

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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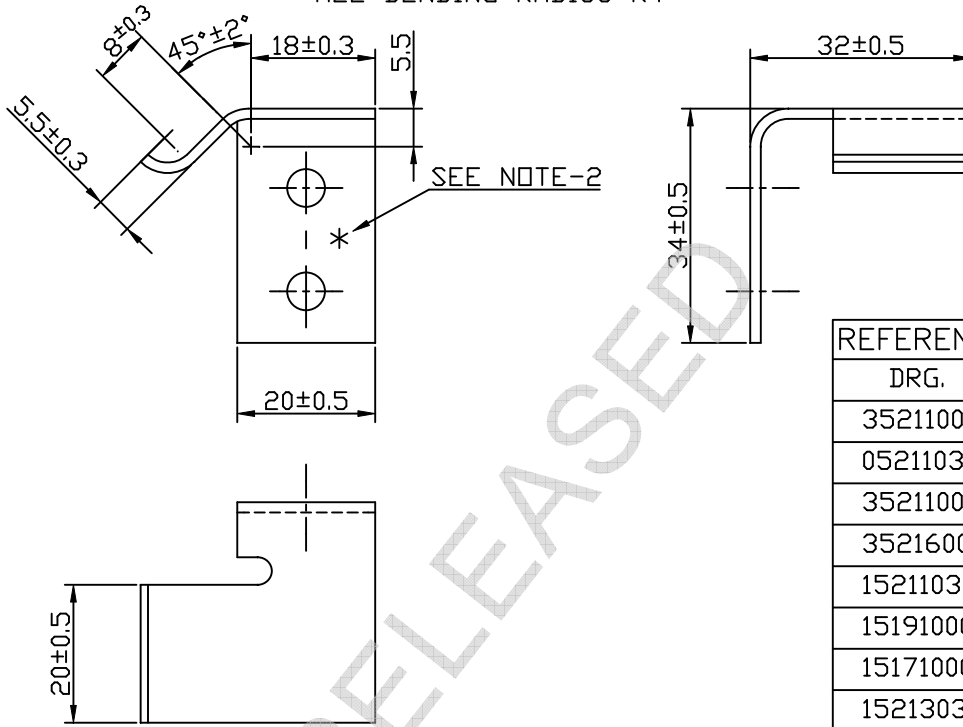
REV. 04	DATE 28.09.2005	ALTERED CHECKED APPROVED	REV. 03	DATE 05.06.03	ALTERED CHECKED APPROVED	ADDITIONAL INFORMATION
Ctq ADDED (DCA.NO.20986)			DRG. REDRAWN. HARDNESS WAS 215 HV NOTE 3 ADDED (DCA NO. )			STATUS OF DRAWING B
						DISTRIBUTION OF PRINTS
						SWE 1
						SWM 3
						TCX 1

FINISH :- NATURAL

TOOL LIST :-

- 1492662 - BENDING TOOL
- 1492663 - BENDING TOOL

ALL BENDING RADIUS R4<sup>+0</sup><sub>+0.1</sub>



DRG. NO.	IT. NO.
35211001556	002
05211030501	002
35211001613	002
35216001518	002
15211030501	002
15191000502	002
15171000502	002
15213030565	002

NOTE :-

- COMPONENT SHOULD BE MADE WITHOUT ANEALING. HARDNESS SHOULD BE 170 ±10 HV.
- \* SUPPLIERS IDENTIFICATION MARK TO BE PROVIDED.
- REFER PRODUCT STANDARD SG 12753 FOR ACCEPTANCE CRITERIA.

4HT40900571 REF. DRG. NO.	BP9099431104	001	SPING CLIP	45211001605-IT. 001	KG	001
REMARKS	ITEM NO.	DESCRIPTION	STD	DRG. NO.	UNIT	UNIT WT.
	7525 2729		58 59		55 56 68	71
						QTY.

28 → CARD TYPE-3	28 → CARD TYPE-1	28 → CARD TYPE-2																
<p>भारत हेवी इलेक्ट्रीकल्स लिमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL</p>		<table border="1"> <tr> <th>नाम NAME</th> <th>हस्ताक्षर SIGN</th> <th>दिनांक DATE</th> <th>वे.रि. की संख्या NO. OF VAR.</th> </tr> <tr> <td>खनाया DRN</td> <td>B.D.V.</td> <td></td> <td></td> </tr> <tr> <td>जांचा CKD</td> <td>M.Z.G.</td> <td>Sd/-</td> <td>29.08.82</td> </tr> <tr> <td>अनुमोदित APPD</td> <td>R.K.G.</td> <td>Sd/-</td> <td>10.09.82</td> </tr> </table>	नाम NAME	हस्ताक्षर SIGN	दिनांक DATE	वे.रि. की संख्या NO. OF VAR.	खनाया DRN	B.D.V.			जांचा CKD	M.Z.G.	Sd/-	29.08.82	अनुमोदित APPD	R.K.G.	Sd/-	10.09.82
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विभाग DEPT SWE	अन. टोल. नाप की त्रेणी UNTOOL.DIMS. GR. M	उजुपात SCALE 1:1	भार. कि.या. WEIGHT (K.G.)	उसे.ड्राईंग का संदर्भ REF. TO ASSY. DRG. 35211001530	सद. क्र. ITEM NO. 002	सद. संख्या NO. OF ITEM -
कोड CODE 409	AA 0230208					
शीपिक/ TITLE SPRING CLIP				आरेख क्र./DRAWING NO. 45211001552		पुन./REV. 04
				पृष्ठ क्र./SHT. No. 01	पृष्ठों की संख्या/No. OF SHT. 01	

52110\45211001552-R03-S01

RELEASED