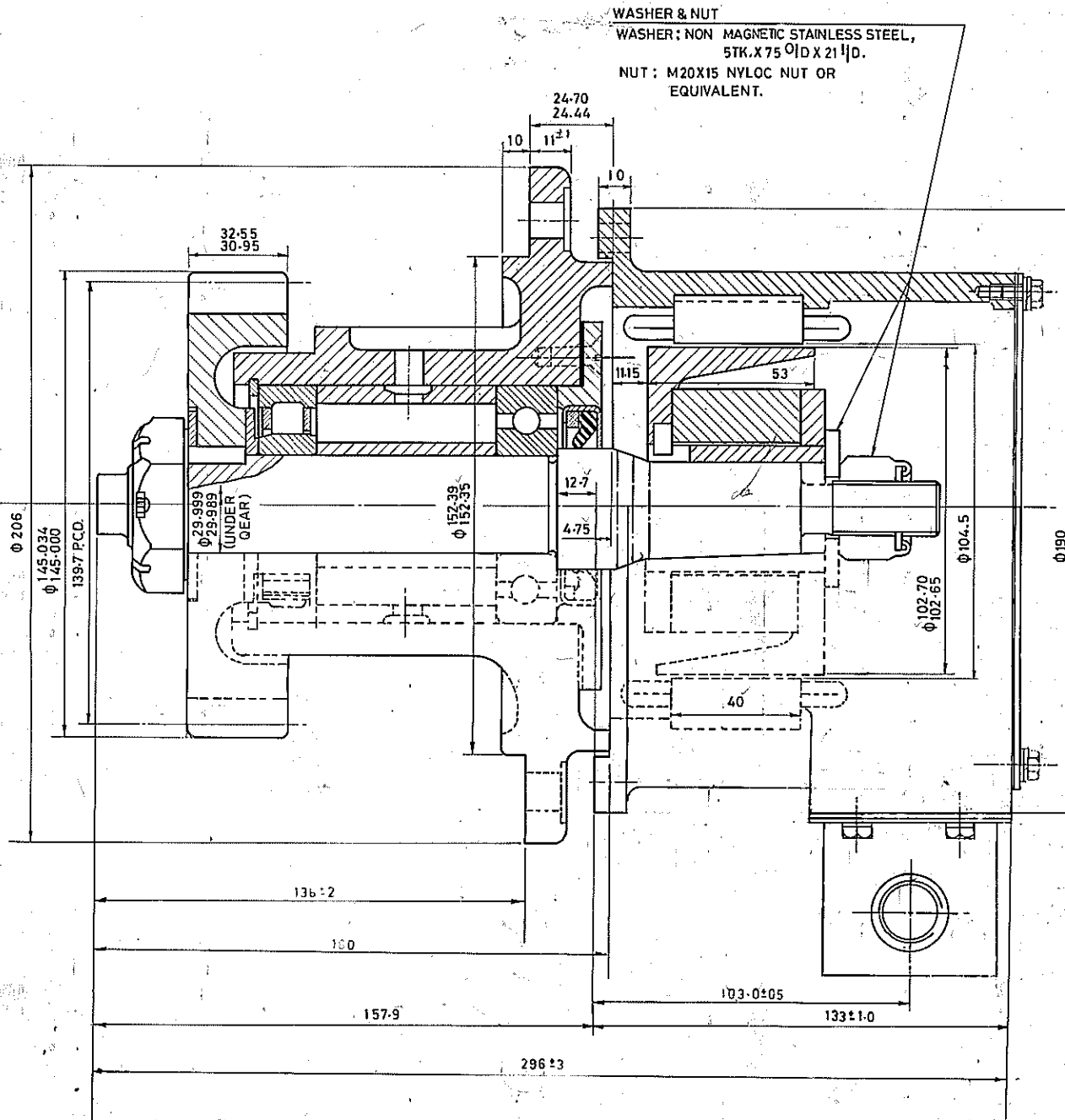
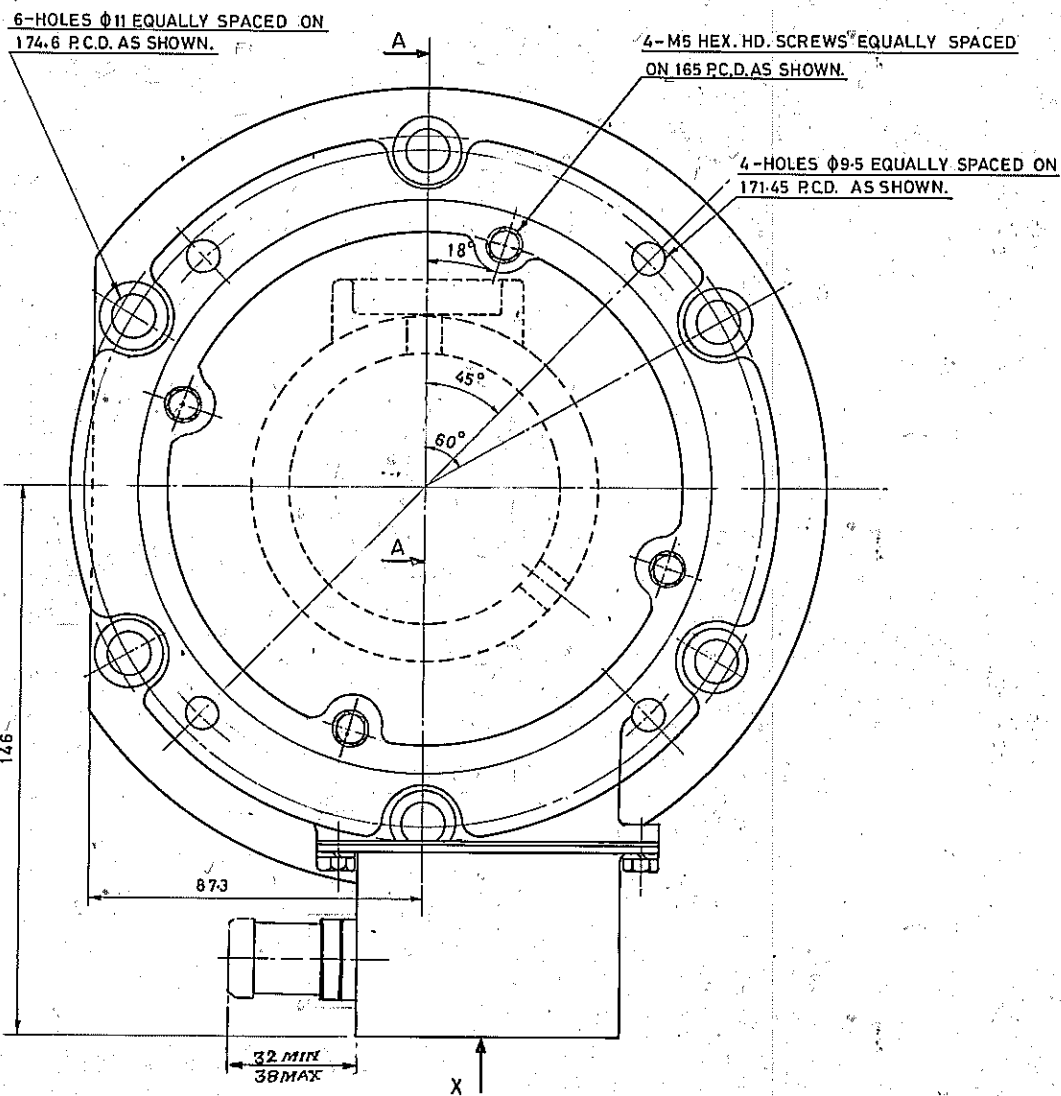


