



PRODUCT STANDARD
TME DIVISION, BHOPAL

TM 88080

TME 2011

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SPECIFICATION OF LUBRICANT (KS707)

1. Scope

This specification describes Lubricant (KS707) sourced from "SHINETSU (JAPAN)/WACKER CHEMIE (GERMANY)/DOW CORNING (USA)" (hereafter abbreviated as KS707) used for mold releasing of jig.

2. Quality

Quality of KS707 is given in Table 1.

Table 1

NO	Item	Property
1	Color	Light yellow
2	Non volatile content (%)..3hrs at 105 ^o C	48 - 52
3	Specific gravity at 25 ^o C	0.95 - 1.05
4	Main component	Silicone
5	Shelf life	6 months at $\leq 30^{\circ}$

3. Package

Standard package of KS707 is 1 kg (net wt.)

4. This specification is equivalent to CLW specification no. A0119 rev 01.

Revision: 02
SCOPE modified

Date: 27/09/2010

Distribution

Qty.

Approved:
(M.Bhakta)

TME
TXM
TNX
QMX

1
1
1
2

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