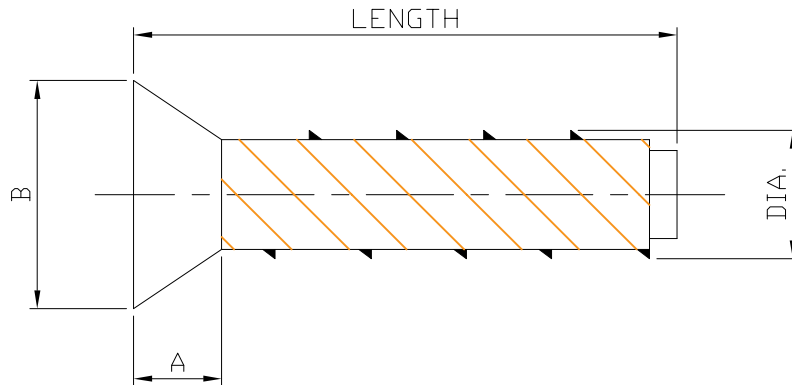


THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV. 02	DATE 18.01.93	ALTERED -SD- CHECKED -SD- APPROVED -SD-	REV. 01	DATE 17.07.90	ALTERED -SD- CHECKED -SD- APPROVED -SD-	ADDITIONAL INFORMATION		
BOM UPDATED.			IN NOTE 1, ZINC PLATED & PASSIVATED MAT. SPEC. WERE NOT ON. PLATING THK. WAS NOT ON.			STATUS OF DRAWING		
						DISTRIBUTION OF PRINTS TME - 1, TNX - 1 TXM - 3		
REV. 03	DATE 06.07.94	ALTERED -SD- CHECKED -SD- APPROVED -SD-	REV. 04	DATE 08.09.12	ALTERED <i>Rijay dr</i> CHECKED <i>Milangar</i> APPROVED <i>Ajit Kumar</i>	REV. 05	DATE 14.02.19	ALTERED VK <i>Rijay dr</i> CHECKED BKT <i>[Signature]</i> APPROVED BKT <i>[Signature]</i>
IN TABLE LENGTH 12.7±0.5 WAS 12.7			DRG. DIGITIZED & ITEM 002 WAS NOT ON.			IN TITLE BLOCK TM4601BX, TM4603BZ & TM4605BZ WAS TM4603BZ/AZ. REF. ASSY. DRG. NO. UPDATED.		



ITEM	LENGTH	DIA.	A	B
001	12.7±0.5	3.505	2.4	6.223
002	18.3±0.5	3.505	2.4	6.223

NOTE:-

- ITEM NO. 001 & 002 TO BE ZINC PLATED TO AA0673603 & PASSIVATED TO AA0673604 WITH A PLATING THICKNESS OF 0.013 TO 0.015MM.

B 4900154 REF. DRG. NO.

B.O.	002	HAMMER DRIVE COUNTER SUNK HEAD SCREW ST.	AA10108	KG.	0.01
B.O. ST. NO. 454059	001	HAMMER DRIVE COUNTER SUNK HEAD SCREW ST.	AA10108	KG.	0.01
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	UNIT	UNIT WT.
			MATL. SPCN.		QTY.

SIGN. & DATE

28 → CARD TYPE-3	28 → CARD TYPE-1	28 → CARD TYPE-2																				
		<table border="1"> <tr> <th>DRN</th> <th>NAME</th> <th>SIGN</th> <th>DATE</th> <th>NO. OF VAR.</th> </tr> <tr> <td>CKD</td> <td>BHADAURIA</td> <td>-SD-</td> <td>30.07.88</td> <td></td> </tr> <tr> <td>APPD</td> <td>SGD</td> <td>-SD-</td> <td>30.07.88</td> <td></td> </tr> <tr> <td></td> <td>SKB</td> <td>-SD-</td> <td>02.08.88</td> <td></td> </tr> </table>	DRN	NAME	SIGN	DATE	NO. OF VAR.	CKD	BHADAURIA	-SD-	30.07.88		APPD	SGD	-SD-	30.07.88			SKB	-SD-	02.08.88	
DRN	NAME	SIGN	DATE	NO. OF VAR.																		
CKD	BHADAURIA	-SD-	30.07.88																			
APPD	SGD	-SD-	30.07.88																			
	SKB	-SD-	02.08.88																			

INVENTORY NO.

DEPT TME CODE 405	GRADE OF UNTOL.DIM. Q/M/F AA0230208		SCALE NTS	WEIGHT (K.G.) 0.01	REF. TO ASSY. DRG. 1 439 32 37 006 1 439 32 80 005	ITEM NO. 011 007	NO. OF ITEM 002
TITLE HAMMER DRIVE SCREW TM4601BX, TM4603BZ & TM4605BZ					DRAWING NO. 4 439 32 41 003		REV. 05
SHT. No.			01	NO. OF SHT.		01	