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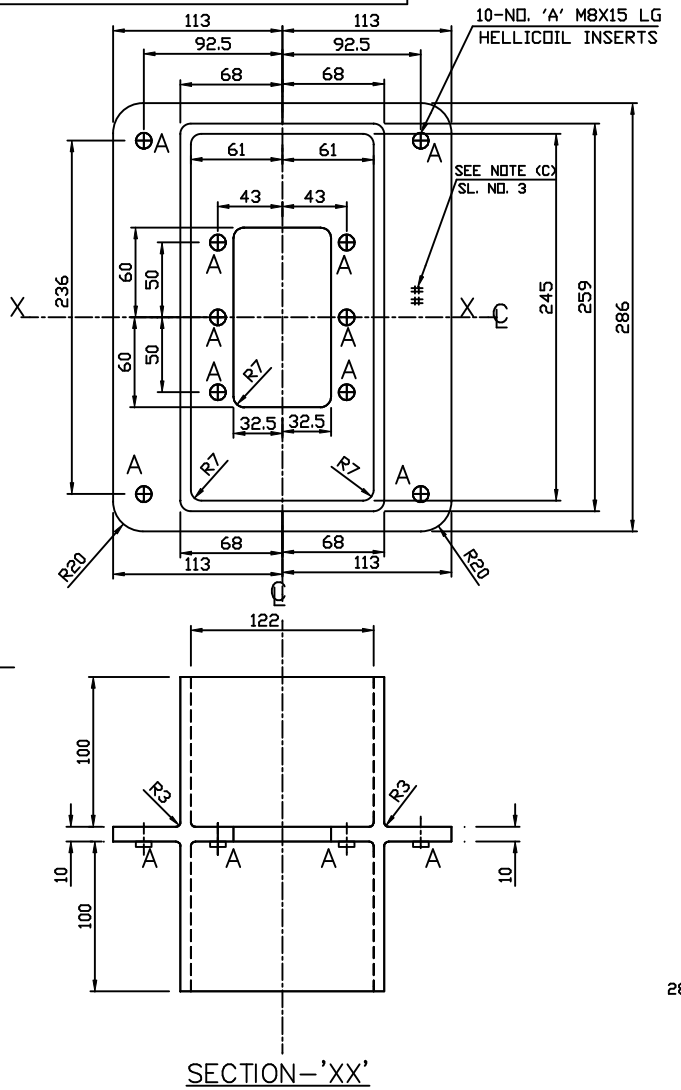
DRG. NO. 352250020 12



SECTION–'XX'

ITEM 001

NOTE–1 (APPLICABLE FOR ITEM–001 TO ITEM–008)

(A) TECHNICAL PARTICULARS: –

(1) EPOXY USED SHALL BE IN ACCORDANCE WITH BS3816 & IS 9431.
(2) COLOUR- RED
(3) ALL INSERTS SHOULD BE OF STEEL WITH ZINC PLATE AND PASSIVATION.
(4) THICKNESS OF THE MOULD AT THE INSERT LOCATION SHOULD BE MINIMUM 5MM.

(B) TYPE TESTS: –

(1) PARTIAL DISCHARGE TEST AS PER IS6209 (10 PICOCOULOMBS MAX)
(2) COMPARATIVE TRACKING INDEX AS PER IEC 112(MIN-400V)
(3) WATER ABSORPTION TEST AS PER IS9431
(4) HUMIDITY & AEGING TEST AS PER IS9431

(C) ACCEOPTANCE CRITERIA: –

(1) DIMENSIONAL CHECKS AS PER DRAWING
(2) TYPE TESTS CERTIFICATES FOR TESTS SPECIFIED AT CL.(B)
(3) MANUFACTURER LOGO, BATCH NO., MONTH AND YEAR OF MANUFACTURING TO BE EMBOSSED/PRINTED (STICKER NOT ACCEPTABLE) AT LOCATION MARKED ##.

REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO. / VAR.	MATL. CODE / MATL. SPCN.	UNIT	UNIT WT. / QTY.	GS	ZONE
SEE NOTE 1		008	EPOXY MOULDED SEAL OFF BUSHING (EPOXY MOULDING)				NA / NA	N.A.	001		
SEE NOTE 1		007	EPOXY MOULDED SEAL OFF BUSHING (EPOXY MOULDING)				NA / NA	N.A.	001		
SEE NOTE 1		006	EPOXY MOULDED SEAL OFF BUSHING (EPOXY MOULDING)				NA / NA	N.A.	001		
SEE NOTE 1		005	SEALING PLATE FOR 1NO.X12X75 BUSBAR (EPOXY MOULDING)				NA / NA	N.A.	001		
SEE NOTE 1		004	SEALING PLATE FOR 2NO.X12X75 BUSBAR (EPOXY MOULDING)				NA / NA	N.A.	001		
SEE NOTE 1		003	SEALING PLATE FOR 1NO.X12X100 BUSBAR (EPOXY MOULDING)				NA / NA	Kg	001		
SEE NOTE 1		002	SEALING PLATE FOR 2NO.X12X100 BUSBAR (EPOXY MOULDING)				NA / NA	N.A.	001		
SEE NOTE 1		001	EPOXY MOULDED SEAL OFF BUSHING (EPOXY MOULDING)				NA / NA	Kg	001		
65–75	78 79	25–27	29–58	59	60–77	29–31 / 32 33	34–45 / 46–54	55	56 57 / 58–65 / 68–71	72	
28 → CARD TYPE-3			28 → CARD TYPE-1			28 → CARD TYPE-2					

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

O.COPY-----1
SWM--------3
TCX--------1

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

VM24/VM36

भारत हेवी इलेक्ट्रिकल्स लिमिटेड
भोपाल
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

	नाम/NAME	हस्ता/SIGN	दिनांक/DATE	ये रि. की संख्या NO. OF VAR
बनाया DRN	P.PARE		22.6.06	
चेंचा CKD	K.S.M.		22.6.06	
अनुमोदित APPD	DIVYA		22.6.06	

विभाग DEPT	उन. टाल. नाप की श्रेणी UNTOL.DIMS. GR.		अनुपात SCALE	भार कि.ग्रा. WEIGHT (K.G)	असे. ड्राईंग का संदर्भ REF. TO ASSY. DRG.	मद क्र. ITEM NO.	मद. संख्या NO. OF ITEM
कोड CODE 409			1: 3.5				008

शीर्षक/TITLE: INTER PANEL BUSBAR SEALING

आरेख क्रं/DRAWING NO.: 35225002012

पुन./REV: 03

पृष्ठ क्रं/SHT. No. 01 | पृष्ठों की संख्या/NO. OF SHT. 04

REV.	DATE	ALTERED / CHECKED / APPROVED	INVENTORY NO.
03	29.04.14	AKN / PKN / MAK	NOTE FOR SUPPLIER IDENTIFICATION MARK ADDED IN ACCEPTANCE CRITERIA. (CN NO.32555)
02	28.03.09	/ / DIVYA	DIM.245,259,286,236,226 WERE 169,183,285,235&225 RESPTLY FOR ITEM 001. ITEM 007 & 008 ADDED. (CN NO.28661)
01	07.08.06	/ / DIVYA	DIM.4TK. WAS 3TK. FOR ITEM 004. (DCA NO.–2646)

SIGN. & DATE

REF. DRG. NO. 35225002012–03– 01