



- NOTE:-**
1. OUTSIDE SURFACE OF THE RING MUST HAVE SMOOTH AND FREE FROM CUT MARKS.
 2. THE RING SHOULD NOT HAVE ANY LOOSE PARTICLES INSIDE.
 3. RING WITH PAD WELDED TO BE BUFFED SMOOTH AND BRIGHT.
 4. TYPE OF WELD TO BE TIG/MIG.

VAR/NO	REMARKS	VAR ITEM NO.	DESCRIPTION	DRAWING NO.	IT/NO.	MATL. CODE	MATL. SPON.	A	L	C	UNIT	WT.	S
004		003	BRACKET 10 X 24 X 225			AA12317						0.137	
004	SEE NOTES	002	PAD 10 X 24 X 65			AA12317						0.034	
001	SEE NOTES	001	RING 630/DX315TKX3927			AA12329						6.326	

3600 AMP. 420KV CT

STATUS OF DRAWING: U

DISTRIBUTION OF PRINTS: TRM-1, TRM (P) -1

ADDITIONAL INFORMATION: 3600 AMP. 420KV CT

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED			CHECKED
		APPROVED			APPROVED			APPROVED			APPROVED

INVENTORY NO. SIGNATURE REF. DRG. NO. THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

STRESS RING FOR 420 KV CT

DATE: 24/07/2023

DRAWING NO: 2 478 22 00023

REV: 00