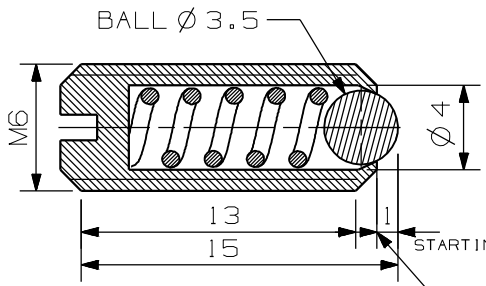


FIRST ANGLE PROJECTION

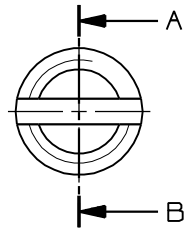
(ALL DIMENSIONS ARE IN MM.)

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 5550358-01-501  
 REF. DRG. NO.  
 SIGN. AND DATE  
 INVENTORY NO.

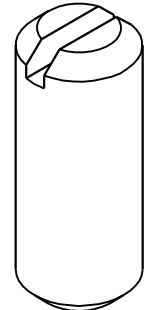
|      |      |          |                         |          |                 |                        |
|------|------|----------|-------------------------|----------|-----------------|------------------------|
| REV. | DATE | ALTERED  | REV.                    | DATE     | ALTERED         | ADDITIONAL INFORMATION |
|      |      | CHECKED  | 02                      | 26.06.11 | CHECKED K.S.    |                        |
|      |      | APPROVED |                         |          | APPROVED S.K.P. | STATUS OF DRAWING      |
|      |      |          | DRAWING REDRAWING IN UG |          |                 | DISTRIBUTION OF PRINTS |
|      |      |          |                         |          |                 | SWE 1                  |
|      |      |          |                         |          |                 | SWM 3                  |
|      |      |          |                         |          |                 | TCX 1                  |



SECTION A-B



SIDE VIEW




ISO VIEW

STARTING PRESSURE 0.6Kg.  
 END PRESSURE 1Kg.

TOLERANCE NOT SPECIFIED  
 ARE ACCORDING TO WN4012-00  
 SURFACE FINISH TO WN4002-00

MATERIAL FOR BALL & PLUNGER-BRIGHT STEEL  
 BALL PLUNGER BODY TO BE HARDENED

|         |          |                |      |            |     |      |          |
|---------|----------|----------------|------|------------|-----|------|----------|
| REMARKS | ITEM NO. | DESCRIPTION    | STD. | MATL. CODE | A/C | UNIT | UNIT WT. |
|         | 001      | SPRING PLUNGER |      | AA10112    |     | KG   | 0.002    |
|         |          |                |      |            |     |      | 001      |
|         |          |                |      |            |     |      |          |

|   |                 |                  |                    |          |             |            |
|---|-----------------|------------------|--------------------|----------|-------------|------------|
|  BHARAT HEAVY ELECTRICALS LTD.<br>BHOPAL |                 | DRN.             | NAME               | SIGN.    | DATE        | NO. OF VAR |
| DPT. SWE  | UNTOL. DMS. GR. |                  | A.K.UPADHYAY       | Sd/-     | 13.10.83    |            |
| CODE 409  | M AA 0230208    |                  | B.S.RAJPUT         | Sd/-     | 02.11.83    | --         |
|   |                 |                  | N.N.SHENOL         | Sd/-     | 03.11.83    |            |
|   | SCALE 4:1       | WEIGHT (K.G.) -- | REF. TO ASSY. DRG. | ITEM NO. | NO. OF ITEM |            |
|   |                 |                  | --                 | --       | 001         |            |
| TITLE   |                 |                  | DRAWING NO.        |          | REV.        |            |
| SPRING PLUNGER  |                 |                  | 5550358            |          | 02          |            |
| SHT NO. 01  |                 | NO. OF SHT 01    |                    |          |             |            |