FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 1 721 10 13068

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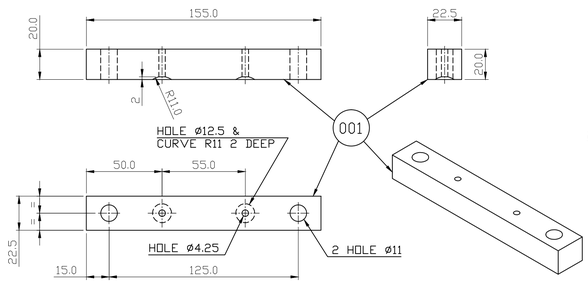
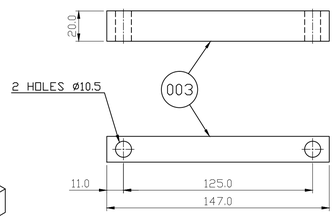
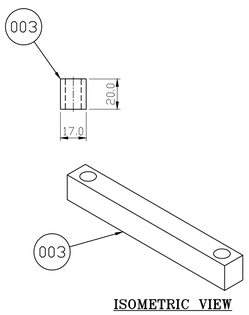


ISOMETRIC VIEW





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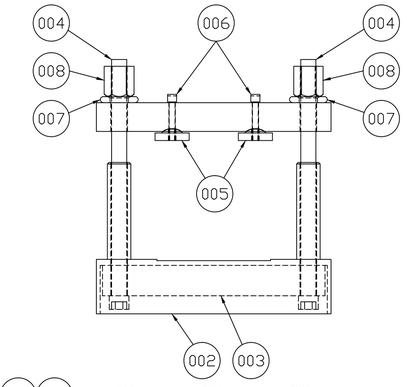
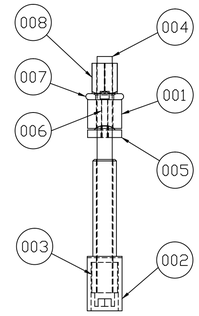
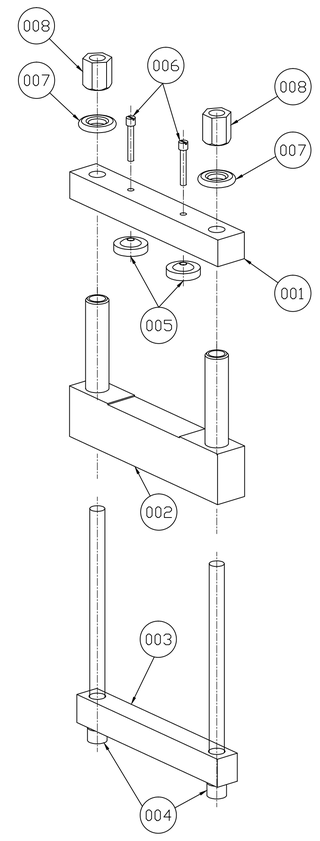
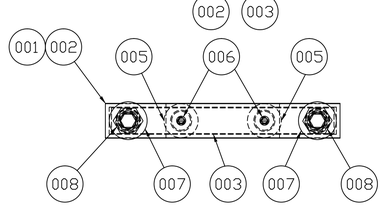
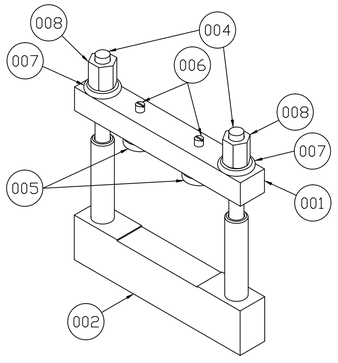




