

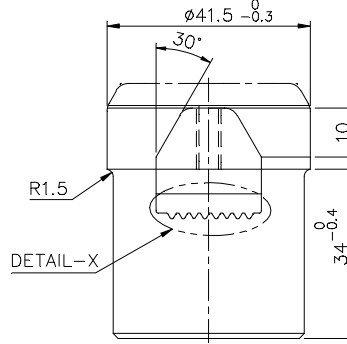
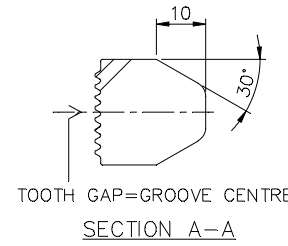
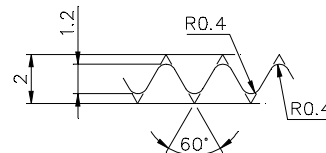
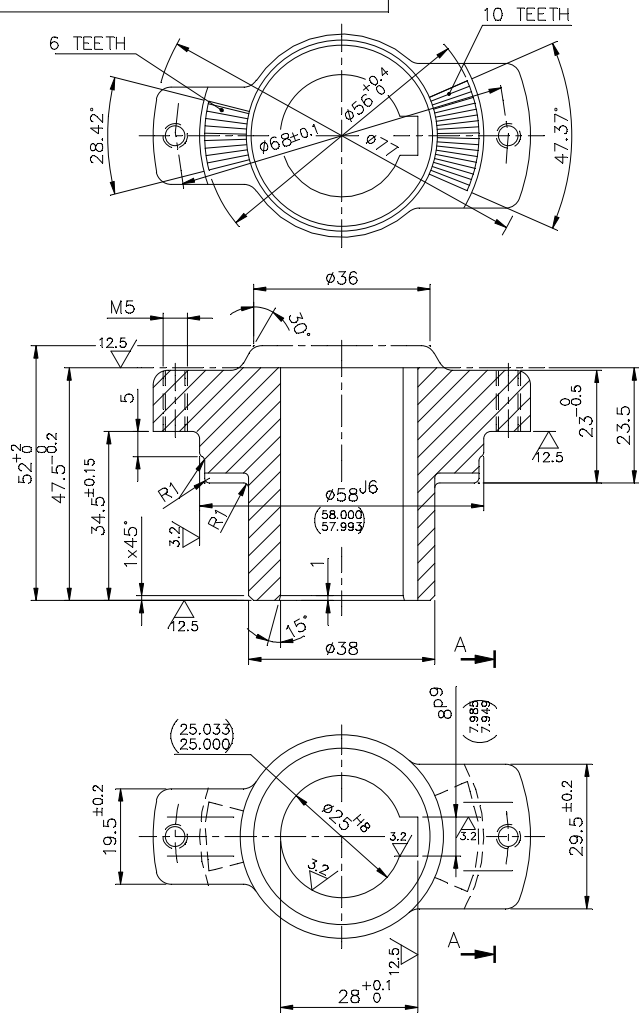
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5044658-R05-S01
REF.DRG.NO.

SIGN. & DATE

INVENTORY NO.

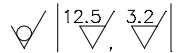
DRG NO 5044658



| TOOL LIST | | |
|-----------|----------|-------------------------|
| ITEM | TOOL NO. | DESCRIPTION |
| - | 1463871 | SOLTTING FIXTURE |
| - | 1463881 | DRILL JIG |
| - | 1520213 | KEY WAY BROACH 8 P9 |
| - | 1520342 | BROACHING FIXTURE |
| - | 1520346 | BROACHING ADAPTER PLATE |

Z = 76 TEETH IN 360° TOOTH PROFILE ON 56 DIA.

RADIUS NOT SHOWN =R3



| | | | | | | | | | | | |
|--------|---------|---------|----------|--|-----|-------------|--------|---------------|---|------|----------|
| VAR 00 | REMARKS | VAR NO. | ITEM NO. | DESCRIPTION | STD | DRAWING NO. | IT.ND. | MATERIAL CODE | A | UNIT | UNIT WT. |
| | | | | 1.5% NI-CR-Mo PRECISION STEEL CASTING HEAT-TREATED | | | | BP 19594 | | KG. | 0.346 |
| | | | | | | | VAR | MATL. SPCN. | C | | QTY |
| | | | | | | | | | | | 001 |

| | | | | | | | | | | | | | | | |
|---|--|--|--|--------------------------------------|--|--|--|-----------------------------|--|--|--|---------------------|--|--|--|
| ADDITIONAL INFORMATION | | | | TYPE OF PRODUCT OR NAME OF CUST/PROJ | | | | | | | | | | | |
| STATUS OF DRAWING | | | | ON LOAD TAPCHANGER | | | | | | | | | | | |
| DISTRIBUTION OF PRINTS | | | | SWE | | | | SWM | | | | TCX | | | |
| 1 | | | | 3 | | | | 1 | | | | | | | |
| REV 06 | | | | DATE 11.07.11 | | | | ALTD CKD APPD | | | | VD KS SKP | | | |
| DRG. REDRAWN. DRG. WAS A4 SIZE. (D.C.A. NO. 21880) | | | | DEPT SWE CODE 409 | | | | UN. TOL.DIMGR. M AA 0230208 | | | | SCALE 1:1 | | | |
| | | | | TITLE | | | | COUPLING DOG | | | | REF TO ASSY 5014244 | | | |
| | | | | | | | | | | | | DRG NO 5044658 | | | |
| | | | | | | | | | | | | SHT.NO. 01 | | | |
| | | | | | | | | | | | | NO. OF SHT. 01 | | | |