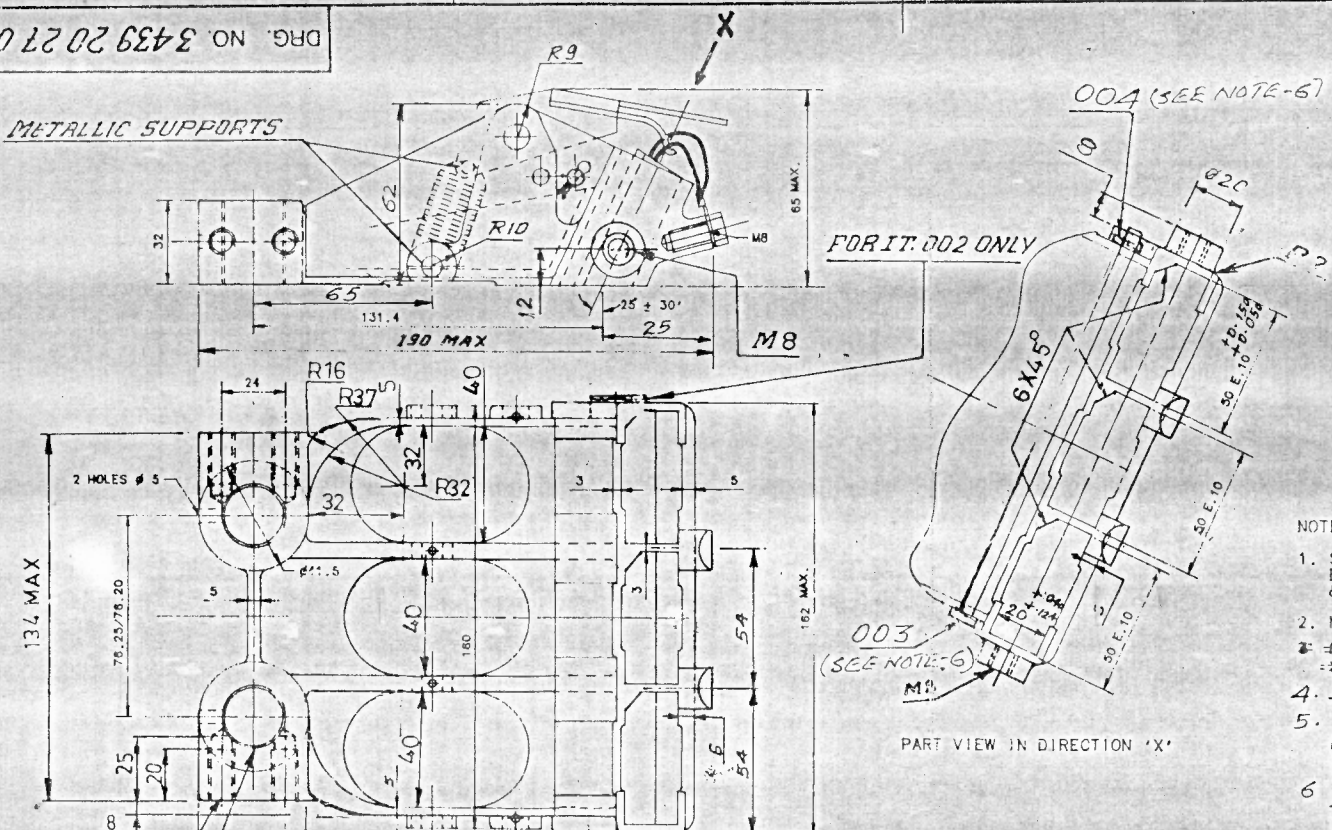


DRG. NO. 3439 2027 004

REV.	DATE	ALT.	BY	CHKD.	REV. DATE	ALT.	BY	CHKD.
12	26-3-15				08	9/6/05		
VAR. 01 ADDED.				IN VIEW DIM. 32 & R32, R37, R16 WERE NOT ON.				
				NOTE - 6 WAS NOT ON.				
				NOTE - 3 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				
				NOTE - 2 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				
				NOTE - 1 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				
				NOTE - 5 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				
				NOTE - 4 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				
				NOTE - 3 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				
				NOTE - 2 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				
				NOTE - 1 WAS ON.				
				IN BOM MATL. SEEN RA19941, FOR IT.001 & 002 WERE NOT ON.				



- NOTES:
1. SPRING PRESSURE TO BE SET AT 4.5/5.4 KG. PER BRUSH MEASURED AT A POINT OF CONTACT OF SPRING & BRUSH.
 2. NEW BRUSH HEIGHT AT RUBBER TOP 57 MM, CONDEMNING HT. 49
 3. BRUSH HOLDER MATERIAL - BRONZE TO RA19941 ALTERNATIVELY GUN METAL TO RA19941 CAN BE USED.
 4. STYLE NO FOR BRUSH HOLDER ASSY 9094705010.
 5. ITLM 001 AND 002 ARE SAME EXCEPT FOR THE Ø20 BOSS WITH MB TAPPED HOLE AS SHOWN IN THE DRAWING.
 6. POSITION OF SPLIT PIN IT.004 TO BE KEPT TOWARD Ø20 BOSS FOR IT.001 & 002 CARE TO BE TAKEN AT THE TIME OF ASSY OF IT.003.

001	001	SEE NOTE-6	004	SPLIT PIN	3439 2027 004	RA19941	3.60
001	001	SEE NOTE-6	003	PIN		RA19941	3.60
001	001	SEE NOTE-6	002	BRUSH HOLDER ASSEMBLY		RA19941	3.60
001	001	SEE NOTE-6	001	BRUSH HOLDER ASSEMBLY R.H.		RA19941	3.60

REV.	DATE	ALT.	R. BY	CHKD.	REV.	DATE	ALT.	R. BY	CHKD.	VAR.	VAR.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT. NO.	MATL. CODE	UNIT WT.	QTY.		
06	10-2-2000				07	28-1-08				01	00	CHAMFER 6X45 WAS NOT ON. IN BOM VIEW X IT.003, 004 WERE NOT ON.	28	01	BRUSH HOLDER BODY WITHOUT SPRING ARRANGEMENT		3439 2027 004	01	RA19941	3.60	1		
05	20-6-98				04	12-7-97						DIM 42, R8 WERE NOT ON. DIM 134 WAS 150 VIEW MODIFIED AS PER LATEST REV			DISTRIBUTION OF PRINTS TME-1 TXM-4 TNX-1								
03	11-3-97				02	9-8-96						DIMS 190 & 5 WERE 194 & 3 DIM 54 & 54 WERE NOT ON. NOTE-2 MODIFIED VIEW MODIFIED			REV. DATE ALTERED BY CHECKED APPROVED								

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TM 5002AZ, BY, BW

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

भारत हेवी इलेक्ट्रिकल्स लिमिटेड
 भोपाल
 BHARAT HEAVY ELECTRICALS LTD.
 BHOPAL

नाम/NAME: N.N NAGAR
 र/DATE: 25/5/15
 वीर की संख्या NO. OF VAR: 01

जनसूचक नं./SCALE: 1:2

आइटम नं./ITEM NO.: 001, 006

ड्राइंग नं./DRAWING NO.: 3439 2027 004