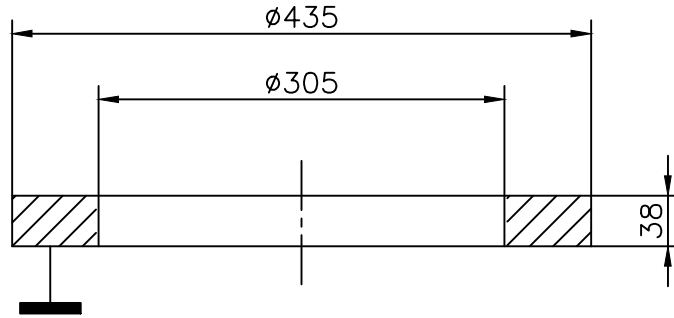



FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm) FORM DG 39(B)

| | | | | | | | | | | | |
|--------------------|--|--------------------|--------------------|------------|---|------------------------|---------------------|---------------------------------------|--------|--------------------------|---------|
| REV 03 | DATE 14.03.07 | ALTERED CHECKED | ASHISH JP MEENA | REV 02 | DATE 14.06.06 | ALTERED CHECKED | ASHOK J.P..MEENA | GMS No./ C.B.O.M.- NO. 01120202000 | | STATUS OF DRG U | |
| ZONE | I.D CHANGED FROM 309 TO 305 AS PER C/A NO. MTE-07-0093 | | | ZONE | SUPERCEDES THE OLD DRG. UNDER THE SAME NO. CHANGE ADVISE NO. MTE-06-F0156 | | | AGREED DEPT | NAME | SIGN | DATE |
| | | | | | | | | STE | BSS | -sd- | 25.8.83 |
| | | | | | | | | STT | TANEJA | -sd- | 25.8.83 |
| GRADE OF UNTOL.DIM | | M/CG. ϕ /M/R | | -AA0230208 | | WELDING A/B/ ϕ /D | | AA0621104 | | GAS CUTTING-T3 AA0621101 | |

12.5/  ALL OVER



TECHNICAL REQUIREMENTS:-

- FORGING SHALL BE SUPPLIED IN CONFORMITY WITH THE PURCHASING SPECIFICATION NO. HW19391.
- TOLERANCES ON OUTSIDE DIMENSIONS : +2mm.
INSIDE DIMENSIONS : -2mm.
- THE SUPPLIER SHALL LOCATE THE POSITION OF THE TEST SAMPLE AND GET IT APPROVED FROM BHEL.PART OF TEST SAMPLE SHALL BE LEFT INTEGRAL FOR BHEL.
- IDENTIFICATION MARKING SHALL BE DONE AT THE PLACE MARKED WITH  .

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41120202035
Ref. Drawing No.

Sign & Date

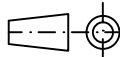


BHARAT HEAVY ELECTRICALS LTD.
RANIPUR, HARDWAR

| | | | | |
|------|------------|------|---------|---------------|
| DRN | NAME | SIGN | DATE | NO. OF VAR |
| CHD | V.B.ARORA | -sd- | 24.8.83 | |
| APPD | A.K.MITHAL | -sd- | 27.8.83 | |

W9531120207

HW19391

| | | | | | | | |
|------|------|---|-------|-------------|--------------------|----------|--------------|
| DEPT | MTE |  | SCALE | WEIGHT (KG) | REF. TO ASSY. DRG. | ITEM No. | NO. OF ITEMS |
| CODE | 4300 | | 1:5 | 22.5 | - | - | - |

TITLE :
FORGING FOR SEALING RING
(ROUGH MACHINED)

| | | |
|-----------|----------------------------|--------------|
| CARD CODE | DRAWING NO. 41120202996 | NO. OF ITEMS |
| | 7 | 22 23 24 |

SHEET No. 01 | No. OF SHEETS 01

A4 SIZE