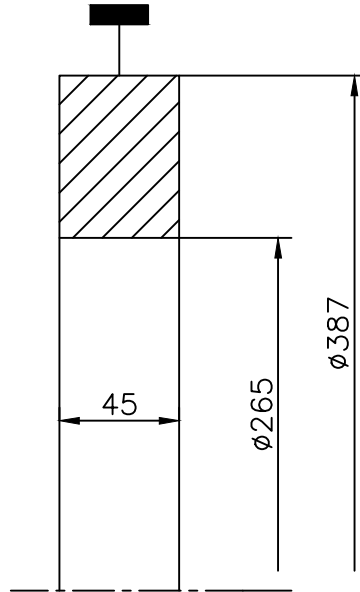


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm) FORM DG 39(B)

REV	DATE	ALTERED	REV	DATE	ALTERED	GMS No./ C.B.O.M.- NO.	STATUS OF DRG	
		CHECKED	01	24.01.06	CHECKED JPM -sd-	01051424000	U	
ZONE			ZONE	SUPERSEDES THE OLD DRG. UNDER THE SAME NO. WITHOUT ANY CHANGE MTE-06-F0047		AGREED DEPT	NAME	
						STE	R.P.	
						SIT	J.S.GILL	
							DATE	
							10.12.92	
							08.01.93	
GRADE OF UNTOL.DIM		M/CG.	Q/M/R	-AA0230208	WELDING A/B/C/D	AA0621104	GAS CUTTING-T3	AA0621101

12.5
▽ ALL OVER



TECHNICAL REQUIREMENTS:-

1. FORGING SHALL BE SUPPLIED IN CONFORMITY WITH THE PURCHASING SPECIFICATION NO. HW19391.
2. TOLERANCES ON OUT SIDE DIMENSIONS : +2mm.
IN SIDE DIMENSIONS : -2mm.
3. THE SUPPLIER SHALL LOCATE THE POSITION OF THE TEST SAMPLE AND GET IT APPROVED FROM BHEL. PART OF TEST SAMPLE SHALL BE LEFT INTEGRAL FOR TESTING AT BHEL.
4. IDENTIFICATION MARKING SHALL BE DONE AT THE PLACE MARKED ██████ AS PER ST00004.

W95310514163
HW19391



BHARAT HEAVY ELECTRICALS LTD.
RANIPUR, HARDWAR

DRN	NAME	SIGN	DATE	NO. OF VAR
ASHOK RAWAT	-sd-	28	11.92	-
CBS/JPM	-sd-	30	11.92	-
APPD V.B.ARORA	-sd-	11	01.93	-

DEPT	MTE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM No.	NO. OF ITEMS
CODE	4300	1:2.5	19.00		-	-

TITLE : FORGING FOR U-RING (ROUGH MACHINED)	CARD CODE	DRAWING NO. 41051424999	22 23 24
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SHEET No. 01 | No. OF SHEETS 01

A4 SIZE

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Ref. Drawing No.	1
Sign & Date	
Inventory No.	