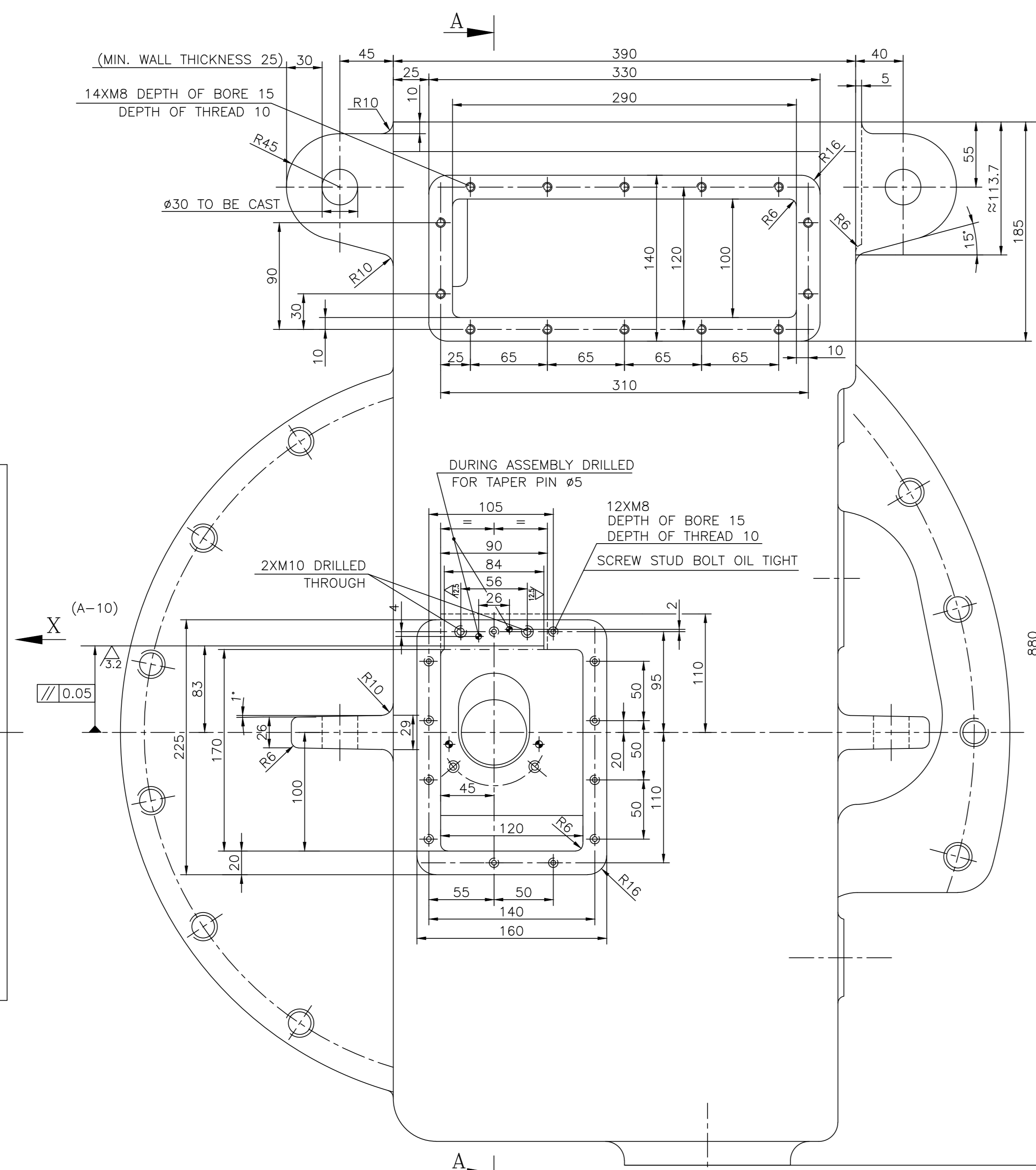
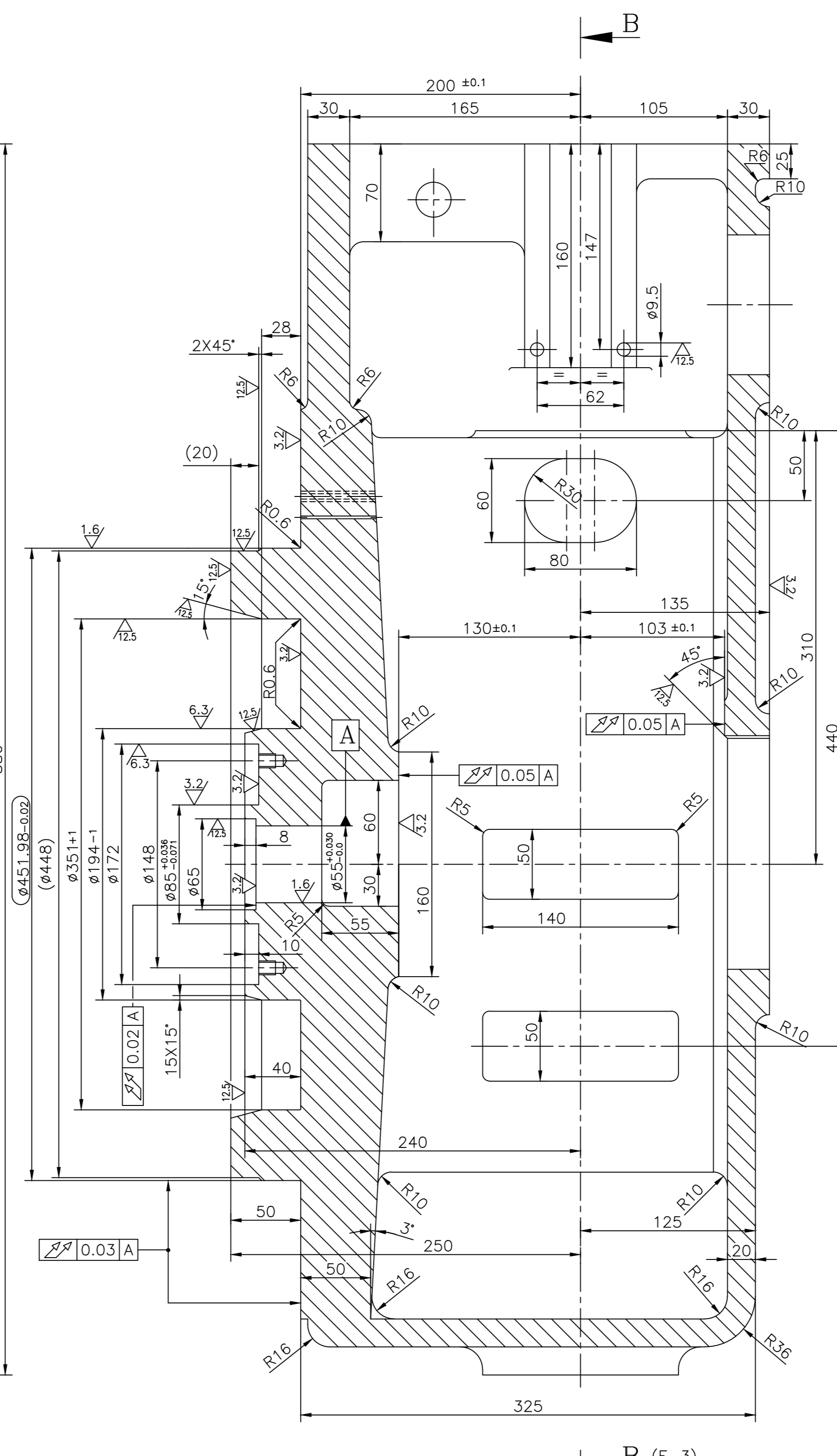


