

FIRST ANGLE PROJECTION

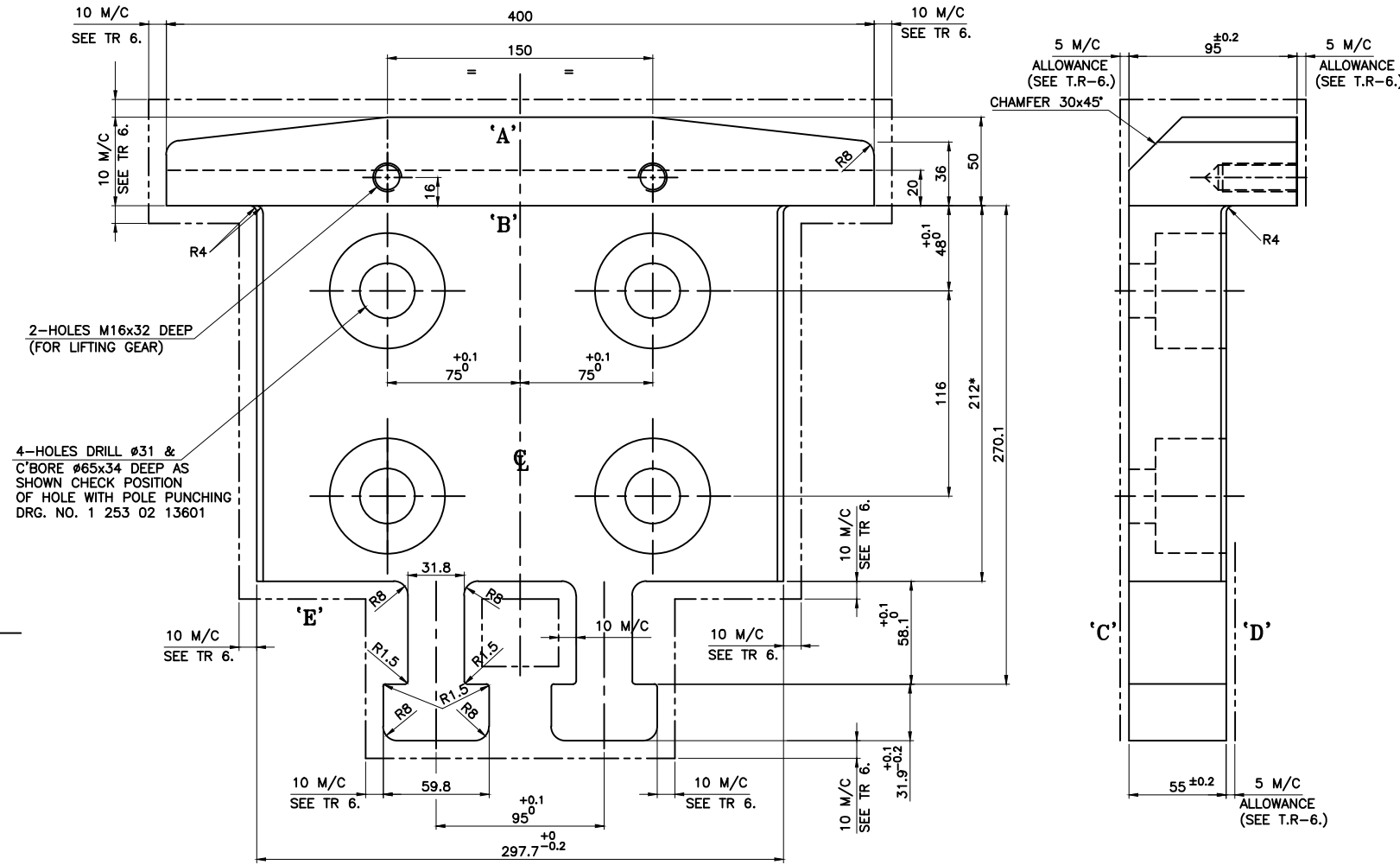
(ALL DIMENSIONS ARE IN mm)

