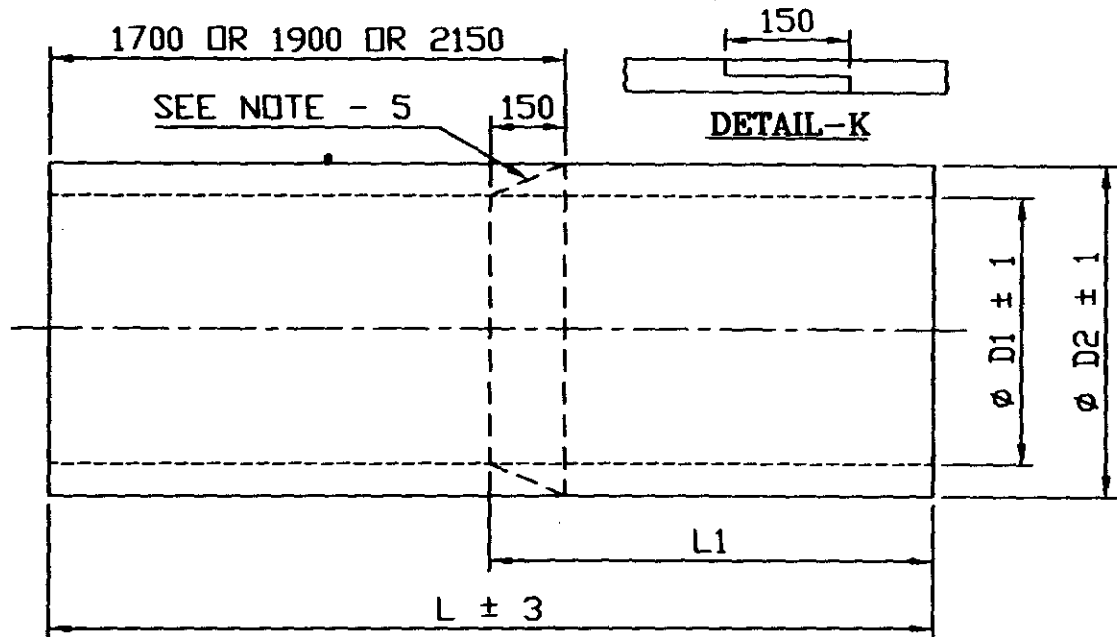


FIRST ANGLE PROJECTION

(ALL DIMENSIONS IN mm)

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV. DATE	ALTERED	S.D.MISHRA	REV. DATE	ALTERED	NGP.	-Sd-	ADDITIONAL INFORMATION	STANDARD	
02 18-11-05	CHECKED	NGP.	01 04-11-05	CHECKED	J.S.K.	-Sd-			
	APPROVED	S.G.B.		APPROVED	J.S.K.	-Sd-	STATUS OF DRAWING	U	
TOLERANCES ADDED FOR DIMS. 'L'. • D1 & • D2. NOTE NO. 6 TO SROPS AND NOTES-3 AND 4 TO D/MAN INCLUDED.			CALCULATION FOR DIM. L1 MODIFIED TO GIVEN MORE DIMS. DIM. 1800 ALSO GIVEN MORE.			DISTRIBUTION OF PRINTS			
						TR1	TRM	TCX	CM
						1	3	1	



NOTES TO SHOP :-

- SRBP CYLINDER ARE TO BE MADE BY USING MEDIUM PHENALLIC COATED SOFT KRAFT PAPER TO AA21113.
- IT SHOULD BE ENSURED THAT THERE ARE NO AIR VOIDS LEFT WHILE MAKING JOINT. JOINT IS TO BE MADE ON WINDING MOULD USING ARLDITE.
- MANUFACTURING DIVN. OF SRBP CYLINDER TO ENSURED A PROPER ALIGNMENT AFTER MAKING SCARFED ENDS OF BOTH CYLINDERS.
- CYLINDER TO BE MANUFACTURED AS PER PROCESS SPEC. NO. BP 0670396.
- SCARF JOINT IS PREFERED HOWEVER HALF OVERLAP JOINT TO DETAIL-K IS ALSO AGREEABLE.
- CYLINDER TO BE MADE AS PER TR 20032 C.

NOTES TO D/MAN :-

- CALL DIMS. D1, D2, L1 AND L ON ASSY. DRG.
- DIM L1 = (L-1550 OR 1750 OR 2000).
- FOR B.O.M. REFER COMPUTER BOM NO. 4 499 72 00010
- MODE OF CALCULATION FOR WEIGHTS : $1.02 \times (D2^2 - D1^2) \times L \times 10^{-6}$

कार्यालय प्रति
OFFICE COPY

REF. DRG. NO. SIGN. & DATE INVENTORY NO.

	भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL		नाम NAME S.N. JOSHI	हस्तासिग्न SIGN sd/-	दि. DATE 17.07.96	वेर की संख्या NO. OF VAR.
			चेक CKD. Y.G.VAIDYA	sd/-	17.07.96	
			स्विकृत APPL S.K.JATALE	sd/-	18.07.96	
DEPT. कोड 406 CODE		अनुपात SCALE NTS	भार भार. WEIGHT(K.G.) 5.5 क.	जसे संदर्भ REF. TO ASSY.DRG. 4 499 72 00010	मद क्र. ITEM NO.	मद संख्या NO. OF ITEM 02
शीर्षक /TITLE UNVARNISHED SRBP CYLINDER			ड्राइंग नं. DRAWING NO. 4 499 72 00010		पुन. REV. 02	
पृष्ठ क्र. श. नं. 01 पृष्ठों की सं. नं. OF SH. 01						