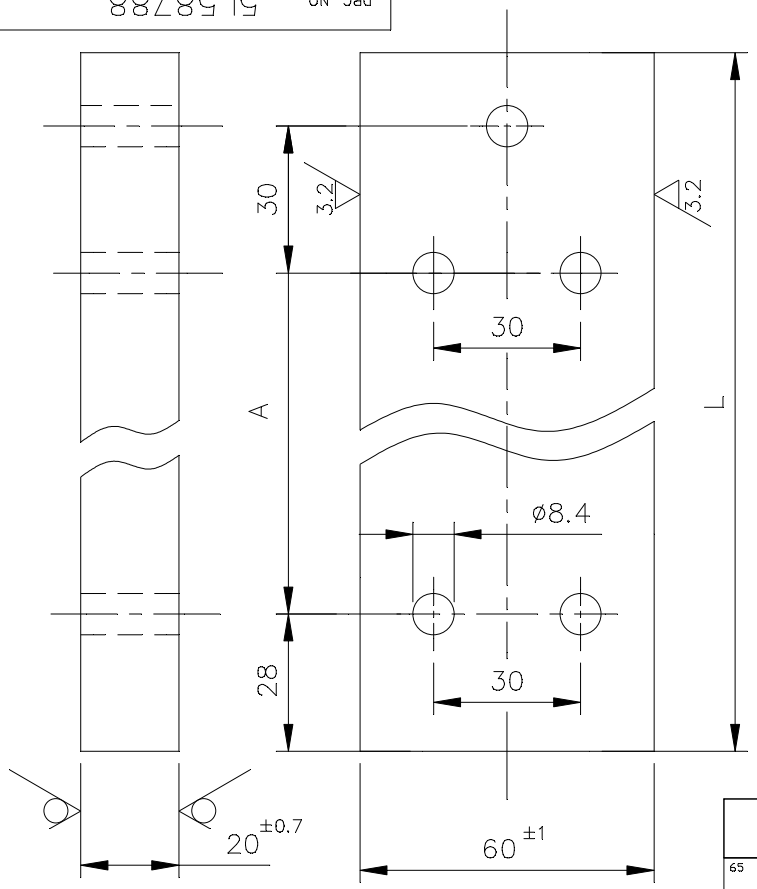
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 5L58788



TOOL LIST		
ITEM	TOOL	DESCRIPTION
–	1520010	DRILL JIG

PART NO.	KV	DIM.A	DIM.L.	WEIGHT (KG.)
5058788	30	217	290	0.480
5058789	60	242	315	0.522
5058790	80	–	–	–
5058791	110	372	445	0.740
5058792	150	502	575	0.958
5058793	220	602	675	1.126

3.2 – LONGITUDINAL EDGES ROUND SLIGHTLY

NOTE:– AFTER MACHINING PHENOLIC LAMINATED PAPER BAR TO BE DRIED IN OVEN AND VARNISH WITH IMPREGNATING / BONDING VARNISH BP 27581 AS PER SG–15004

ALTERNATE MATERIAL:–

20X60XL–LG | EPOXY GLASSMAT LAM. BAR / EPOXY LAM. GLASSFABRIC BAR | SG – 10024.

12.5 (, 3.2)

REMARKS (65–75)	VAR. NO. (78 79)	ITEM NO. (25–27)	DESCRIPTION (29–58)	STD (59)	DRAWING NO. (60–77)	IT.NO. (29–31) / VAR (32–33)	MATL. CODE (34–45) / MATL. SPCN. (46–54)	A C I (55)	UNIT (56 57)	UNIT WT. (58–65) / QTY. (68–71)	GS (72)	ZONE
		001	20 X 60 X L–LG. PHEN. LAM PAPER BAR			BP2220399117 / BP22299		NA	Kg.			

28 → CARD TYPE-3 | 28 → CARD TYPE-1 | 28 → CARD TYPE-2

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

SWE	SWM	TCX
1	3	1

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

ON LOAD TAP CHANGER

बीएचईएल BHEL
भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल
BHARAT HEAVY ELECTRICALS LTD. BHOPAL

	नाम/NAME	हस्ता/SIGN	दिनांक/DATE	ले.रि. की संख्या NO. OF VAR
बनाया DRN	S.D.W	Sd/–	29.11.79	
जाँचा CKD	I.J.S	Sd/–	02.12.79	
अनुमोदित APPD	R.K.S	Sd/–	05.12.79	

REV.	DATE	
		ALTERED
		CHECKED
		APPROVED

REV.	DATE		
06	01.05.07	ALTERED	AKU
		CHECKED	SKP
		APPROVED	SK

DRG REDRAWN
NOTE MODIFIED

(DCA. NO. 26777)

विभाग DEPT SWE | कोड CODE 409 | उन. टल. नाप की श्रेणी UNTOL.DIMS. GR. M AA0230208 | SCALE 1:2.5 | भार किग्रा. WEIGHT (K.G.) | उसे. ड्राईंग का संदर्भ REF. TO ASSY. DRG. | मद क्र. ITEM NO. | मद. संख्या NO. OF ITEM

शीर्षक/TITLE

SUPPORT BAR

आरेख क्रं/DRAWING NO. 5L58788 | पुन./REV 06

पृष्ठ क्रं/SHT. No. 01 | पृष्ठों की संख्या/NO. OF SHT. 01

A3

5L58788–R05–S01
REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.

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