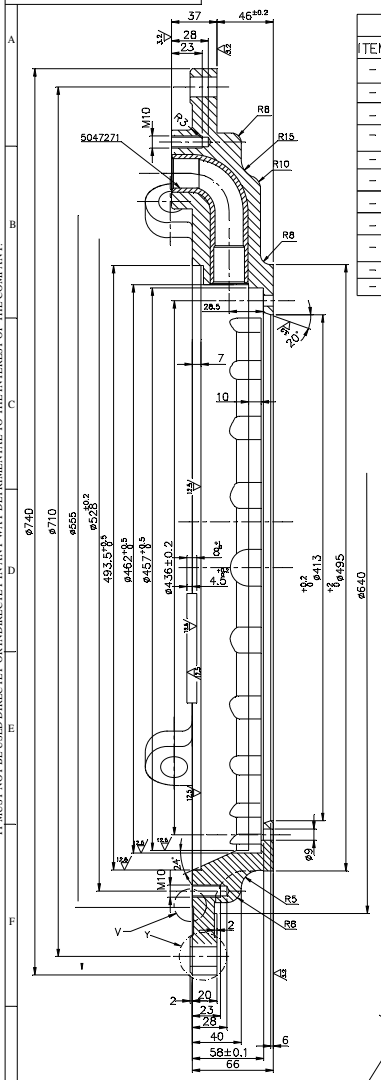
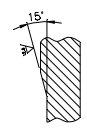
FIRST ANGLE PROJECTION

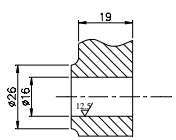
(ALL DIMENSIONS ARE IN mm)

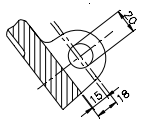
DRG.NO. 5055194

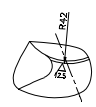
TOOL LIST		
ITEM	TOOL	DESCRIPTION
–	1464096	HOLDING FIXTURE FOR BVD (BOTTOM FACE) DIMENSION 413+0.2
–	1464097	CHECKING GUAGE FOR 413+0.2
–	1520044	HOLDING FIXTURE FOR HMC
–	1520073	HOLDER FOR 160 DIA SIDE AND FACE CUTTER
–	1520064	M.O. TEMPLATE ø9.24 HOLES
–	1520045	HOLDING FIXTURE FOR OPERATION II ON HMC
–	1520205	160 DIA.*8TK. SIDE AND FACE CUTTER
–	1520301	PRESSURE TESTING FIXTURE
–	1520697	PRESSURE TESTING FIXTURE FOR CHECKING BETWEEN ø 495 & ø 470
–	1520706	DRILL PLATE FOR 16 HOLES M10
–	1520953	PAINTING TEMPLATE(RED PAINT)