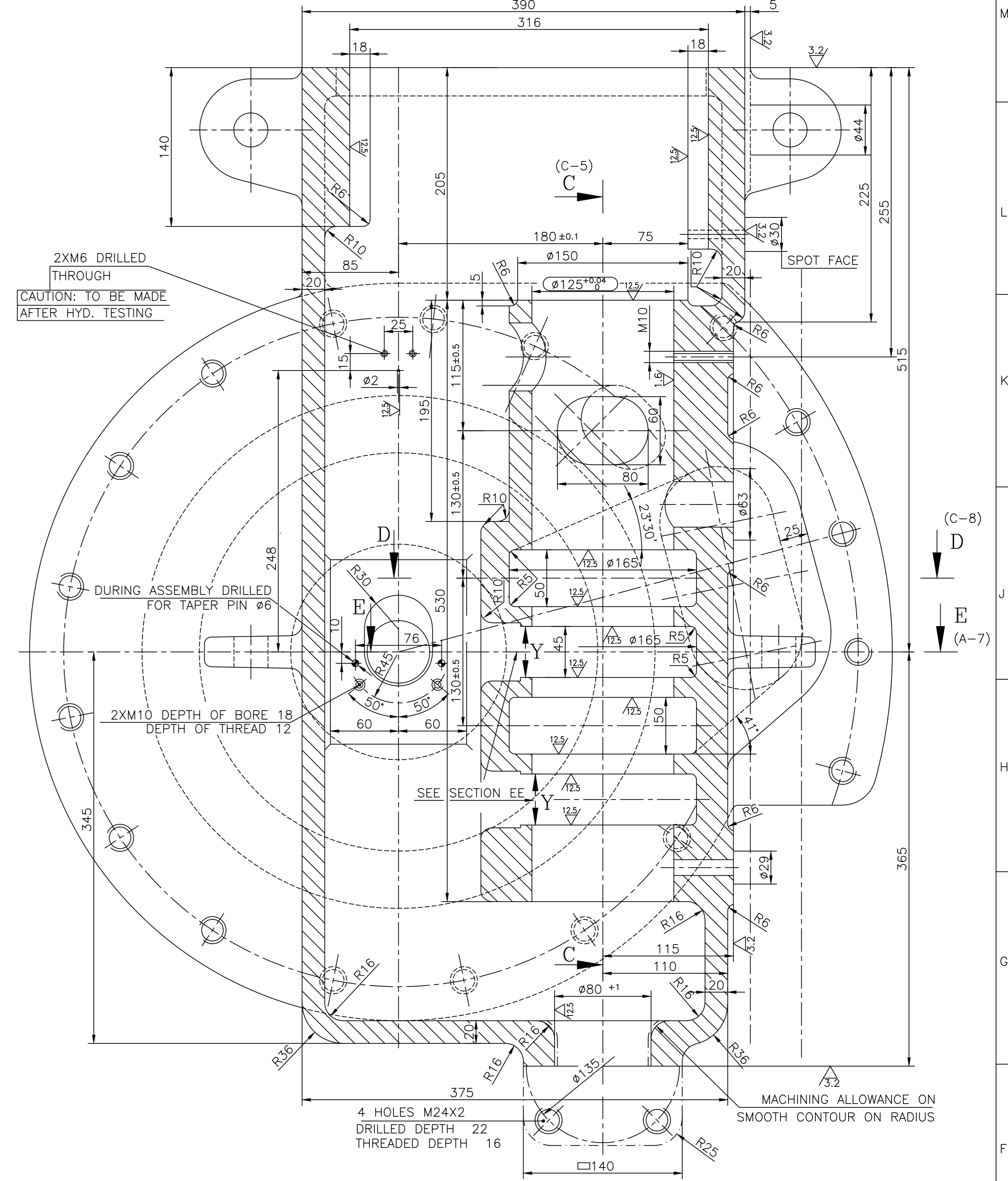
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