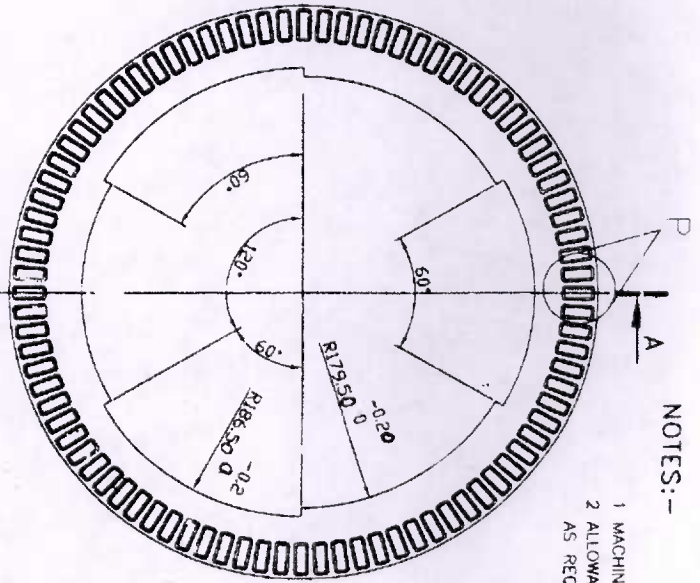
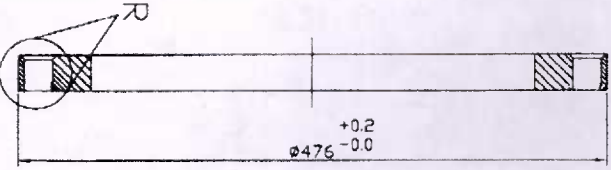
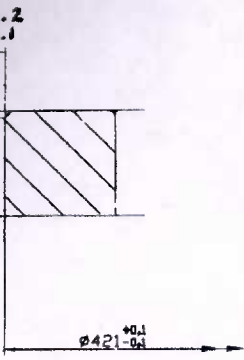
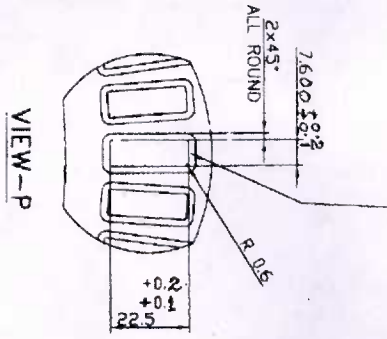


FIRST ANGLE PROJECTION

DRG. NO. 34454564052

88 SLOTS EQUALLY SPACED AS SHOWN



NOTES:-

- 1 MACHINE ALL OVER TO FINISH
- 2 ALLOWANCES ON FORGING TO BE ADDED AS REQUIRED

(ALL DIMENSIONS ARE IN mm)

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INVENTORY NO. SIGN. & DATE REF. DRG. NO.

REV.	DATE	ALTERED CHECKED APPD.

REV.	DATE	ALTERED CHECKED APPD.

VIEW R

SECTION AA

VAR. NO.	ITEM NO.	DESCRIPTION
01	001	ZIRCONIUM COPPER RESISTANCE RING ROUGH FINISH

VAR. NO.	ITEM NO.	DESCRIPTION
01	001	ZIRCONIUM COPPER RESISTANCE RING ROUGH FINISH

VAR. NO.	ITEM NO.	DESCRIPTION
01	001	ZIRCONIUM COPPER RESISTANCE RING ROUGH FINISH

ADDITIONAL INFORMATION
S.M. DRG. SKEL-4742
STATUS OF DRAWING

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
INDUCTION MOTOR FOR AC LOCO

DISTRIBUTION OF PRINTS
TME - 1
TNX - 1
TXM - 3

BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

DEPT. TME	UNIT. DMS. GR.	SCALE	WEIGHT(K.G.)	REF. TO ASSY. DRG.	NO. OF
GR - M	1M 20079	NTS	16.5	14454564051	001

MODIFIED RESISTANCE RING (SLOTTED DESIGN) (MACHINED)

NAME	SIGN.	DATE	NO. OF
SANTOSH(O.D.)		09/9/10	001
VIKAS		09/9/10	001

DRAWING NO. 34454564052

6FRA-6068

REV. 00