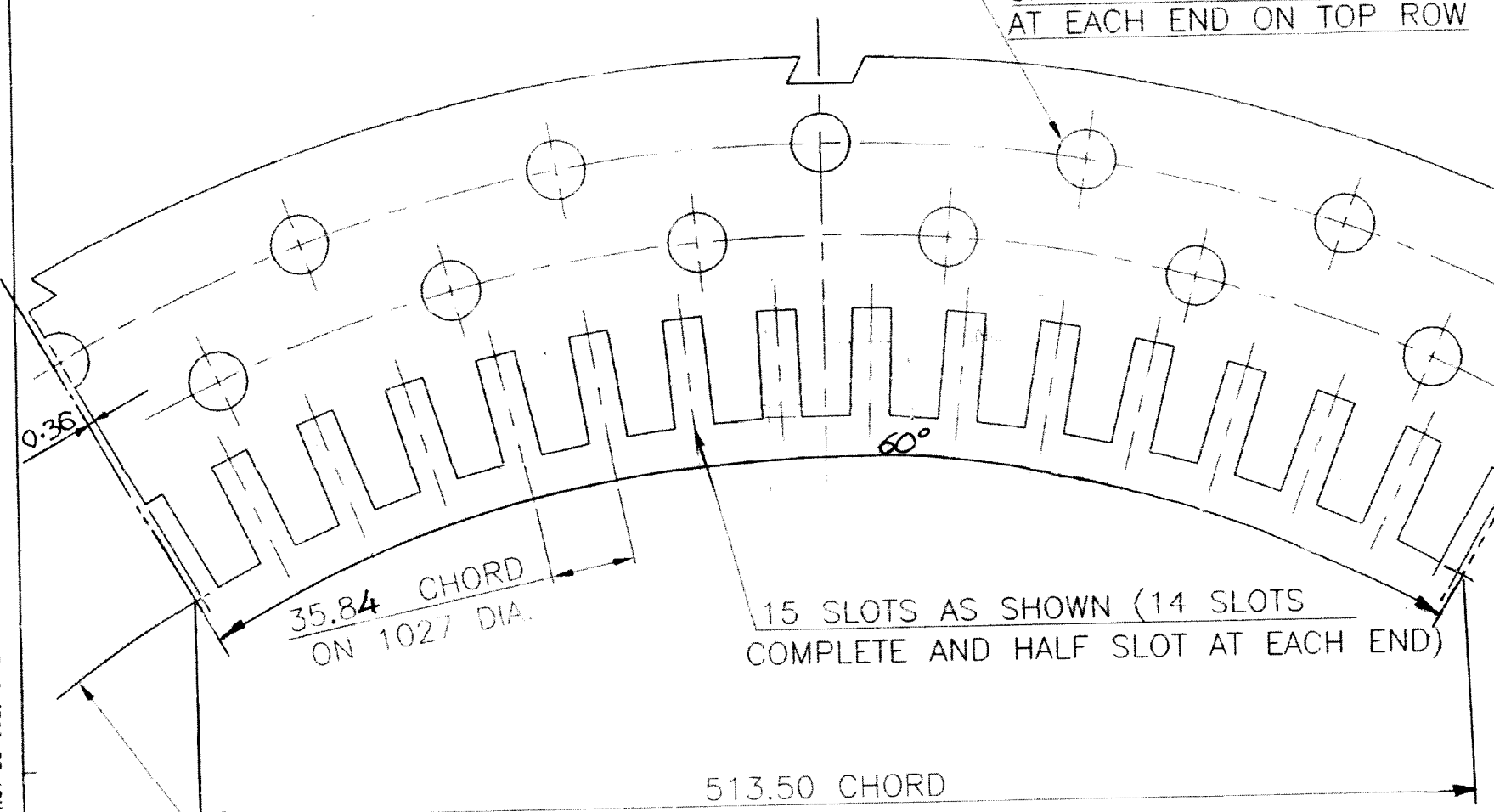
TOOL LIST

IT.NO.	TOOL NO.	DESCRIPTION
001	1458642	STACK CHECKING BAR FOR VENT 24 ϕ
001	1432633	STACK CHECKING BAR 16.6
001	1572063	SLOT AND TRIM DIE (13/A/63)
001	1431278	RADIAL ARM INDEX
001	1572065	SPOT WELDING PIN FOR $\phi 24$
001	1572068	VENTING DIE FOR ROW 13/A/63
001	1430250	3 SIDED BLANKING DIE
001	1572067	LOCATION 16.6 WIDE SLOT
001	1572142	COMPOUND BLANKING TOOL FOR STATOR END LAMINATION

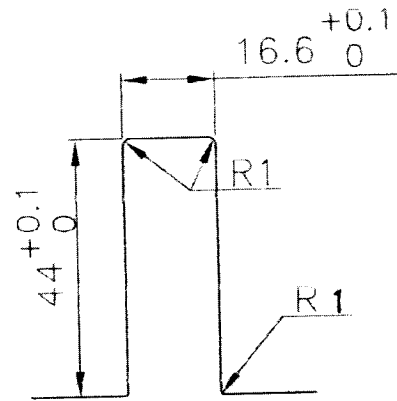
NOTES:-

- ALL OTHER DIMENSIONS & NESTING DIAGRAM TO IT.001 OF DRG. 24303423001.
- (i) 24 SETS OF END LAMINATION REQUIRED PER M/C TYPE TA 10102 CW/DW/EV.
(ii) 24 SETS REQUIRED PER M/C TYPE TA 10106 AZ.
- APPLY A COAT OF INSULATING ENAMEL TO BP 27595.
- TOLERANCE ON UNTOLERATED DIMENSIONS ARE AS PER TM 20060.

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ENLARGED VIEW OF SLOT



VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	29	31	34	45	55	56-57	58	65	72
VAR.00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT.NO.	VAR.	MATL. CODE	MATL. SPCN.	UNIT	UNIT WT.	QTY.		
001		002		GREY INSULATING ENAMEL	2				BP27595		NA	KG	0.250		
