

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm.)

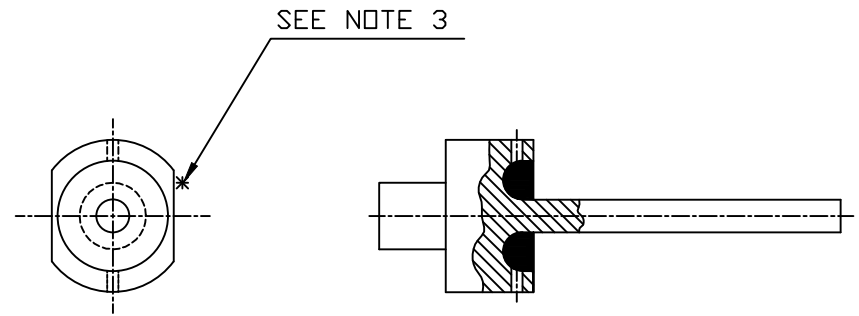
35880530032 3 588 05 30032  
 ON DRAWING/का नक्शा नं./DRAWING NO.

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35880530020 IT.001  
 REF. DRG. NO. C 719

SIGN. & DATE

INVENTORY No.



**PART SECTION VIEW**

**NOTES:-**

1. FACE AND SIDE TO BE CLEANED UP BY TURNING USING MINIMUM CUT TO REMOVE EXCESS RUBBER ONLY.
2. ITEM 001 TO BE FILLED WITH POLY URETHENE RUBBER TO RDSO'S SPEC. NO. RDSO/M&C RP-115 OF 1980, COMPOUND 'B'.
3. SUPPLIER SHOULD ENGRAVE THE NAME OF HIS FIRM IN THE PLACE MARKED THUS \* LETTER 'P' ALSO ENGRAVED TO INDICATE POLY URETHENE MATERIAL.

**NOTES ON TEST REQUIREMENTS :-**

1. FOR ROBBER :-  
 1.1 TEST SLAB IS TO BE TESTED FOR CONFORMITY WITH THE SPEC.
2. FOR VALVE :-  
 2.1-ENDURANCE TEST :- AT RANDOM 3 NOS. OF THE SUPPLY OF VALVE STEMS TO BE SELECTED AND SUBJECTED TO AN ENDURANCE TEST OF 200,000 OPERATION SEPARATELY.  
 2.2-LEAKAGE TEST :- THE SAME VALVE STEMS AS USED FOR TEST UNDER NOTE 2-1 ABOVE TO BE SUBJECTED TO THE FOLLOWING LEAKAGE TEST AFTER ENDURANCE TEST. CYLINDERS USED FOR OPERATING APPARATUS EQUIPED WITH VALVE STEMS TO BE CONNECTED TO A VOLUME IN LITERS NOT GREATER NUMERICALLY THAN 0.02 TIMES THE DIAMETER OF THE CYLINDER IN MM. WITH A MINIMUM OF 1 LITER CHARGED TO A PRESSURE OF 5kg. f/cm<sup>2</sup> (70 P.S.I.) AIR TIGHTNESS OF VALVE STEMS TO BE CONSIDERED SATISFACTORY IF THE PRESSURE IN THE RESERVOIR DOES NOT DECREASE BY MORE THAN 5 PERCENT OF THE ORIGINAL PRESSURE AFTER 10 MINUTES ON TEST.

**STYLE LIST**

STYLE	ITEM INCLUDED	DESCRIPTION OR REMARKS	RECORDED	
			SIG.	DATE
851340	001	RUBBERISED VALVE	Sd/-	27.4.84

**TOOL LIST**

ITEM	TOOL	DESCRIPTION
001	-	-

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT. NO.	MATL. CODE.	A	C	UNIT	UNIT WT.	CS.
			001	VALVE STEM		3 588 05 30032							
							001						

R/13/1984.

COMPUTERISED DRAWING			
NAME	CHD.	APPD.	R.K.S.
SIGN.	B.K.T.		
DATE	03.08.12	03.08.12	

ADDITIONAL INFORMATION	STATUS OF DRAWING M
DISTRIBUTION OF PRINTS	OFFICE COPY - 1, SWM - 4 TCX (SWM)-1

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम		D.E. LOCO			
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		INDIAN RAILWAYS			
बी.सच.ई.सल. भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल	खजाना DRN.	नाम /NAME	हस्ता/SIGN.	दि./DATE	वेरि की संख्या NO. OF VAR.
BHARAT HEAVY ELECTRICALS LTD. BHOPAL	जोचा CKD.	C.K.M.	Sd/-	27.04.84	
	स्वीकृत APPD.	I.S.R.	Sd/-	05.05.84	
		V.P.A.	Sd/-	06.05.84	
विभाग DEPT. SWE	उत्प. टोल. नाप की त्रुटि UNTOL. DIMS. GR.	अनुपात SCALE	भारत कि. ग्रा. WEIGHT (K.G.)	उत्प. ड्राईंग का संदर्भ REF. TO ASSY.	मद संख्या ITEM NO.
कोड CODE. 409	CG 06503	2:1		1 588 05 30003	009
शीर्षक/TITLE			ड्राईंग क्र./DRAWING NO.		पुन./REV.
RUBBERISED VALVE			3 588 05 30033		00
शीट क्र./SHT.NO 01		शीटों की सं./NO.OF.SHT.01			