FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV.	DATE	
		ALTERED
		CHECKED
		APPROVED

REV.	DATE		
07	16.01.07	ALTERED	AKU
		CHECKED	SKP
		APPROVED	SK

DRG. REDRAWN.

(D.C.A. NO. 23384)

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS	SWE	SWM	TCX
	1	3	1

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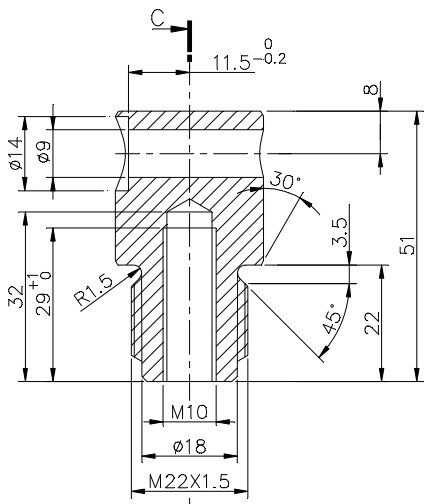
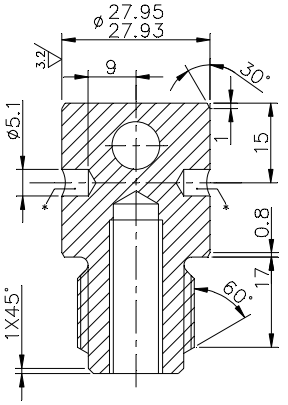
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

SECTION–AB



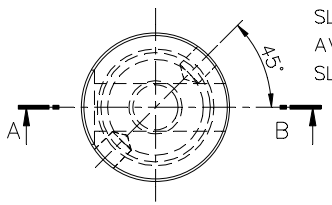
SECTION–CD



TOOL LIST

ITEM	TOOL	DESCRIPTION
–	1463082	RADIUS TOOL R1.5
–	1463083	DRILL JIG
–	1520361	BOTTON DIE M22X1.5

*) HOLE IN SECTION VIEW (TURNED)



NOTES:–

PROTECT THE CONTACT WITH PLASTIPEEL/NETTED NYLON SLEEVE BEFORE & AFTER HARD SILVER PLATING TO AVOID DENTS THE SAME PLASTIPEEL/NETTED NYLON SLEEVE CAN BE USED AFTER PLATING

HARD SILVER PLATING 0.010–0.015 TK. (150–180 HV) AS PER SG–15003

SURFACE AREA–50 cm^2

12.5 | 3.2

ITEM NO.	DESCRIPTION	STD	MATL. CODE / MATL. SPCN.	CLASS	UNIT	UNIT WT. / QTY.
001	32DIA.X51LG. HARD COPPER ROD		AA 1200223080 / AA 12023		K.G.	0.182 / 001

REMARKS

28 → CARD TYPE–3 | 28 → CARD TYPE–1 | 28 → CARD TYPE–2

SIGN. & DATE

भारत हेवी इलेक्ट्रीकल्स लिमिटेड
भोपाल
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

	NAME	SIGN	DATE
बनाया DRN	MRM	Sd/–	03.11.76
जाँचा CKD	BSR	Sd/–	04.11.76
अनुमोदित APPD	TKG	Sd/–	15.12.76

रे. रि. की संख्या NO. OF VAR. –

INVENTORY NO.

विभाग DEPT	अन. टल. नाप की श्रेणी UNTOL.DIMS. GR.	अनुपात SCALE	भार कि.ग्रा. WEIGHT (K.G.)	असे.ड्राईंग का सैदर्भ REF. TO ASSY. DRG.	मद क्र. ITEM NO.	मद संख्या NO. OF ITEM
SWE	M	1:1	–	5016459,507	–	001
कोड CODE 409	AA 0230208					

शीर्षक/ TITLE

CONTACT BOLT

(ON LOAD TAP CHANGER)

आरेख क्र./DRAWING NO.	पुन/REV.
5054381	07

पृष्ठ क्र./SHT. No. 01 पृष्ठों की संख्या/NO. OF SHT. 01

REF. DRG. NO. 5054381–R06–S01