001	SEE NOTES	001		STATOR END LAMINATION 4TK.	1				AA10108		NA	KG	2.5		

28 -- CARD TYPE-3 28 -- CARD TYPE-1 28 -- CARD TYPE-2

ADDITIONAL INFORMATION: TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT TA10106 AZ, TA10102 CW/DW, EV

STATUS OF DRAWING		DISTRIBUTION OF PRINTS		BPHARAT HEAVY ELECTRICALS LTD. BHOPAL		DRN	NAME	SIGN	DATE	NO. OF VAR.
TME-1	TAM-3	PRM-4	TCX(PRM)-1	BPHARAT HEAVY ELECTRICALS LTD. BHOPAL		CKD	M.M.J.	[Signature]	23.7.08	01
						APPD	O.P.V.	[Signature]	23.7.08	
							VR/APS	[Signature]	23.7.08	

REV.	DATE	ALTERED	CHECKED	APPD.	REV.	DATE	ALTERED	CHECKED	APPD.	DEPT. T.M.E.	UNTOLED. DIMS. GR.	SCALE	WEIGHT(K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
02	16.4.16	SPB	KD	[Signature]	01	10/9/09	SPB	[Signature]	[Signature]	405		1:2.5	2.75	1 430 34 25 002	013	002
MATERIAL SPEC. AA10108 WAS AA10105. 24 SETS WAS 12 SETS IN NOTE-2 (ii). MARGIN LINES & DIMS 0.36 AT BOTH ENDS ADDED. DIMN 513.50 CHORD UPDATED. DIMN 35.84 WAS DIMN 35.863, DIMN 60° WAS NOT ON.										TITLE STATOR END LAMINATION (MODIFIED)		DRAWING NO. 34303425003		REV. 02		
										SHT. NO. 01		NO. OF SHT. 01				