

S.No	Item Description	Yearly qty., nos.
1	OUTER CLUTCH PLATE HMT R-56 R/A DRILL. DRAWING NO. R-56-431-910A-4 CLUTCH DISC(O)-H32 30001.	26
2	INNER CLUTCH PLATE FOR ELECTROMAGNETIC CLUTCH EK 20D, SPRING STEEL OVERALL, DIA. OF CLUTCH PLATE 153 MM, THICKNESS 1.0 MM, MINOR INNER DIA. OF CLUTCH PLATE 65.10 MM, MAJOR INNER DIA 75.00 MM, NO. OF TEETHS 27 NOS., MODULE OF TEETH 2.5, PRESSURE ANGLE 25 DEGREES, HARDENED AND TEMPERED 48-51 HRC	58
3	INNER CLUTCH PLATE FOR ELECTROMAGNETIC CLUTCH EK 160.ZF PART NO : 6611 301 035 FOR RICHARDS V. BORER. NO. OF TEETH 37. MODULE 3. PRESSURE ANGLE 20 DEGREE. MATERIAL : EN 42J. HT 45 +/- 2 HRC.	14
4	OUTER CLUTCH PLATES FOR ELECTROMAGNETIC CLUTCH EK-160 (ZF PART NO 6611-301-034) FOR 5'6" R.V.BORER OF TPTN, MAT -EN 42J, H/T 45 +/- 2 HRC, SET OF 7 NOS.	14
5	INNER CLUTCH PLATE-EK-2DB.	23
6	OUTER CLUTCH PLATE FOR ELECTROMAGNETIC CLUTCH EK 2DB.	23
7	ELECTROMAGNETIC MULTIDISC CLUTCH, EK 10EB. OPERATING VOLTAGE : 24V DC. POWER : 27 WATTS. INNER BORE : 68 K6 WITH HORIZONTAL TENNON OF 16 H7 X 5 MM DEEP. CONSISTING OF 5 NOS OF STANDARD HARDENED INNER & 05 NOS. OF STANDARD HARDENED OUTER CLUTCH DISCS. TRANSMITTING TORQUE CAPACITY : 100 NM.	2
8	ELECTROMAGNETIC MULTIDISC CLUTCH , MODEL: EK 10EH. OPERATING VOLTAGE : 24V DC. POWER: 27 WATTS. INNER BORE WITH SPLINE OF A8 X 62 X 68. CONSISTING OF 5 NOS. OF STANDARD HARDENED INNER & 05 NOS. OF STANDARD HARDENED OUTER CLUTCH DISC. TRANSMITTING TORQUE : 100 NM.	3
9	ELECTROMAGNETIC CLUTCH MDO - 55, EQUIVALENT AND REPLACEABLE TO WERNER MAKE MDO-55.	3
10	INNER CLUTCH PLATE HMT R-56 R/A/ DRILL. DRAWING NO: R-56-431-911B-4, CLUTCH DISC (O)-H36 30001.	18
11	CLUTCH SHAFT FOR HMT MAKE RADIAL DRILLING M/C. ONE SET CONSISTING OF (A) SPLINE TYPE 4 NOS (B) CYLINDRICAL TYPE 2 NOS. (C) POLYGON (RETAINING RING) TYPE 2 NOS. (D) POLYGON (RING NUT) TYPE 1 NO.	2
12	OUTER CLUTCH PLATE, MAIN (OF FORWARD & REVERSE CLUTCH) HMT H22 LATHE. HMT PART NO. H-3550001.	28
13	INNER CLUTCH PLATE, MAIN (OF FORWARD & REVERSE CLUTCH) HMT H22 LATHE. HMT PART NO. H-3550001.	30
14	OUTER CLUTCH PLATE OF BRAKE CLUTCH HMT H22 LATHE. HMT PART NO. 3550011.	17