



- LIQUID NITRIDING / TUFFTRIDING-TF2 TO ACHIEVE SURFACE HARDNESS HV 500-600 AS PER SG-15001
- ---APPLY OKS-510 511 OR MOLYKOTE-G DURING ASSY. (0.010TK.)

NOTES:-

1. APPLY TRP CASTROL - RUSTILO 630 / HP-RUSTOP 285 FOR STORAGE
2. AFTER APPLYING TRP, THESE ITEMS SHALL BE PACKED IN A SEALED POLYTHENE BAGS TO AVOID DUST & MOISTURE.

12.5

| | | | | | | | | | | | |
|--------|---------|---------|----------|-------------------------------|-----|-------------|--------|---------------|---|------|----------|
| VAR 00 | REMARKS | VAR NO. | ITEM NO. | DESCRIPTION | STD | DRAWING NO. | IT.NO. | MATERIAL CODE | A | UNIT | UNIT WT. |
| | | | 001 | 16 DIA.x347 LG. BRT. STL. BAR | | | | AA 10209070 | | KG. | 0.418 |
| | | | | | | | | AA 10209 | | | 001 |
| | | | | | | | VAR | MATL. SPCN. | C | | QTY |

| | | | | | | | | | | | | |
|---|---------------|-------------------------|--|--------------------------------------|------------------------------|-----------|--------------|---------------------------|----------|------------------|----------|--|
| ADDITIONAL INFORMATION | | | | TYPE OF PRODUCT OR NAME OF CUST/PROJ | | | | | | | | |
| STATUS OF DRAWING | | | | ON LOAD TAPCHANGER | | | | | | | | |
| DISTRIBUTION OF PRINTS | | | | Sd/- Sd/- Sd/- | | | | NAME SIGN DATE NO. OF VAR | | | | |
| SWE | SWM | TCX | | BHARAT HEAVY ELECTRICALS LIMITED | | | | DRN | S.D.W. | Sd/- | 13.12.76 | |
| 1 | 3 | 1 | | BHOPAL | | | | CKD | B.S.R. | Sd/- | 15.12.76 | |
| | | | | | | | | APPD | B.S.S. | Sd/- | 16.12.76 | |
| REV 09 | DATE 02.11.11 | ALTD VD CKD KS APPD SKP | | DEPT SWE CODE 409 | UN. TOL.DIM.GR. M AA 0230208 | SCALE 1:1 | WEIGHT (KG.) | REF TO ASSY 5009992 | ITEM NO. | NO. OF ITEMS 001 | | |
| DRG. REDRAWN. DRG. WAS A4 SIZE. (D.C.A. NO. 21898) | | | | TITLE | | | | GUIDE BOLT | | | | |
| | | | | DRG NO | | | | 5047789 | | | | |
| | | | | SHT.NO. 01 | | | | NO. OF SHT. 01 | | | | |

5047789-R08-S01 REF.DRG.NO.

SIGN. & DATE

INVENTORY NO.

5047789

DRG NO

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