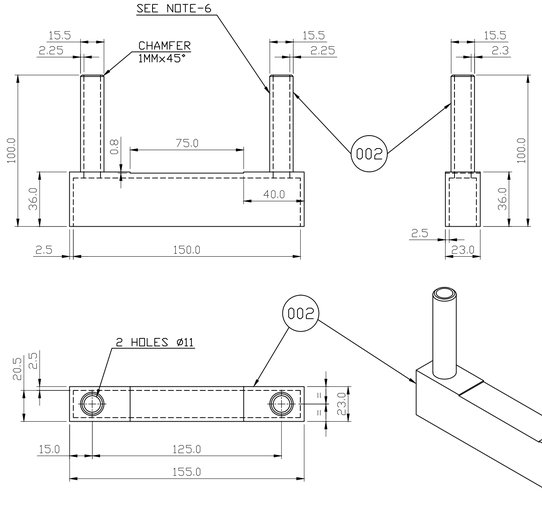




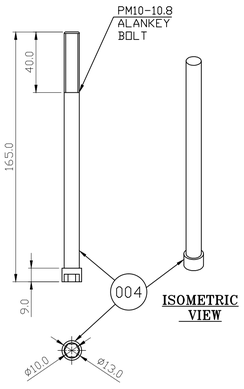
ASSY. OF VAR-00



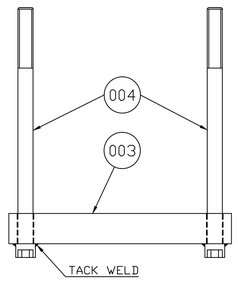
ISOMETRIC VIEW OF VAR-00



ISOMETRIC VIEW



ISOMETRIC VIEW



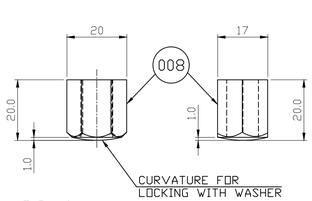
ASSY. OF 003 & 004

NOTES :-

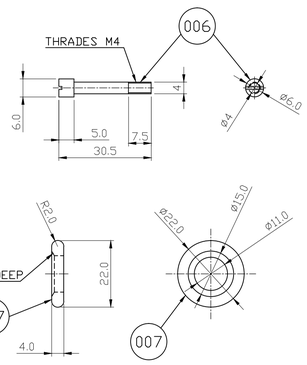
1. CLAMP ASSY SHOULD BE TESTED FOR 45KN FORCE.
2. ITEM 003 & 004 TO BE WELDED AS SHOWN BEFORE PLATING.
3. ITEMS 005, 006, 007, 008 & ASSY OF ITEM 003&004 TO BE ZINC PLATED & PASSIVATED TO PrS AA0673603 & AA0673604 RESP'Y (0.13TK).
4. ITEM 002 NYLON 6 MOULDING WITH 30% GLASS SHOULD WITHSTAND 3 KV AC FOR 1 MIN WHEN CLAMP IS TIGHTENED WITH HEAT SINKS WITH A 25 MM INSULATING BLOCK IN BETWEEN.
5. ITEM 001 TO BE HARDENED AND TEMPERED TO ACHEIVE REQUIRED HARDNESS FOR CLAMPING PROPERTIES AS PER SL.NO 1 ABOVE.
6. SUITABLE DRAFT ALLOWANCE TO BE PROVIDED.

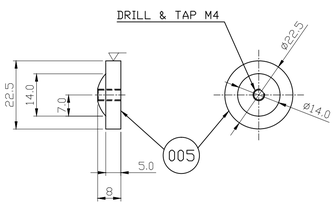
EXPLORE VIEW OF VAR-00

STYLE CODE : BP9048136105



ISOMETRIC VIEW





ITEM-005, 006, 007, AND 008 SCALE-1:1

002	-		008	NUT HEX PM10-10.8 17 A/F HIGH TENSILE ST.	-	-	-			-	
						-	IS1367				
002	-		007	WASHER Ø22 BRT ST ROD	-	-	-			-	
						-	AA10112			4 LONG	
002	-		006	PIN Ø6 BRT ST ROD	-	-	-			-	
						-	AA10112			32.5 LONG	
002	-		005	PRESSURE PIN Ø25 BRT ST BAR	-	-	-			-	
						-	AA10112			8 LONG	
002	-		004	ALLEN KEY BOLT M10-10.8 HIGH TENSILE ST	-	-	-			-	
						-	IS1367			165 LONG	
001	-		003	20TKx17 BRT ST BAR	-	-	-			-	
						-	AA10112			147.0	
001	INSUL. TUBE (MOULDED)		002	30% GLASS FLD NYLON 6	-	-	-			-	
						-	BP22962			-	
001	EN24/EN31		001	20TKx22.5 HARD STEEL	-	-	-			-	
						-	AA10501			155.0	

VAR00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO.	MATL. CODE	A/C	UNIT	UNIT WT.	LG	ZONE
							VAR.	MATL. SPCN.			QTY.		

ADDITIONAL INFORMATION
GES NO.- -

STATUS OF DRAWING M

DISTRIBUTION OF PRINTS
O/COPY-1
RFM SHOP-4
TCX BL.4-1 QEX-1

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

OIL RIGS
M/S ONGC/OIL

भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल
BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	नाम/ NAME	हस्ता॰/ SIGN	दिनांक/DATE	से नि॰ की संख्या NO. OF VAR
बना॰ DRN	RKR		07.03.16	
जांचा CKD	RV		07.03.16	
स्वीकृत APPD	RKA		07.03.16	00

REV	DATE	
		ALTERED
		CHECKED
		APPROVED

विभाग DEPT CEE
कोड CODE 407
उप॰ इकाई॰ माप की केवी UNITS.SIMS OR CG.06503
अनुपात SCALE 1:2
आर॰ वेट॰/WEIGHT (K.G.) -
उसे॰ हुई॰ मा॰ का संदर्भ REF. TO ASSY. DRG. -
मद सं॰ ITEM NO. -
मद संख्या NO. OF ITEM 008

शीर्षक/ TITLE
SCR HEAT SINK CLAMP 45KN

ड्राई॰ मा॰/DRAWING NO.
1 721 10 13068
पुन॰/REV 00

पृष्ठ सं॰/SHT. No. 01 पृष्ठों की संख्या/NO. OF SHT. 01

REF. DRG. NO. | SIGN. & DATE | INVENTORY NO.

A1