FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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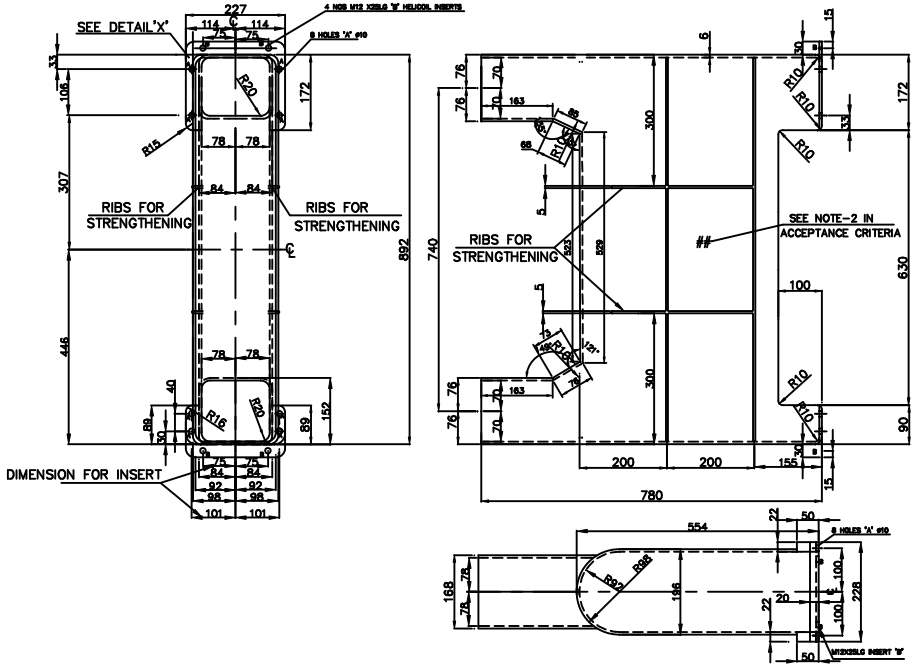
DRG. NO. 35222001565



NOTES: –

Ⓐ TECHNICAL PARTICULARS

*1. ITEM 001 & 002 SHOULD BE MOULDED FROM CAST EPOXY RESIN CONFORMING TO BP 22463.
2. COLOUR : RED.
3. FINISH : MATERIAL SHOULD BE SMOOTH, COMPACT BRIGHT AND FREE FROM FOREIGN INCLUSIONS WITH UNIFORMLY DISTRIBUTED BONDS.

Ⓑ TYPE TEST

FOLLOWING VALID TYPE TESTS CERTIFICATES IN LINE WITH IS 9431 TO BE SUBMITEED BY SUPPLIER WITH THEIR OFFER CONDUCTED IN AN INDEPENDENT TEST LAB .

1. PARTIAL DISCHARGE TEST (CL. 9.4) VALUE 10 PICO COULOM BS MAXIMUM.
2. WATER ABSORPTION TEST (CL. 9.9).
3. FLAMMABILITY TEST (CL. 9.11).
4. AGEING & HUMIDITY TEST (CL. 9.10)

Ⓒ ACCEPTANCE CRITERIA

1. DIMENSIONAL CHECKS AS PER DRAWING.
2. MANUFACTURER LOGO, BATCH NO., MONTH AND YEAR OF MANUFACTURING TO BE EMBOSSED/PRINTED (STICKERS NOT ACCEPTABLE) AT LOCATION MARKED ##.

Ⓓ PACKING

1. ITEM SHOULD BE PACKED IN WATER PROOF PACKING.

* ALTERNATE EPOXY RESIN SYSTEM MADE OF CY205/HY905 IN PLACE OF CY205/HT972 IS ALSO ACCEPTABLE

ITEM–001

STYLE NO		ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO. / VAR.	MATL. CODE / MATL. SPCN.	CIA	UNIT	UNIT WT. / QTY.	GS	ZONE
BP9069123959		003	EPOXY MOULDED SHROUD FOR PT TRUCK					NA	Kg	001		
BP9069120674		002	EPOXY MOULDED SHROUD FOR PT TRUCK					NA	Kg	001		
BP9069123940		001	EPOXY MOULDED SHROUD FOR VCB TRUCK				* BP22463	NA	Kg	001		
REMARKS (65–75)	VAR. NO. (78 79)	ITEM NO. (25–27)	DESCRIPTION (29–58)	STD (59)	DRAWING NO. (60–77)	IT.NO. (29–31) / VAR. (32 33)	MATL. CODE (34–45) / MATL. SPCN. (46–54)	CIA (55)	UNIT (56 57)	UNIT WT. (58–65) / QTY. (68–71)	GS (72)	ZONE
28 → CARD TYPE–3			28 → CARD TYPE–1			28 → CARD TYPE–2						

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

O.COPY-----1
SWM--------3
TCX--------1

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

VM36

भारत हेवी इलेक्ट्रिकल्स लिमिटेड
भोपाल
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

	नाम/NAME	हस्ता/SIGN	दिनांक/DATE	ये.रि. की संख्या NO. OF VAR
बनाया DRN	S.U.S		11.8.06	
चेंचा CKD	MANI		11.8.06	
अनुमोदित APPD	DIVYA		11.8.06	

REV.	DATE	ALTERED		CHECKED	APPROVED
05	26.04.14	AKN		PKN	MAK
04	29.02.12	MKN		PKN	DIVYA
03	10.10.10	P.PARE		KSM	DIVYA

NOTE FOR SUPPLIER IDENTIFICATION MARK ADDED IN ACCEPTANCE CRITERIA. (DCA. NO. 32554)

ITEM–003 ADDED (DCA. NO. 30924)

LENGTH 637 MM. OF IT. 002 WAS 476 MM. (DCA NO. 29988)

विभाग DEPT	SWE
कोड CODE	409
अन. टाल. नाप की श्रेणी UNTOL.DIMS. GR.	M
	AA 0230208
अनुपात SCALE	1:10
भार कि.ग्रा. WEIGHT (K.G.)	–
असे. ड्राईंग का संदर्भ REF. TO ASSY. DRG.	–
मद सं. ITEM NO.	–
मद. संख्या NO. OF ITEM	003

शीर्षक/TITLE

VCB SHROUD

आरेख सं./DRAWING NO. 35222001565

पुन./REV 05

पृष्ठ सं./SHT. No. 01 पृष्ठों की संख्या/NO. OF SHT. 02

A3

22/07/2015