FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm.

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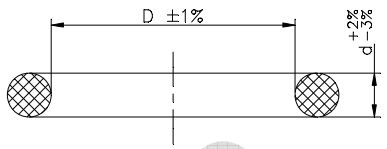
DRG NO 5L28007

SL.NO	PART NO.	DIMENSION	
		D	d
001	5081155	10	1.25
002	5081539	50	4.5
003			
004	5400301	22	3
005	5400308	415	5
006	5400437	14.5	3
007	5400438	19	3.5
008	5400502	10	3.5
009	5400598	7.3	2.4
010	5400810	24	3
011	5400812	20	2.5
012	5400814	375	6
013	5400816	360	7.5
014	5400854	44.2	5.7
015	5400936	350	10
016			
017	5401536	15.3	2.4
018	5860088	62.2	5.7
019	5860099	19.2	3
020	5860100	27	4
021	5860168	448	6
022	5860258	480	6
023	5860401	29	3
024	5860405	11	4

ACCEPTANCE CRITERIA: –

- MATERIAL IDENTIFICATION.
- SHORE HARDNESS – 70–90 IRHD.
- SUPPLIER'S TEST CERTIFICATE.
- TENSILE STRENGTH – 10 N/mm^{2}MIN.
- ELONGATION – 180% MIN.



RELEASED

NOTES: –

1. THE RING SHOULD BE HOMOGENEOUS, FREE FROM POROSITY, GRIT, EXCESSIVE, BLOOMS, BLISTERS, OR OTHER VISIBLE SURFACE IMPERFECTIONS.
2. RESISTANCE TO AGING CLIMATE AND OZON SHOULD BE VERY GOOD.

			001	FLUORO CARBON RUBBER MOULDING					KG.	–
								AA 59808		001
VAR 00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO.	MATERIAL CODE	A	UNIT WT.
							VAR	MATL. SPCN.	C	QTY

5L28007–R6–S01 REF.DRG.NO.

SIGN. & DATE

INVENTORY NO.

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

SWE	SWM	TCX	
1	3	1	

TYPE OF PRODUCT OR NAME OF CUST/PROJ: ON LOAD TAPCHANGER

BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

	NAME	SIGN	DATE	NO. OF VAR
DRN	V.KUMAR	Sd/–	17.11.84	01
CKD	I.J.S.	Sd/–	17.11.84	
APPD	B.S.R.	Sd/–	17.12.84	

REV	DATE	ALTD AKU / CKD SKP / APPD AKI
07	10.03.04	DRAWING REDRAWN. (DCA NO. 20101)

DEPT	UN. TOL.DIM.GR.		SCALE	WEIGHT (KG.)	REF TO ASSY	ITEM NO.	NO.OF ITEMS
SWE	M		1:1		–	–	001
CODE 409	AA 0230208						

TITLE: O–RING

DRG NO 5L28007 REV. 07

SHT.NO. 01 NO. OF SHT. 01

PRADEEP–CADZONE

03/06/2013