



PRODUCT STANDARD
SWITCHGEAR ENGINEERING DIVISION

SG 15003 REV.04

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3.0 COMPLIANCE WITH NATIONAL STANDARDS

This standard has reference to the following Indian Standards regarding surface condition and quality of deposit.

- (i) IS:3203 - 1982 : Methods of Testing Local
(Reaffirm 1990) Thickness of Electro plated
Coatings.
- (ii) IS:6012 - 1992 : Method For Measurement of
Coating Thickness by Eddy
Current.
- (iii) IS:1771 - 1986 : Electroplated Coatings of
(Reaffirm 1991) Silver and Silver alloy for
general engineering purpose
- (iv) TSD - 01709 : For Microhardness test of
Silver coating.

4. MATERIALS: CPS No./I.S./Available from

- 4.1 Trichloroethylene Tech AA 56706
- 4.2 **Brasco 835** } M/s Grauer and Weil
 } (India) Ltd, BOMBAY
- 4.3 Gictane 85 }
- 4.31 Acitex 850 :M/s Artek surfen chemicals (P) Ltd,
Bombay.
- 4.4 Rochelle Copper Salt : M/s Graver and weil India Ltd Bombay.
- 4.5 Strike Silver Salt - do -
or
- 4.51 Argomax strike Silver :M/s Artek surfen chemicals (P) Ltd,
salt. Bombay.

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