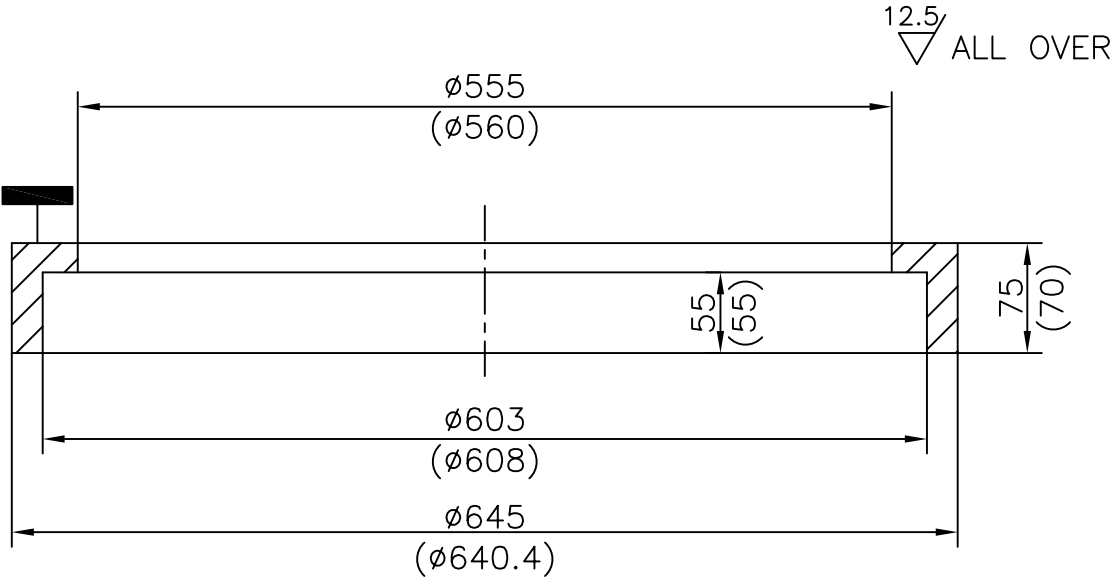


REV 03	DATE 19.07.06	ALTERED ASHOK -sd- CHECKED JPM -sd-	REV 02	DATE 03.02.06	ALTERED RAJPAL -sd- CHECKED JP MEENA -sd-	GMS No./ C.B.O.M.- NO. 01060118500	STATUS OF DRG U		
ZONE	SUPERSEDES THE OLD DRG. UNDER THE SAME NO. CHANGE ADVISE NO. MTE-06-F0193		ZONE	SUPERSEDES THE OLD DRG. UNDER THE SAME NO. WITHOUT ANY CHANGE ADVISE NO. MTE-06-F0075		AGREED DEPT STE	NAME D.K.RAY	SIGN -SD-	DATE 11.07.06
						STT	VK MITHAL	-SD-	29.06.06
GRADE OF UNTOL.DIM M/CG. $\sqrt{M/R}$ -AA0230208			WELDING $\sqrt{B/C/D}$ AA0621104			GAS CUTTING-T3 AA0621101			

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TECHNICAL REQUIREMENTS: -

- FORGING SHALL BE SUPPLIED IN CONFORMITY WITH THE PURCHASING SPECIFICATION NO. HW19391.
- TOLERANCES ON OUT SIDE DIMENSIONS : +1mm.
IN SIDE DIMENSIONS : -1mm.
- THE SUPPLIER SHALL LOCATE THE POSITION OF THE TEST SAMPLE AND GET IT APPROVED FROM BHEL. PART OF TEST SAMPLE SHALL BE LEFT INTEGRAL FOR TESTING AT BHEL.
- IDENTIFICATION MARKING SHALL BE DONE AT THE PLACE MARKED ████████ AS PER ST00004.
- DIMENSIONS MARKED WITHIN BRACKET ARE REFERENCE ONLY.

31060118502
Ref. Drawing No.

Sign & Date



BHARAT HEAVY ELECTRICALS LTD.
RANIPUR, HARDWAR

DRN	NAME RAJPAL	SIGN -sd-	DATE 28.06.06	NO. OF VAR -
CHD	JP MEENA	-sd-	28.06.06	
APPD	JP MEENA	-sd-	30.06.06	

W95310601031
HW19391

Inventory No.	DEPT	MTE	SCALE 1:5	WEIGHT (KG) 31.00	REF. TO ASSY. DRG. 01060118500	ITEM No. -	NO. OF ITEMS -
	CODE	4300					
TITLE : FORGING FOR ANGLE RING (ROUGH MACHINED)					CARD CODE 7	DRAWING NO. 41060118999	
					SHEET No. 01		No. OF SHEETS 01