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DRG. NO. 3 253 02 18602

LEGEND

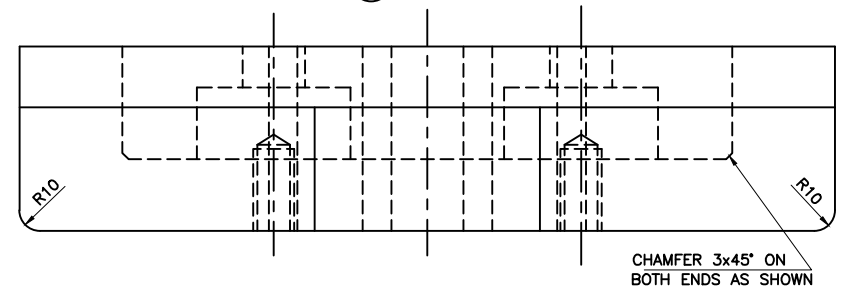
VAR. 00	VAR.	IT. NO.	DESCRIPTION	DRG.NO.	IT. NO.	MATL. CODE	UNIT WT.(Kg.)	REMARKS
						MATL. SPCN.	QTY.	
		001	POLE END PLATE (CASTING & M/C)				38.00	



TECHNICAL REQUIREMENTS:-

- HOLES TO BE JIG DRILLED & CHECKED WITH A POLE PUNCHING DRG. NO. 1 253 02 13601.
- SURFACE FINISH OF MACHINED SURFACE SHALL BE 3.2 MICRONS OR BETTER.
- FINISHED WEIGHT OF POLE END PLATE = 38.0 KG.
- DIMENSIONS MARKED THUS * ARE FOR D.O. REF. ONLY.
- MATERIAL OF CAST STEEL TO STRENGTH GRADE 01 OF PRODUCT STANDARD NO. HG 06001 REV. 02.
- MACHINING ALLOWANCES SHOWN IN THE DRAWING ARE INDICATIVE. CASTING SUPPLIER HAS TO DECIDE THESE ALLOWANCES AS PER THEIR OWN EXPERIENCE, PRACTICE & NORMS.
- SUPPLIER HAS TO SUBMIT THEIR AS CAST DIMENSIONAL DRAWING FOR APPROVAL BY BHEL.
- FACE 'A','B' & 'E' MUST BE PARALLEL WITHIN 0.05.
- FACE 'C' & 'D' MUST BE PARALLEL WITHIN 0.10.

1 ALL OVER



ADDITIONAL INFORMATION W.O.-37001 TO 04 A 231-53	STATUS OF DRAWING U
DISTRIBUTION OF PRINTS HGE - 3 TEX - 1 PLM - 4	

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		HGU 917/75-48D APGENCO./PULICHINTLA H.E.P.				
	भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL	खनाया DRN	नाम/NAME	हस्ता/ SIGN	दिनांक/ DATE	वे.रि. की संख्या NO. OF VAR
		जे.का. CKD	B.K.S		27.3.09	
		अनुमोदित APPD	AKP		27.3.09	NA
विभाग DEPTHGE	अन. टोल. नाप की त्रुटि UNTOL. DIMS. GR	अनुपात SCALE	भार. कि.ग्रा. WEIGHT (K)	उसे. ड्राइंग का संदर्भ REF. TO ASSY. DRG.	मद. संख्या ITEM NO.	मद. संख्या NO. OF ITEM
कोड CODE	32500001404	NTS	38.00	1 253 02 13601		001
शीर्षक/ TITLE		POLE END PLATE (CAST-FINISHED)		आरेख क्रं/ DRAWING NO.		पुन./REV
				3 253 02 18602		00
				पृष्ठ क्रं/ SHT. No. 01		पृष्ठों की संख्या/ NO. OF SHT. 01

REV.	DATE	ALTERED
		CHECKED
		APPROVED

INVENTORY NO. SIGN. & DATE REF. DRG. NO.