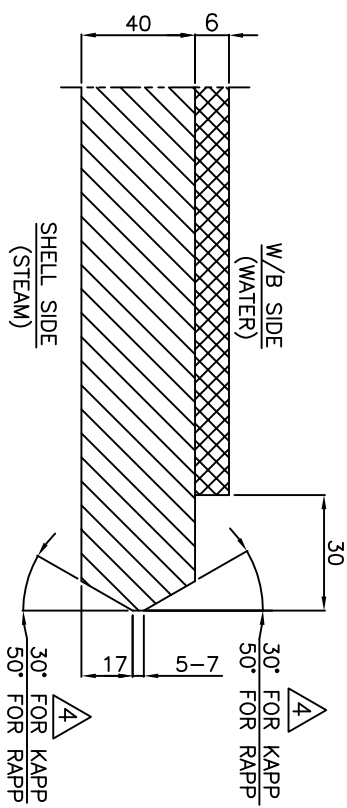
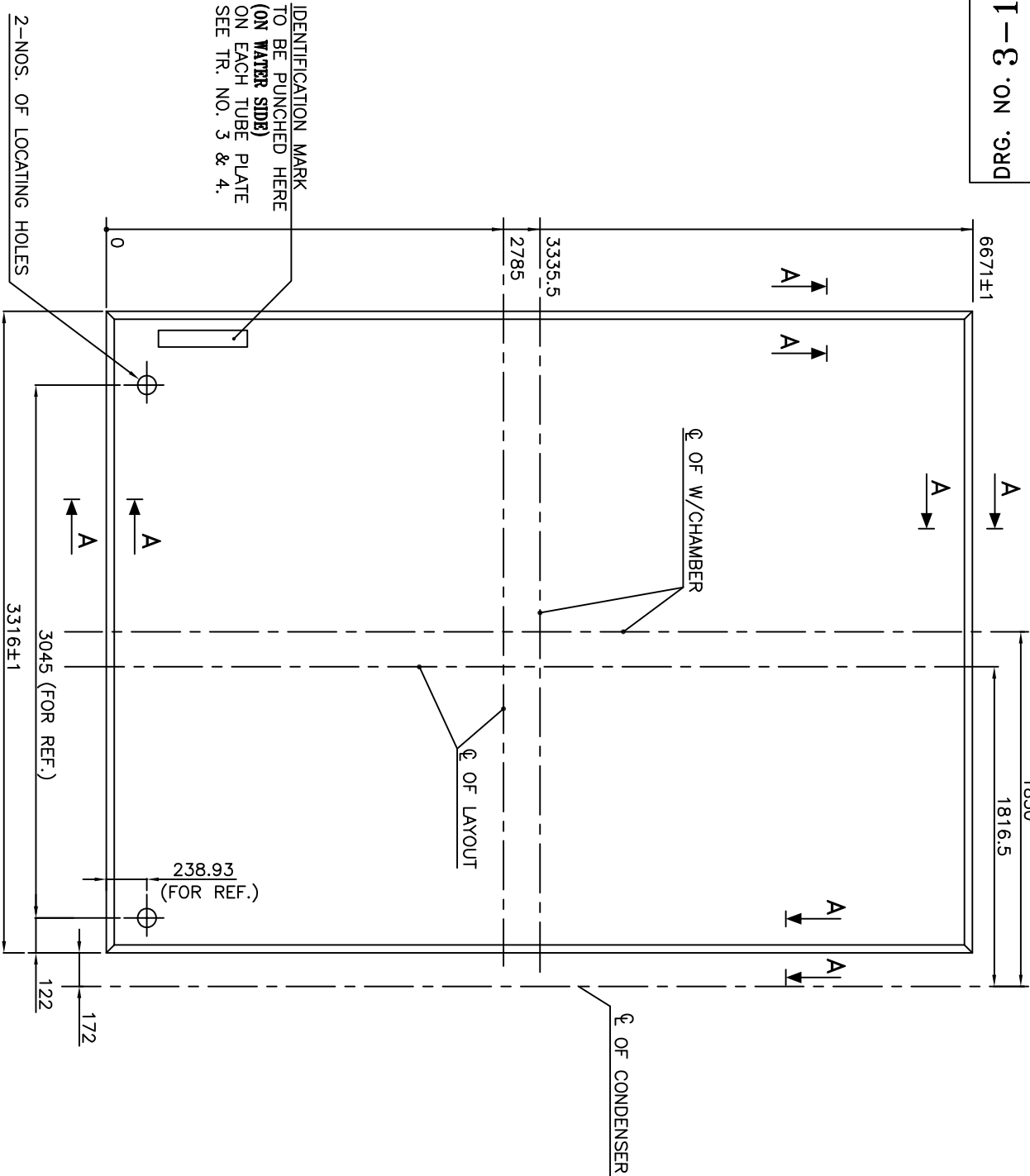


02007-81091-C ON DRG

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TECHNICAL REQUIREMENTS (TR) :-

- TOTAL HOLES 11432 NOS. ARE TO BE DRILLED AS PER TUBE LAYOUT DRG.NO. 0-16000-40072.
- SIZE OF HOLES = DIA 28.85±0.06
- PAINTING & PRESERVATION AS IS TO BE DONE AS PER DRG. NO. 4-16011-40083.
- PUNCH IDENTIFICATION MARK ON EACH TUBE PLATE AS GIVEN BELOW: XXXXX-TP-LS/YY MARKING AREA TO BE IDENTIFIED BY PUTTING RECTANGULAR BLOCK BY PAINTING.
- XXXXX - W.O. NO. ; YYY - TUBE PLATE NO. FOR DETAILS REFER MID OF PUNCHING DETAILS.
- ALL INSPECTION RECORDS TO BE MAINTAINED AS PER IDENTIFICATION MARKS ON RESPECTIVE TUBE PLATES.
- DIAGONALS OF THE TUBE PLATE = 7450±2mm.

WEIGHT OF UNDRILLED (FABRICATED) TUBE PLATE = 7912. Kgs. (FOR RAPP) 7939. Kgs. (FOR KAPP)

INVENTORY NO.		SIGN. & DATE		REF. DRG. NO.	
REV.	DATE	ALTERED	REV.	DATE	ALTERED
05	17.10.14	CHECKED APPROVED	04	15.07.14	CHECKED APPROVED
ZONE	REVISION AS MARKED		ZONE	REVISION AS MARK	

001	3316x6671	00	001	TUBE PLATE (40+6TK.)	58	59	60	77	29	31	34	45	55	56	58	65	72
VAR00 QTY	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD			DRAWING NO.	IT. NO.	MATL. CODE	MATL. SPCN.		A	B	C	QTY.	ZONE

28 - CARD TYPE-3
 ADDITIONAL INFORMATION
 STATUS OF DRAWING
 DISTRIBUTION OF PRINTS
 CDE-2 FBM-4 HCM-4

28 - CARD TYPE-1
 3316x6671
 TUBE PLATE (40+6TK.)
 NAME OF CUSTOMER/PROJECT
 SURFACE CONDENSER
 700 MW
 28 - CARD TYPE-2

भारत हेवी इलेक्ट्रिकल्स लिमिटेड
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

DEPT. CODE
 UNTL. DIMS. CR.
 AA0230208

SCALE
 NTS

WEIGHT(K.G.)

REF. TO ASSY. DRG.
 1-16018-40001

DATE
 05.07.12

ITEM NO.
 11

DRAWING NO.
 3-16018-40020

REV.
 05