



3

BHARAT HEAVY ELECTRICALS LIMITED, BHOPAL
TRACTION MACHINES ENGINEERING DIVISION



Ref: TME/440A

Date: 10-Aug-13

PRE-QUALIFICATION CRITERIA

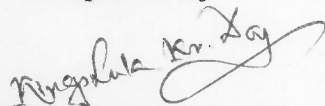
ITEM: Blower Motor Assembly

APPLICATION: for GE make DC Oilrig Motor type 752

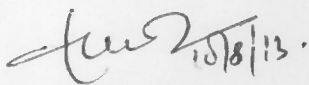
CRITERIA:

1. The above item should be as per Drg. No. 14460299004 (copy attached) and Blower Motor as per Specification TME/028 (copy attached) except parameters mentioned in note-5 of above drawing. Clause by clause comments/confirmation may be given against the specification.
2. Vendor to test one Blower thoroughly as per the specification and approved before bulk manufacture is commenced.
3. DGMS (Directorate General of Mines Safety, Dhanbad) certification is mandatory for Blower Motor.
4. The firm must have adequate manufacturing facilities at their works/in-house for manufacturing this item, exactly as per the given drawing & technical specification.
5. Required testing facilities to conduct all the tests as per the given specifications must be available with the firm, preferably in-house.
6. The firm should have at least 3 years manufacturing and supply experience of same/similar item to some reputed motor/alternator manufacturers or, industries. The proof of the same (PO Copies) with supply experience to be attached.
7. Production capacity of the firm for this item per month/annum to be submitted.

Prepared By


(Kingshuk Kr. Das)
Sr. Engineer / TME

Approved By


(S. P. Singh)
Sr. Manager / TME