



FINISH-

S1 - BASE COAT:
ELECTROLESS NICKEL PLATING ALL OVER (0.008-0.01)

S2 - TOP COAT:
ELECTRO TIN PLATING (0.005-0.01) PER AIR201 SECT VII.

001	STYLE No. SP 8047578/14	001	HEAT SINK ASSEMBLY (WELDED)	3 687 05 00 189	00
VAR01	REMARKS	VAR NO.	DESCRIPTION	DRAWING NO.	UNIT VT.
					STY.

ADDITIONAL INFORMATION W.O. NO. - 51078U-787-01 STATUS OF DRAWING		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT ALT. RECTIFIER FOR VDG4 INDIAN RAILWAYS	
DISTRIBUTION OF PRINTS O.C. - 1 P.W. - 1 TCR(RFM) - 1		APPROVED BY APPROVED BY APPROVED BY	

REV DATE	BY	REV DATE	BY	REV DATE	BY
03	21-0-04	02	15-03-04	01	16-11-03
STYLE No. 82 8047573300 W.A.S. ON.			NOTE FOR SURFACE PLAT- NELS AT S.D-3 ADDED.		
COMP. FILE NO. CEET2184			HEAT SINK ASSY. (MACHINED)		