VIEW IN THE DIRECTION OF ARROW - X



NOTE  
1. IMPORTANT: DO NOT BACK NUT OFF AT FINAL TIGHTNESS.

INSTRUCTIONS FOR ASSY. OF ROTOR TO SHAFT

- WIPE ROTOR BORE & SHAFT TAPER CLEAN & DRY.
- PLACE ROTOR ON SHAFT BY HAND.
- PLACE 5TK. FLAT STAINLESS STEEL WASHER ON SHAFT.
- LUBRICATE SHAFT THREAD & OUTSIDE FACE OF WASHER WITH WHITE LEAD OR EQUIVALENT.
- TIGHTEN NYLOC NUT WITH 12-5 TO 16.5 KG-M TORQUE. TORQUE IS REQD. TO OVERCOME NYLOC NUT FRICTION.
- WEIGHT OF COMPLETE M/C WITH NYLOC GEAR WHEEL = 19.6KG.
- ALL HARDWARE ITEMS SHOULD BE OF GOOD QUALITY PLATING WITH ZINC YELLOW PASSIVATION.

VAR. CD	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	MATL. CODE	MATL. SPCH.	UNIT WT.	UNIT QTY.	ZONE

ADDITIONAL INFORMATION  
SIM DRG. F 46280.83

STATUS OF DRAWING  
OJC - 1, TXM - 3, TNX - 1

TYPE OF PRODUCT OR NAME OF CUSTOMER / PROJECT  
TACHO GENERATOR  
AG1404 AZ

BHARAT HEAVY ELECTRICALS LTD.  
BHOPAL

DRN. NAME OPV  
CHD. PLV  
APPD. PKD

DATE 14-5-92

SCALE N.T.S.

WEIGHT (kg) 19.6

REF. TO ASSY. DRG.

TITLE  
OUT LINE FOR COMPLETE TACHO GENR.

DRAWING NO. 1 437 00 19 002

SHEET NO. 01

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INVENTORY NO. SIGN & DATE REF. DRG. NO.