FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm.)

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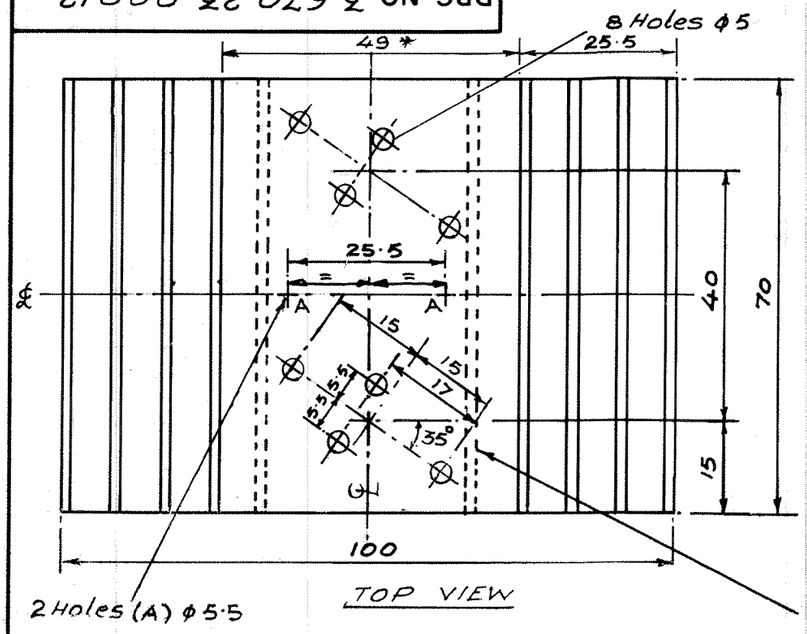
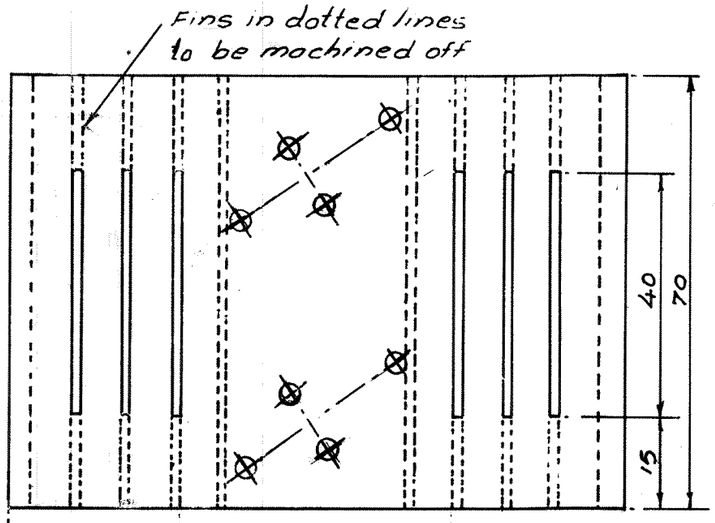
DRG. NO. 3 670 23 00012



TOP VIEW

Fins in dotted lines to be removed by machining & made plane to a surface of ± 25 microns finish.



BOTTOM VIEW

Finish :- Heatsink to be matt black anodised after masking the top strip of 49 mm marked thus *

NOTE 1. Drilling shown from the "TOP VIEW" is on masked portion and to be matched with it.

STYLE LIST				
Style Code No.	Item Included	Description	Recorded sig.	Recorded Date
BP904 7512901	Item 01	Heat sink		4 11/87

REV	DATE		REV.	DATE		REV.	DATE	ALTERED
03	6-7-05	ALT - R. Jain. CKD APPD	02.	21-1-91	ALT'D. CKD.	01	22-4-89	CHECKED

EQUAL MARKS FOR 2 HOLES (A) ϕ5·5 ADDED. F833

NOTE 1 ADDED. HOLES POSITION IN BOTTOM VIEW WAS NOT SHOWN D1255

STYLE CODE ADDED. DRG. BROUGHT UPTO DATE.

INVENTORY NO. | REF. DRG. NO. | SIGN. & DATE

VAR 00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT. NO.	MATL. CODE	A/C	UNIT	UNIT WT.	QS
			01	Heat Sink Type 132 A/F x 70 - A4 NFH				BP 9047655087				

CARD TYPE-3 | CARD TYPE-1 | CARD TYPE-2

ADDITIONAL INFORMATION EXCP

STATUS OF DRAWING

DISTRIBUTION OF PRINTS
O C 1 Tech 1
RFM 3
Q C 1

TYPE OF PRODUCT E-TYPE
OR
NAME OF CUSTOMER/PROJECT INDIAN RAILWAYS

BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

	NAME	SIGN	DATE
DRN.	R C BILLORE		4-11-87
CHD.	P M, David,		4-11-87
APPD	M. ROY		6.11.87

NO. OF VAR. –

DEPT.	GRADE OF UN. TOL DIM. C/M/F	SCALE	WEIGHT (Kg.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
CEE		1:1				001

CODE 407

TITLE HEAT SINK FOR OSCILLATOR CARD

CARD CODE

DRAWING NO. 3 670 23 00012 REV. 03

SHEET NO. NO. OF SHEETS

SIZE A3