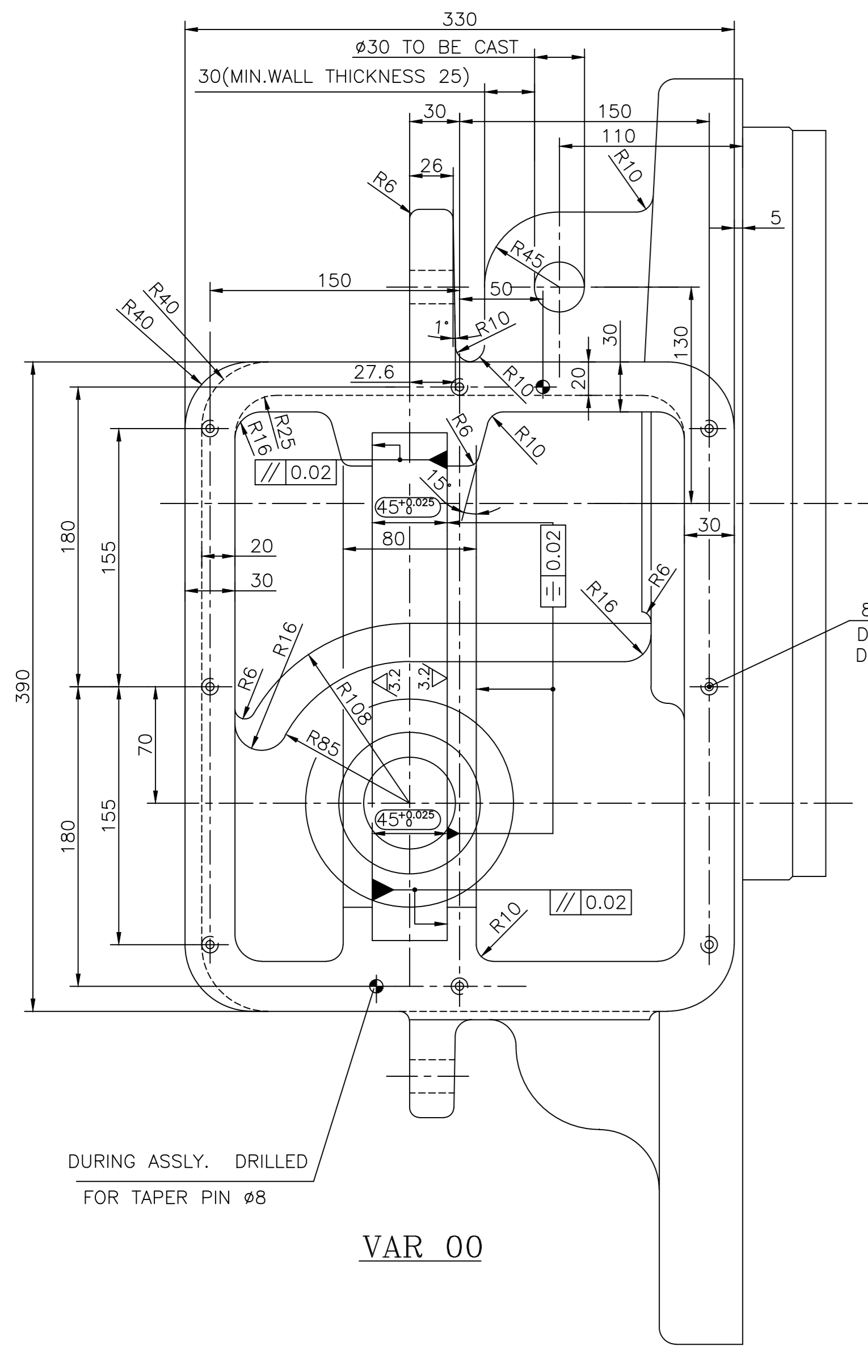
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