



INSTRUCTIONS TO SUPPLIER FOR INSULATING ITEMS

HGM 050
(REV-01)

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1.0 MATERIALS

1.1 RESINING & HARDENERS

RESINING & HARDENERS OF M/S ATUL LTD. M/S CIBA SPECIALTY CHEMICALS, INDIA, M/S BAYER, M/S BAKELITE & M/S VANTICO SHALL ONLY BE USED FOR MAKING COMPONENTS.

1.2 GLASS MAT. AND GLASS CLOTH

GLASS MAT. & GLASS CLOTH OF M/S BENANI, M/S OWENS, M/S FIBRE GLASS INDUSTRIES, M/S GLASS FIBRE TEXTILES & M/S POWER LINE INDUSTRIES SHALL ONLY BE USED.

1.3 EXPORT GLASS FIBRE LAMINATE SHEETS

EPOXY GLASS FIBRE LAMINATE SHEETS OF M/S PERMALI WALLACE, M/S SURENDRA COMPOSITE, M/S MICA PLY, M/S GLASS FIBRE & ALLIED INDUSTRIES & M/S TEXPLAS, HARIDWAR SHALL ONLY BE USED.

2.0 IMPORTANT NOTES FOR SUPPLIER

- SUPPLIER TO CONFORM MEETING TRS. OF DRG.
- SUPPLIER TO CONFIRM MEETING DRG. TOLERANCES.
- SUPPLIER TO CONFORM MEETING CLAUSE BY CLAUSE REQUIREMENTS OF SPCNS. AA22414/AA22415/AA22421/BP22480/BP22484/BP22495 AS APPLICABLE, AS PER DRAWING & QSP/11G/102 INCLUDING HEAT SHOCK TEST, QSP/HG/115, QSP/HG/103 AS APPLICABLE AS PER ENQUIRY/PO.
- DEVIATION IF ANY, SHALL BE CLEARLY BROUGHT OUT IN THE OFFER.
- OFFER NOT MEETING THE ABOVE REQUIREMENTS IN FIRST INSTANCE, WILL BE REJECTED.
- VOLUMETRIC SAMPLE WILL BE TAKEN FROM ANY OF RANDOMLY SELECTED SAMPLE FOR DETERMINATION OF GLASS, RESIN, FILLET ETC. CONTENTS BY CHEMICAL TEST BY BHEL IN TSD LAB.

3.0 ACCEPTANCE CRITERIA

MATERIAL SHALL BE ACCEPTED ON THE BASIS OF THE FOLLOWING :

- COMPLIANCE CERTIFICATE FURNISHED BY THE SUPPLIER.
- TEST CERTIFICATE FURNISHED BY THE SUPPLIER AND/OR TESTING CARRIED OUT AT BHEL END.
- THIRD PARTY INSPECTION REPORT

4.0 REJECTION

MATERIAL IS LIABLE FOR REJECTION IN PART OR FULL OF THE SUPPLIES, WHICH COULD NOT BE TESTED DUE TO RANDOM SAMPLE TESTING PLAN AND RE FOUND TO BE DEFECTIVE OR CONTAINS HIDDEN DEFECTS WHICH ARE NOT NOTICED AT THE TIME OF PROCESSING/ASSEMBLY OR DURING OPERATION OF THE MACHINE.

5.0 GUARANTEE

ITEMS SHALL BE GUARANTEED FOR A PERIOD OF 12 MONTHS FROM THE DATE OF DISPATCH OR 08 MONTHS FROM THE DATE OF ITS ACTUAL USE WHICHEVER IS EARLIER, AGAINST ANY MATERIAL & MANUFACTURE DEFECTS.

NOTE : VENDOR TO CONFIRM THE COMPLIANCE & ACCEPTANCE OF THE ABOVE CLAUSES IN THEIR OFFER.

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