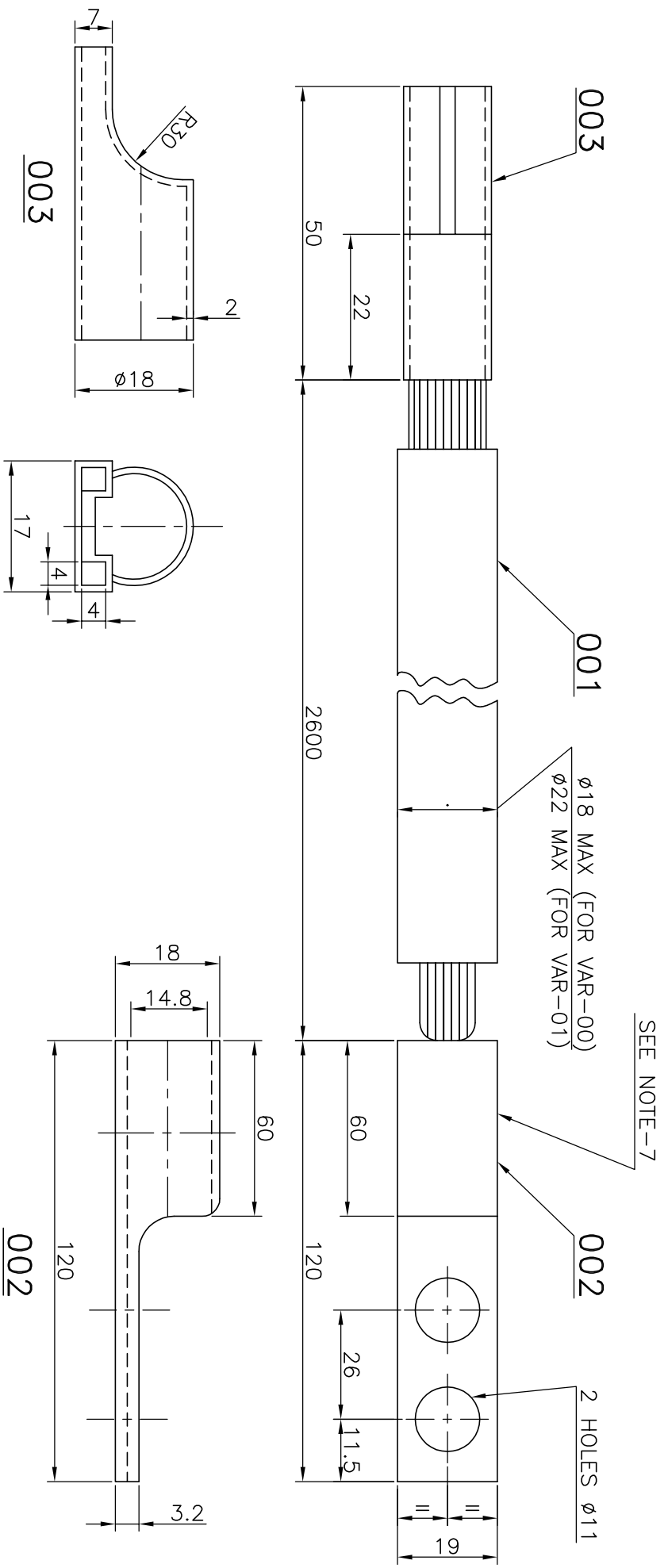


00026 01 544 3 ON GRD. DRG.

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SEE NOTE-7

- NOTES:-**
1. TERMINAL IT.002 TO BE TIN PLATED TO AA0673602 WITH TIN THICKNESS OF 0.05 TO 0.008MM.
 2. TERMINAL IT. 003 NOT TO BE TINNED.
 3. ALTERNATIVELY 70 SQ.MM. (360X.5/-1250) ALCATEL FLEXIBLE SINGLE CORE CONNECTION CABLE GABLE TYPE SLOW-KUL(6.6KV) CAN BE USED IN PLACE OF IT.001.
 4. THE TERMINALS ARE TO BE BRIGHT ANNEALED AT 300°C FOR 45 MINUTES AND WATER QUENCHED AFTER WARDS.
 5. THE HARDNESS OF THE TERMINALS AFTER ANNEALING SHOULD NOT BE MORE THAN 60HV.
 6. CRIMP AT TWO PLACES BY HEXAGON DIA.
 7. VAR 00-FOR E-BEAM CABLE
 8. FOR ACCEPTANCE OF CABLE LEAD REFER SPEC.NO. TM 08393.

VAR.01	VAR.00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	29	30	31	32	33	34	45	55	56	57	58	65	72	
								IT.NO.			VAR.	MATL. SPCN.	CODE		A	B	C	UNIT WT.			
001	-		59	64	65	75	78	79	25	27	29										
001	001									004			FLUOROELASTOMERIC CABLE						2.72		
001	001									003			COPPER TUBE						0.040		
001	001									002			COPPER TUBE						0.09		
-	001									001			E-BEAM CABLE						3.5		
													70 SQ.MM.X2600 LG.								

28 - CARD TYPE-3

28 - CARD TYPE-1

28 - CARD TYPE-2

ADDITIONAL INFORMATION
34451092002
STATUS OF DRAWING

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
IM - 4507AZ,BZ
4000 HP BG DE LOCCO

DISTRIBUTION OF PRINTS
TME - 1 TNX - 1
TXM - 3

	BHARAT HEAVY ELECTRICALS LTD.		BHOPAL					
	DRN	-	SIGN	-sd-	DATE	02.06.09	NO. OF VAR.	
	CKD	D.K.	SIGN	-sd-	DATE	02.06.09	NO. OF VAR.	02
APPD	K.K.D.	SIGN	-sd-	DATE	02.06.09	NO. OF VAR.		

REV. DATE ALTERED CHECKED APPD.

REV.	DATE	ALTERED	CHECKED	APPD.
02	12.11.10	-sd-	-sd-	-sd-

IN VIEW OF 22 MAX. FOR VAR. 01 & NOTE-7 WERE NOT ON. NOTE-8 WAS NOT ON.

REV.	DATE	ALTERED	CHECKED	APPD.
02	12.11.10	-sd-	-sd-	-sd-

BOM IT.004 WAS NOT ON. NOTE-3 WAS ON.

REV.	DATE	ALTERED	CHECKED	APPD.
02	12.11.10	-sd-	-sd-	-sd-

DEPT. TME UNTO. DIMS. GR. SCALE WEIGHT(K.G.)

DEPT. TME	UNTO. DIMS. GR.	SCALE	WEIGHT(K.G.)
AA0230208		NTS	

TITLE
OUTGOING CABLE ASSY.
(MODIFIED)

DRAWING NO.	3 445 10 92 003	REV.	02
SHT. NO.	01	NO. OF SHT.	01