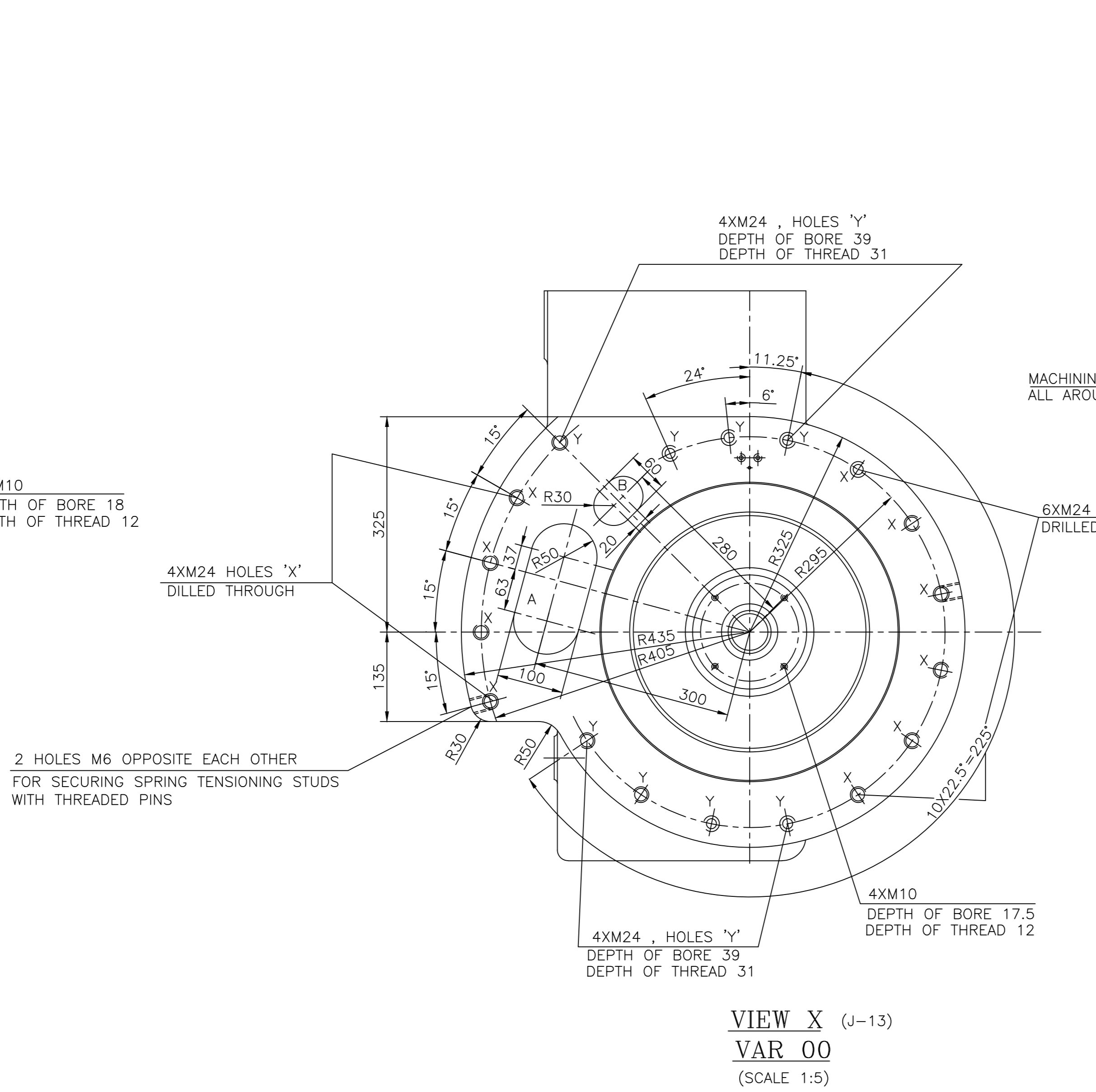
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