



NOTE:-

- CASTING SHALL BE CAREFULLY SCALED & CLEANER
- MATERIAL CARBON STEEL CASTING Q. 250-450 W TO R-100K/39
- ALL POINTS SHALL BE PROPERLY DEGRASS & REQUIRED FINISH SHALL BE CAREFULLY MAINTAINED
- RADIOGRAPHIC - CASTING MAKE ACCORDING TO SPECN NO. TM-11486 (LATEST REV.) SHALL BE SUBMITTED TO RADIOGRAPHIC TEST & DIMENSIONAL CHECKS TO BE CARRIED OUT 100%
- METALLURGICAL TESTS TO BE CARRIED OUT BY IRIE
- ITEM SHOULD HAVE THEM ON TOURNERY DRAW APPROVAL BY B250 AS CLASS-A FINISH FOR CASTING THE RAW MATERIAL OF SPECIFIED GRADE (CARBON STEEL CASTING TO IS - 1020) AS PER 250-450 W TO R-100K ITEM STATOR CHAMBER OF A HOLE OF THEY HAVE TO SUBMIT ADEQUATE DOCUMENTARY EVIDENCE REGARDING SOURCING OF RAW MATERIAL (CASTING) FROM B250 APPROVED CLASS-A SUPPLIER ONLY.

WE WT-115K/G		STATOR CHAMBER (DE) (CNC MACHD)		78-11486		RD 04	
QTY	1	REV	01	DATE	11-11-2018	BY	...
ADDITIONAL INFORMATION CNC MACHD (INT. 1)				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT TRACTION MOTOR SIRA-6068			
STATUS OF DRAWING DETERMINATION OF PRINTS PHE-1, PHE-2, PHE-3				MARKET HEAT ELECTRICAL LTD. MUMBAI			
SURFACE FINISH SYMBOLS				MATERIAL SPECIFICATION			
IS 3073				C 443 31 64 053 1			