



TSD 6208 B

**PLANT STANDARD
BHOPAL**

BP 635 51 03

Rev. No. 02

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SUPERSEDES
BP 6355103 (Rev.01)**BLOCKS- CHASER FOR STYLE 'DS' (NAMCO)
DIE HEAD, METRIC, COARSE PITCH****1. SCOPE**

This Plant Standard covers the dimensions and other requirements for Chaser Blocks for style 'DS' Namco Die Head, Metric Coarse Pitch.

2. DESIGNATION

A block for holding Namco chasers of M10 size, Pitch 1.5 mm, 1" style 'DS' Die Head, shall be designated as -

2.1 On Indents - Blocks for circular (Namco) chasers of size M10 x 1.5, 1" style 'DS' Die-Head to BP 635 51 03.

2.2 For Issuing Enquiries and Purchase Orders - Delete the Plant Standard No. from the above designation and add the information given under clause - 3.

2.3 Abbreviated Description - BLK FOR CRCLR CHSR M10 x 1.5, 1" DS DH.

3. COMPLIANCE WITH STANDARDS

3.1 Proprietary item of M/s Alfred Herbert Small Tools Ltd. Birmingham.

4. NOTE

4.1 For circular (Namco) chasers for style 'DS' Die Head, Metric, Coarse Pitch refer Plant Standard BP 635 36 03.

4.2 For Namco self opening style 'DS' Die head refer Plant Standard BP 635 99 04.

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TSD 6209 A

PLANT STANDARD BHOPAL

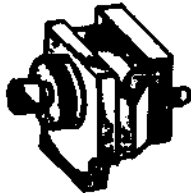
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STOCKING / USER DEPARTMENTS SHOWN
AGAINST EACH SIZE.

- ⊕ Denotes proposed stock size.
- Denotes stock size.
- △ Denotes non-preferred size,
stocked for the time being only.



All dimensions are in mm.

NOM THREAD SIZE	PITCH	SIZE OF DIE HEAD	12 DIGIT CODE NO.	PREF/STOCK SIZE	STOCKING/ USER DEPARTMENT
M8	1.25	13/16"	BP 635 51 03 996	●	CTX
M10	1.5		BP 635 51 03 988	●	CTX
M12	1.75		BP 635 51 03 961	●	CTX
M16	2		BP 635 51 03 945	●	CTX
M20	2.5		BP 635 51 03 929	●	CTX
M10	1.5	1"	BP 635 51 03 970	●	CTX
M12	1.75		BP 635 51 03 953	●	CTX
M16	2		BP 635 51 03 937	●	CTX
M20	2.5		BP 635 51 03 910	●	CTX
M24	3		BP 635 51 03 902	●	CTX
M24	3	1 5/8"	BP 635 51 03 899	●	CTX
M30	3.5		BP 635 51 03 880	●	CTX
M36	4		BP 635 51 03 864	●	CTX
M30	3.5	2"	BP 635 51 03 872	●	CTX
M36	4		BP 635 51 03 856	●	CTX
M42	4.5		BP 635 51 03 848	●	TRM
M48	5				