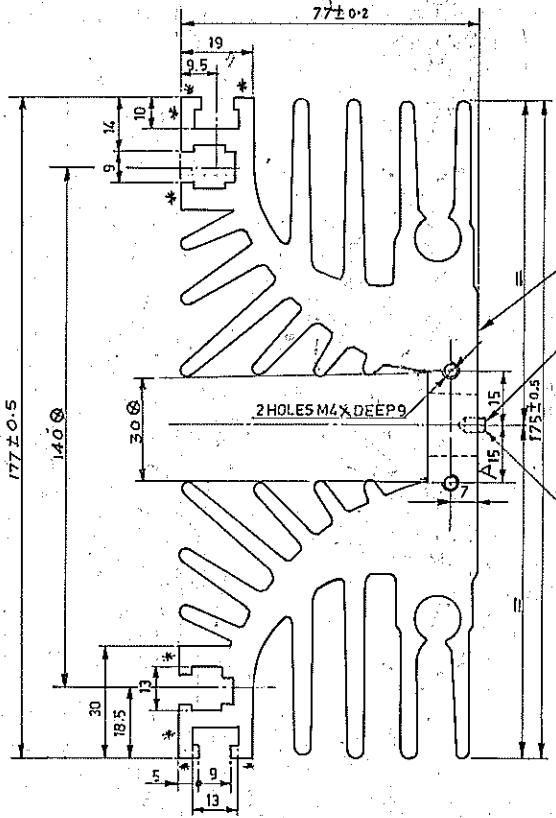


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FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm.)

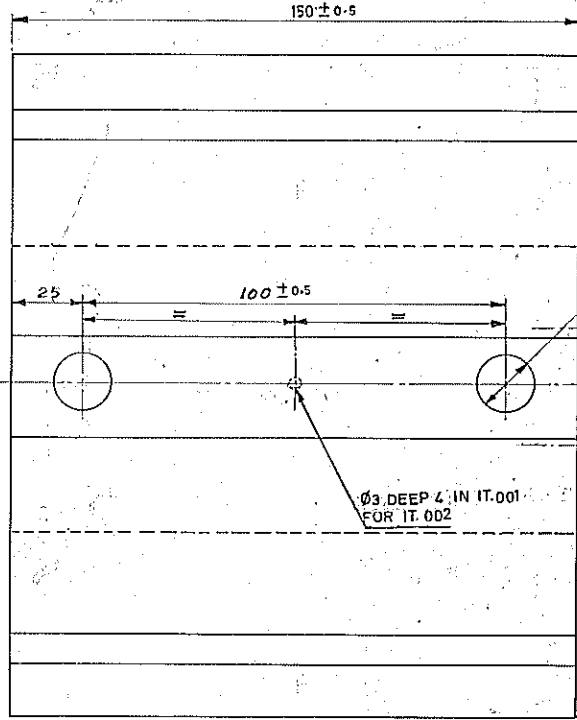
DRG. NO. 2 667 06 00170



001

002

PROJ. 2-8-25



FINISH:- ANODIZED BLACK TO 5-7 MICRONS EXCEPT THE AREA MARKED THUS * & THUS ∇

SURFACE FINISH - SURFACE MARKED THUS ∇ (76x150) SHOULD HAVE A FINISH OF < 1.524 MICRONS.

- NOTE:-
1. ALL UN TOLERANCED DIMENSIONS TO BE MAINTAINED WITH IN A TOLERANCE OF ±0.25.
 2. MATERIAL:- ALUMINIUM ALLOY 63401 T6 (W.P) TO IS 6051
 3. DIMS. MARKED THUS ⊗ ARE CRITICAL TO QUALITY.

STYLE LIST			
STYLE CODE NO.	ITEM INCLUDED	DESCRIPTION	RECORDED SIGN. DATE
BPS04756B028	VAR 00	HEAT SINK.	[Signature] 176 78

001		002	SPRING TENSION PIN	4 583 10 3 0236	001															
001	SEE NOTE 1	001	HEAT SINK AL. EXTRUSION.																	
VAR 00	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	U.E. NO.	MATL. CODE	UNIT	UNIT WT.	QTY.	CS	ZONE									

ADDITIONAL INFORMATION		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
STATUS OF DRAWING M		INDIAN RAILWAYS	
DISTRIBUTION OF PRINTS OFFICE COPY 1 RFM 3 TCX (RFM) 1		BHARAT HEAVY ELECTRICALS LIMITED BHOPL	
REV. DATE ALTERED	APPR. DATE	DEPT. CEE	SCALE
01 23-11-05	CHECKED [Signature]	407	1:1
ZONE	DRG. REVISED TO INCLUDE	GRADE OF UN. TOL.	WEIGHT (kg.)
	CTQ DIMS. MARKED THUS ⊗	5%	2.250
	NOTE 3 ADDED	TITLE	REF. TO ASSY. DRG.
		HEAT SINK	
		(FOR STANDARD CLAMP ARRGT.)	
		CARD CODE	ITEM NO.
			23
		DRAWING NO.	NO. OF SHEETS
		2 667 06 00170	002
		SHEET NO. 01	NO. OF SHEETS 01