

BHARAT HEAVY ELECTRICALS LIMITED, BHOPAL

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FOUNDRY DIVISION	DS NO : FYM/040
DEPARTMENT PURCHASING SPECIFICATION	REV. NO : 01
	PAGE : 1 OF 1

SOAP STONE POWDER

(I) GENERAL :

The specification governs the requirements of Soap stone powder for use in foundries.

(II) APPLICATION :

The material shall be used as parting agent in greensand moulding and dry sand moulding

(III) COMPLIANCE WITH NATIONAL STANDARD :

The specification is based on IS : 8250 - 1988 (Re-affirmed 2003) - Specification for Foundry Parting agents.

(IV) SHAPE AND SIZE :

The material shall be manufactured from natural soap stone mineral and shall be off-white or cream colour having a very smooth and slippery feel. The material shall pass completely through 75 micron IS sieve.


(V) TESTING AND APPROVAL :

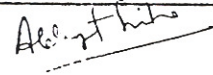
The material shall be tested for size for clearance as per clause (IV)

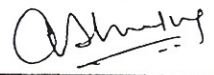
(VI) PACKING :

The material shall be packed in polythene lined gunny bags of 50 Kg. capacity and marked with following :-

- (i) Supplier's name
- (ii) Supplier's trademark

PREPARED BY	
SIGN.	
DATE	19/12/06

CHECKED BY	
SIGN.	
DATE	19/12/06

APPROVED BY	
SIGN.	
DATE	19/12/06