

TME/PQR/ECC/001


Date: 23.04.2014

Technical Pre Qualification Criteria for Field Coil of ECC

The Pre-Qualification Criteria for Field Coil of ECC to drawing no- 14364518014 are as under:

1. Coils should be manufactured as per Drg. No 14364518014 rev.10.
2. Winding of coils, insulation, brazing of terminals, painting, testing etc. should be done in line with insulation sketch TM92162.
3. The firm must have adequate manufacturing facilities at their works/in-house for this Item, exactly as per the technical specification and drawing .
4. Testing facilities required to conduct all the tests as per above specification and drawing should be available with the firm, preferably in house. List of outsourced facilities may be submitted. Outsourced labs/firms should be NABL accredited.
5. The firm should have at least 3 years manufacturing and supply experience of same/similar Item. The proof of the same (PO Copies) with supply experience to be attached.
6. Production capacity of the firm for this material per month/annum to be submitted.
7. Suppliers should provide details of raw material (Source & specification) used for manufacturing of field coils as per drawing and specification.
8. Sample approval to be required for new supplier before bulk supply.
9. ISO 9001 certificate to be submitted, if any.

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