FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 506 48 09

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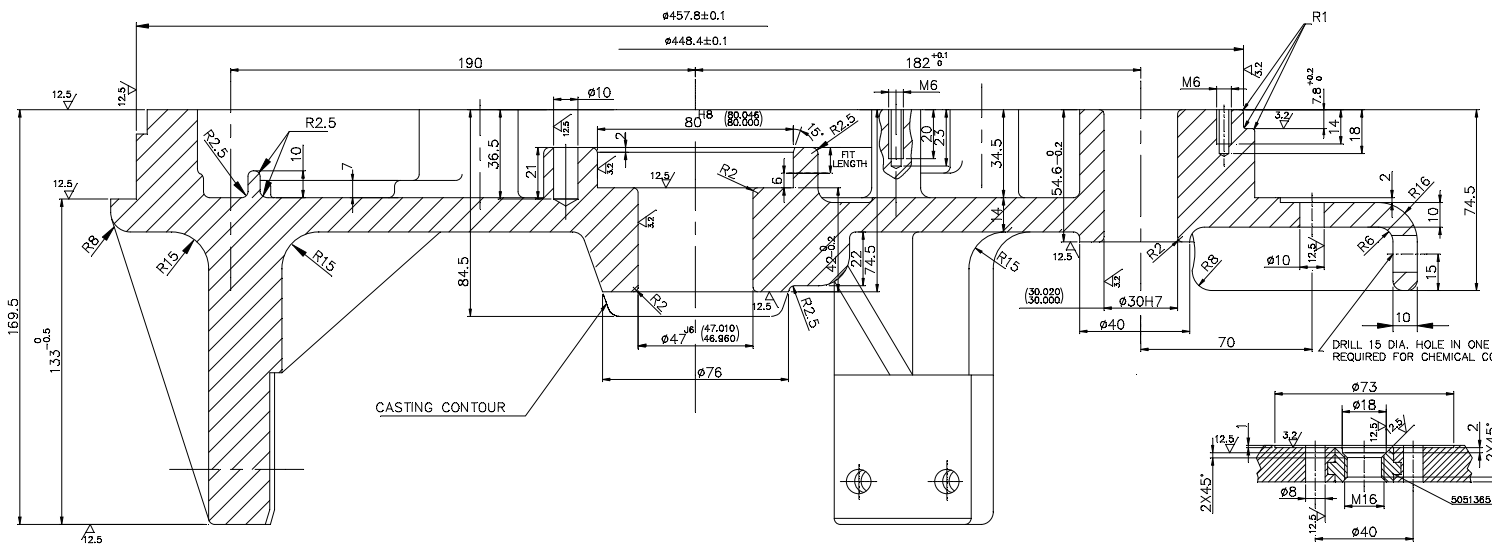
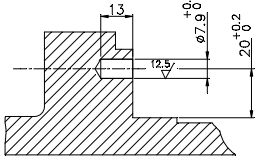
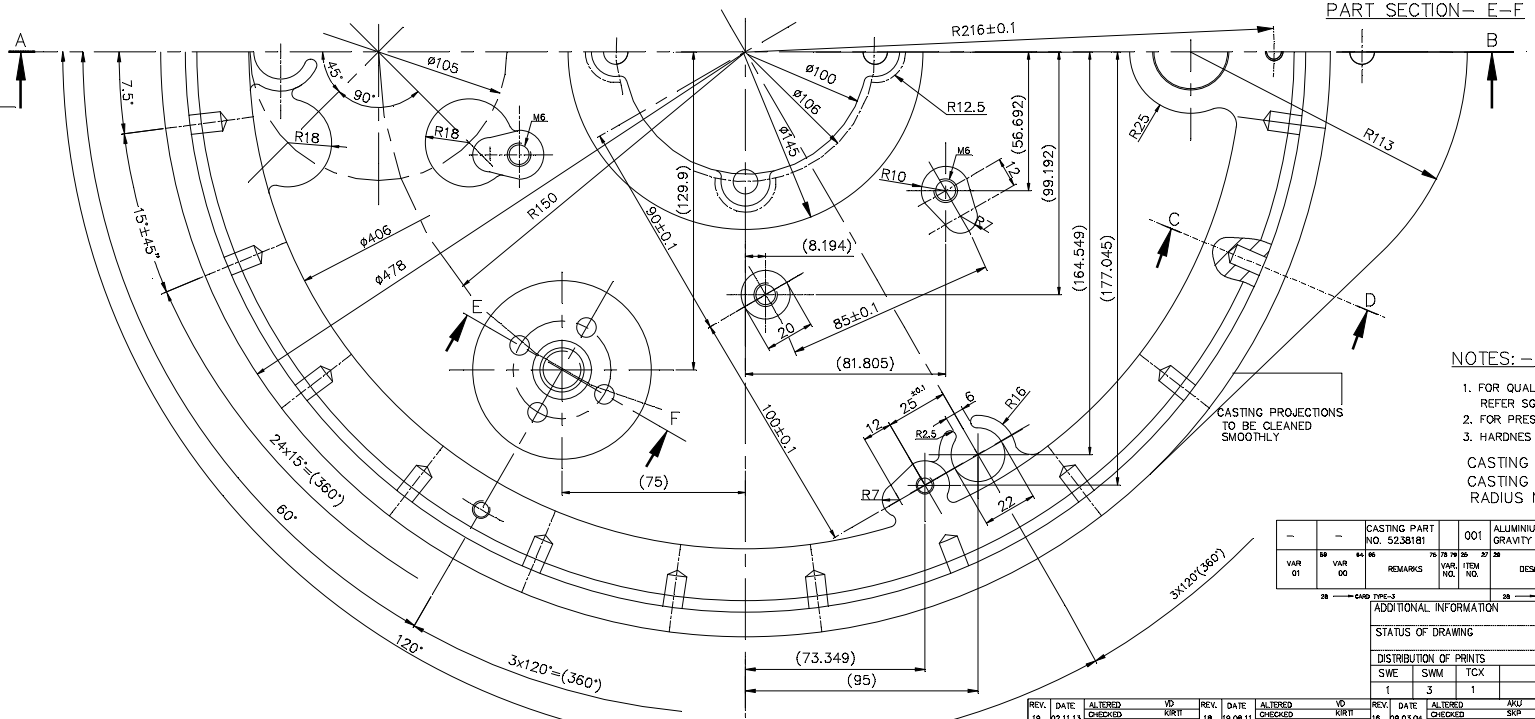
TOOL LIST		
ITEM	TOOL	DESCRIPTION
–	1464058	TURNING FIXTURE FOR R172 ON BVD
–	1464059	HOLDING FIXTURE FOR DRILLING SIDE ONE ON HMC
–	1464061	HOLDING FIXTURE FOR ø7.9HOLE RESTING ON ONE SIDE ON HMC
–	1464062	ANGLE PLATE ON HMC
–	1464064	CHECKING GAUGE FOR DIM.90±0.1
–	1464065	CHECKING GAUGE FOR 6xM6 HOLES
–	1520041	OIL TESING FIXTURE
–	1520165	TEMPLATE FOR CHECKING R172±0.2
–	1520400	HOLDING FIXTURE FOR BVD FIRST OPERATION
–	1520404	SPECIAL CLAMP FOR FIRST OPERATION ON BVD
–	1520684	SNAP CHECKING GAUGE ø457.8±0.1
–	1520813	CNC HOLDING FIXTURE FOR SUNSTRAND WRT. ø80 & ø30
–	1520866	SNAP GAUGE ø448.4±0.1

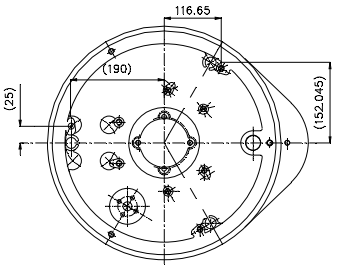


PART SECTION– E–F



PART SECTION– C–D





SCALE=1:5

NOTES: –

1. FOR QUALITY CHECKS AND ACCEPTANCE CRITERIA REFER SG–14021.
2. FOR PRESSURE TIGHTNESS REFER SG–13005
3. HARDNES IS TO BE –90 HV MIN.

CASTING TOLERANCES GTA 15/5 DIN1688
CASTING TAPER MAX 5°
RADIUS NOT SHOWN=R5

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