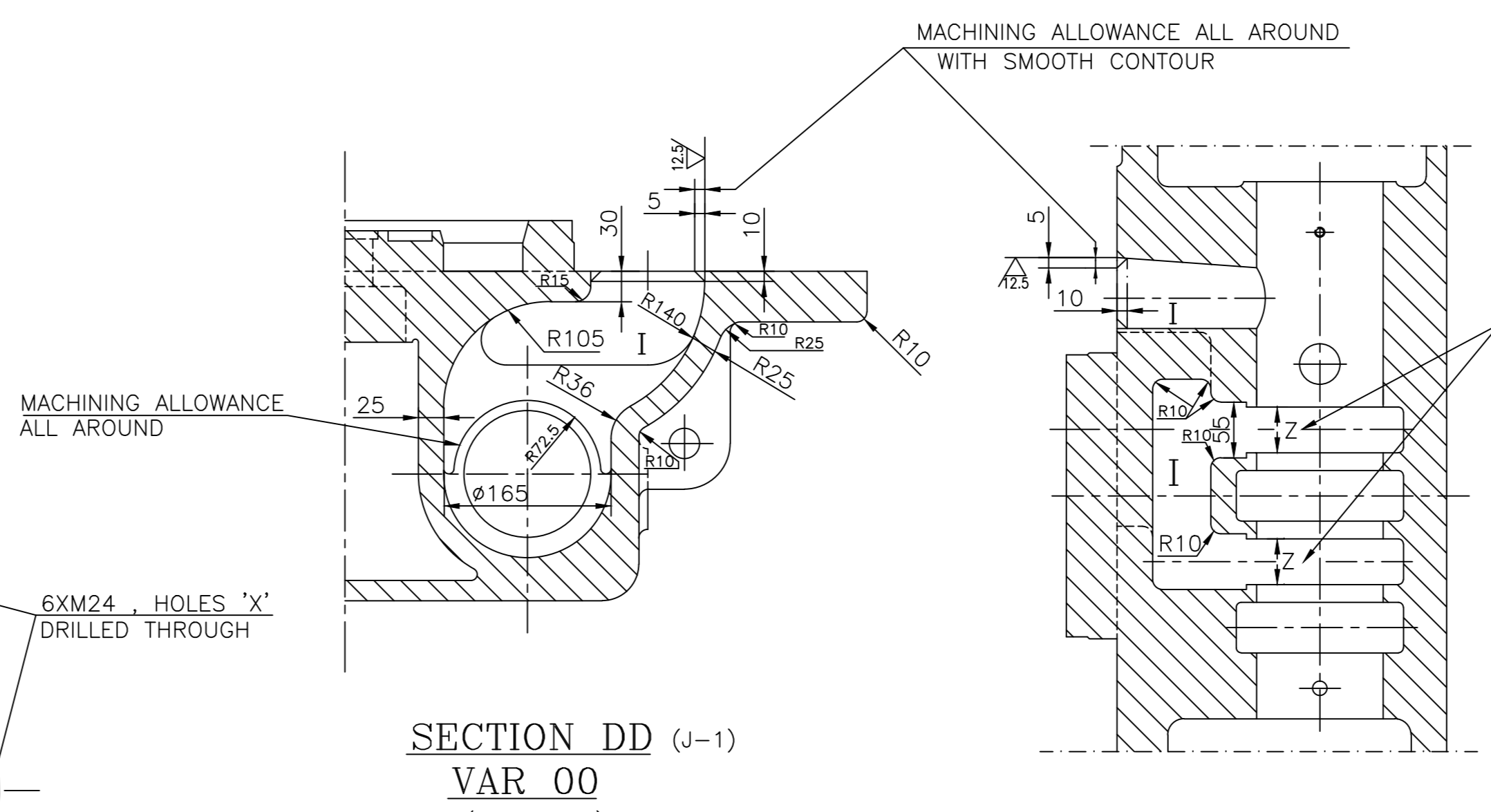
VAR 00



VAR 00



VAR 00