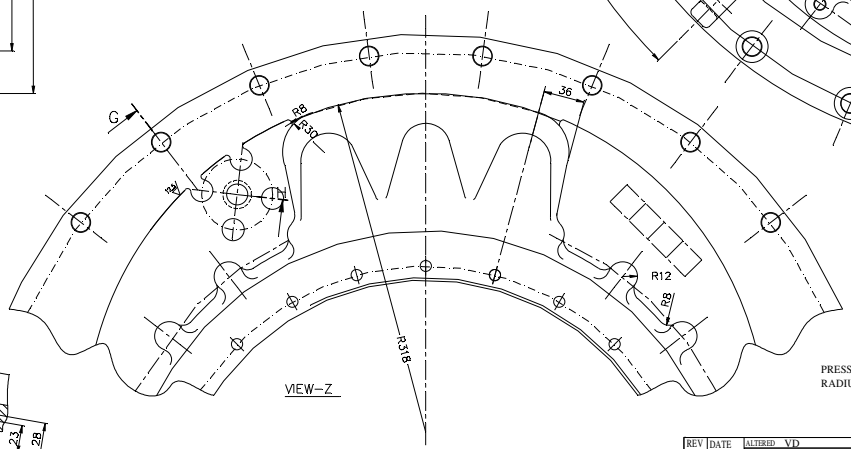


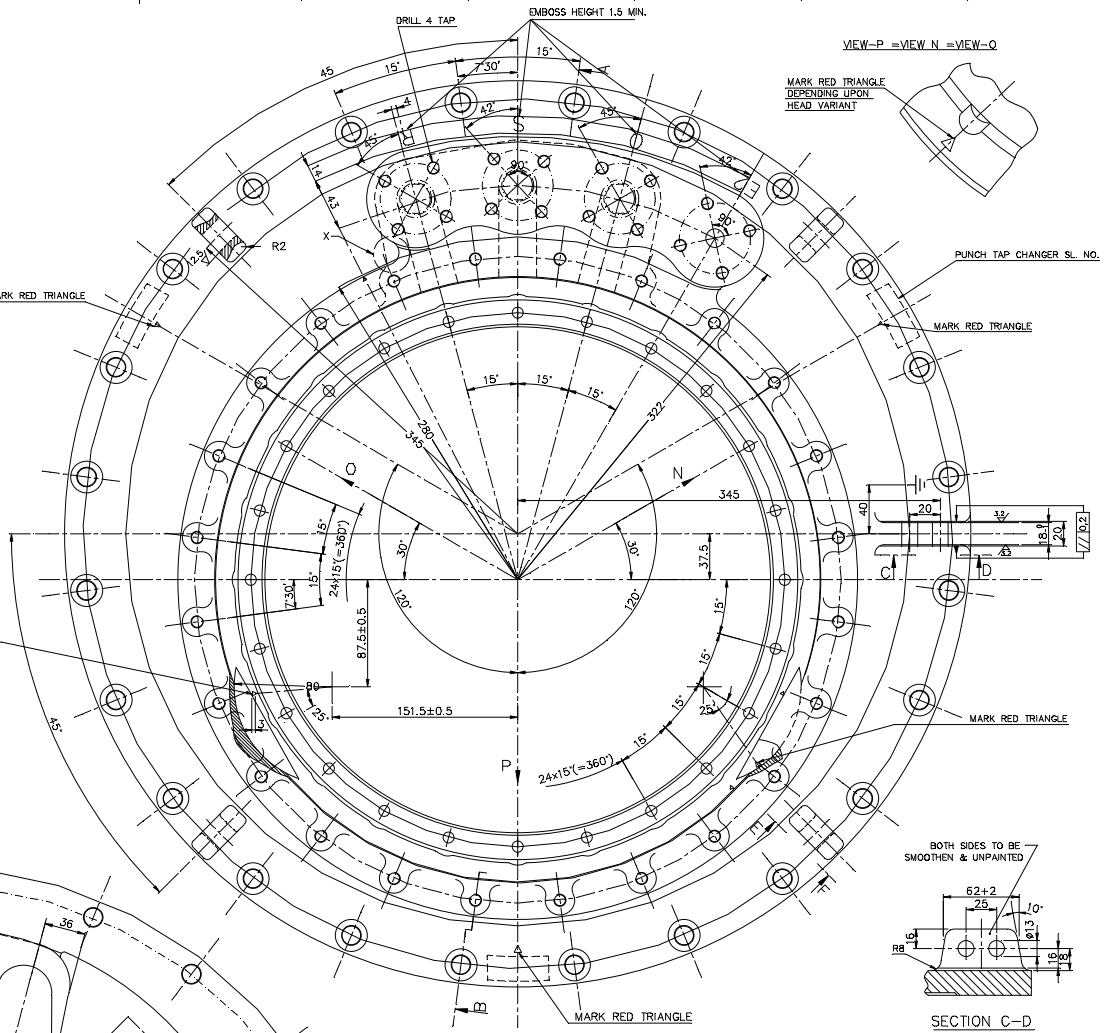


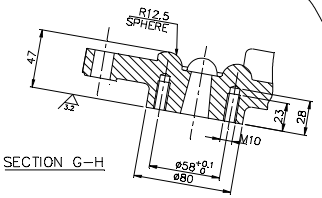












PRESSUER TIGHT ACC. TO SG 13005
RADIUS NOT SHOWN = R2

VAR 00	REMARKS	VAR NO	ITEM NO	DESCRIPTION	STD	DRAWING NO.	IT.NO. / VAR	MATL CODE / MATL SPCN	UNIT	UNIT WT / QTY.	GS	ZONE
	CASTING PART NO 5232024		001	ALUMINIUM ALLOY GRAVITY DIE CASTING				AA 19954	KG	21.00 / 00		

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

SWE	SWM	TCX
1	3	1

TYPE OF PRODUCT -- ON LOAD TAP CHANGER

CUSTOMER ---

HAkjr gsoh bysfDV&dYl fyfeVsM HAksiky
BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	NAME	SIGN	DATE
DRN.	VK	-Sd-	05.01.77
CKD.	BSR	-Sd-	23.01.77
APPD.	BSS	-Sd-	23.01.77

REV	DATE	ALTERED	CHECKED	APPROVED
17	20.08.11	VD	KIRTI	SKP
16	11.07.09	AKU	KIRTI	SKP

SECTION E-F & G-H MODIFIED. DIM. Ø528±0.2 WAS Ø528±0.5. (DCA NO. 30564)

PAINTING TEMPLATE ADDED (DCA NO. 28962)

REV.	DATE	ALTERED	CHECKED	APPROVED
	09.9.05	AKU	SKP	AKI

ZONE: DRAWING REDRAWN ELBOW PART NO. 5047271(3 NOS.) ADDED (B/8-9) AA 19954 WAS BP 19990 (DCA. NO. 26700)

DEPT. SWE | MEDIUM | AA0230208 | SCALE 1:2(1:1) | REF. TO ASSY. DRG. | ITEM NO. | NO. OF ITEM

TITLE: TAP CHANGER HEAD UPPER PART

DRAWING NO. 5055194 | REV. 17 | SHT. NO. | NO. OF SHT.

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5055194-R14-S01 REF.DRG.NO.

SIGN DATE

A1