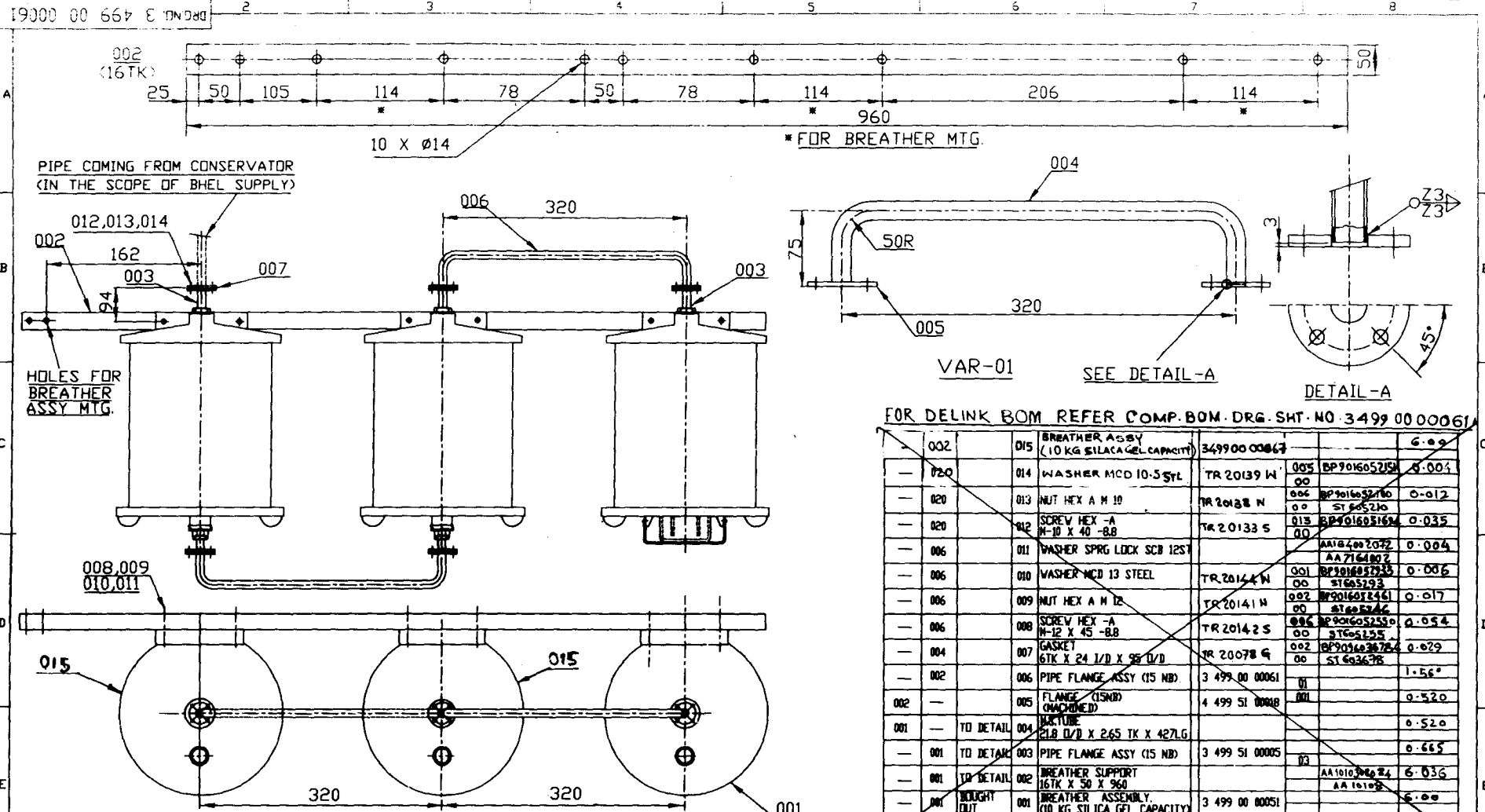


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FOR DELINK BOM REFER COMP. BOM. DRG. SHT. NO. 3499 00 00061

ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
002	BREATHER ASSY (10 KG SILICA GEL CAPACITY)	3499 00 00067	6.00	
014	WASHER MCD 10-55YL	TR 20139 W	005	BP901605215H 0.004
013	NUT HEX A M 10	TR 20138 N	00	BP901605216 0.012
012	SCREW HEX -A M-10 X 40 -8.8	TR 20133 S	00	SI 605210 0.035
011	WASHER SPRG LOCK SCB 12ST	AA184002072	00	AA 7164802 0.004
010	WASHER MCD 13 STEEL	TR 20144 W	001	BP901605213 0.006
009	NUT HEX A M 12	TR 20141 N	002	BP901605214 0.017
008	SCREW HEX -A M-12 X 45 -8.8	TR 20142 S	00	SI 605215 0.054
007	GASKET 6TK X 24 1/D X 98 1/D	TR 20078 G	002	BP901605212 0.029
006	PIPE FLANGE ASSY (15 NB)	3 499 00 00061	01	SI 603678 1.56
005	FLANGE (15NB) (MACHINED)	4 499 51 00018	001	AA101010024 0.520
004	PIPE TUBE 21.8 1/D X 265 TK X 427LG			0.520
003	PIPE FLANGE ASSY (15 NB)	3 499 51 00005	03	0.665
002	BREATHER SUPPORT 16TK X 50 X 960			AA101010024 6.036
001	BREATHER ASSEMBLY (10 KG SILICA GEL CAPACITY)	3 499 00 00051		AA 101010 6.00

NOTES FOR MANUFACTURER:-

- 1-3-NOS OF BREATHERS ARE TO BE CONNECTED IN SERIES AS SHOWN.(WITH SUPPORT)
- 2-FOR GENERAL ARRGT, NOTES AND TESTING (REFER DRG-3 499 00 00051 AND 3499000067)
- 3-BREATHERS ARE REQD WITHOUT SILICA-GEL.
- 4-ALL HARDWARES ARE TO BE HOT DIP GALVANISED.
- 5-TOP AND BOTTOM ALUMINIUM PARTS OF BREATHER SHALL BE COATED FROM INSIDE AND OUTSIDE WITH ONE COAT OF SELF ETCH PRIMER.FOR FINAL PAINTING ON ALUMINIUM PARTS AND OTHER STEEL PARTS REFER W.O/MID.
- 6-OPENING TO BE DULY BLANKED.
- 7-BREATHER TO BE SUPPLIED IN DISMANTLED CONDITION.

STYLE LIST			
VAR	STYLE NO	ITEM INCLUDED	DESCRIPTION OR REMARK
00	BP9096055926	001 TO 015	BREATHER GANGING ARRANGEMENT

REV	DATE	ALTERED BY	REASON	REV	DATE	ALTERED BY	REASON
05	02.05	...	...	06	01.12	...	...

BOM UPDATED OTHER DETAILS REMAIN SAME

ADDITIONAL INFORMATION STANDARD	STATUS OF DRAWING U	DISTRIBUTION OF PRINTS	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	TRANSFORMER/REACTOR
TRF TRM TRX		1 3 1	BHARAT HEAVY ELECTRICALS LTD. BHOPAL	
REV DATE ALTERED BY REASON	REV DATE ALTERED BY REASON	DEPT TRENDRS/INSR	SCALE WEIGHT	REF TO ASSY DRG
05 02.05	06 01.12	006	NTS (60kapp)	3 499 00 00061
TITLE			BREATHING GANGING ARRANGEMENT (FOR OIL ABOVE 40,000 LITRES)	
OTHER DETAILS			SHEET NO. -01 NO. OF SHEETS-01	

3-1109-00-061