NOTE: -
 1. FOR ASSEMBLY REFER ARRANGEMENT OF VALVE (V) DRG. NO.GIVEN AGAINST PGMA 11300 OF MID.
 2. FOR VAR 01 -REFER SHEET NO. 01.
 3. FOR VAR 02 REFER SHEET NO. 02.

- TECHNICAL REQUIREMENTS: -**
1. THE CASTING SHALL BE SUPPLIED IN ROUGH MACHINED CONDITION WITH A SURFACE FINISH ∇ AND MACHINING ALLOWANCE $3\pm 1\text{mm}$ ON ALL SURFACES MARKED WITH MACHINING SYMBOL ∇ .
 2. THE CASTING SHALL BE SUPPLIED TO MEET FULL THE REGT. AS PER HW19799.
 3. THE CASTING SHALL BE SUBJECTED TO HYDRAULIC TESTING AT 25 ATA FOR 10 MINUTES AS PER HW0981001, AFTER FINISH MACHINING AT HEED HARDWARE ALONG WITH ITS CASING. THE SUPPLIER SHALL TAKE NECESSARY PRECAUTIONS TO AVOID LEAKAGE OF CASTING DURING PRESSURE TESTING.
 4. THE SUPPLIER'S EMBLEM AND DRG. NO. SHOULD BE CAST ON AND THE CASTING IDENTIFICATION NO. SHALL BE PUNCHED AT A PLACE MARKED \square ON THE DRG. AS PER ST00004 AND SHALL BE ENCIRCLED WITH PAINT
 5. HOLE LESS THAN $\phi 40$ SHALL NOT BE MACHINED BY SUPPLIER.
 6. ALL THE INNER SPACES ARE OIL SPACES THEREFORE THE SAME MUST BE THOROUGHLY CLEANED BY THE CASTING SUPPLIER.
 7. CAST CONTOUR TO BE FINISHED TO SIZE WITH SURFACE FINISH AS INDICATED.
 8. HOLES A AND B OF THE I.P.C.V. SERVO MOTOR COVER DRAWING NO. 01140418001 (ZONE C,D-11) SHOULD BE COINCIDENT WITH THE CORRESPONDING HOLES A AND B OF THE CASING DRAWING NO. 01140418011 THIS MUST BE ENSURED BY THE CASTING SUPPLIER OF THE CASING AND COVER.
 9. CHAMBER Q SHALL BE HYDRAULICALLY TESTED TOGETHER WITH CASING AS PER T.R.3.
 10. CASING AND COVER CASTING SHALL BE ORDERED ON SAME SUPPLIER FOR EACH PROJECT TO AVOID MIS MATCHING OF HOLES A AND B (SEE T.R.8).

SUPERSEDES OLD DRG UNDER THE SAME NO. DRAWING DEPOSITED IN SERVER

GRADE OF UNTOLDIM M/CG - C/M/F AA0230208 WELDING - K/B/B/B M0621104 GAS CUTTING - T3/AA0621104	DATE ALTERED MANISH CHECKED VISHAL CHANGES MADE AS PER C/A NO.STE-07-F0199	DATE ALTERED MANISH CHECKED VISHAL CHANGES MADE AS PER C/A NO.STE-07-F0199	DEPT STE CODE 4011	SCALE 1:2.5	WEIGHT (KG) 410.00	REF. TO ASSY. DRG. 0-11404-18100	DRAWING NO. 0-11404-18001	SHEET NO. 01 No. OF SHEETS 02
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