

CORPORATE PURCHASING SPECIFICATION

AA 107 37 Rev. No. 06

PREFACE SHEET

FERRITIC STAINLESS STEEL SHEETS AND PLATES - ANNEALED ASTM A 240M, TYPE 405

FOR INTERNAL USE ONLY REMOVE THIS PREFACE SHEET BEFORE ISSUE TO SUPPLIERS

:

Comparable Standards:

1. AMERICAN

:	ASTM A 240M
	Type: 405, Annealed.

IS: 6911 - 1992

Gr: X 04Cr 12, Annealed

2. INDIAN

Suggested/Probable Suppliers And Grades:

Refer Plant Vendors list

User Plant References:

1.	HEEP - HARDWAR	:	HW 021 02 99
2.	BHOPAL	;	PS 10641
3.	HYDERABAD	:	

Revisions: APPROVED : Interplant Material Rationalization Committee-MRC (S&GPS) CI 28.4.16 of MOM of MRC-S&GPS Rev. No. 06 Amd.No. Reaffirmed Prepared Issued Dt. of 1st Issue HARDWAR Corp. R&D JUNE, 1978 Dt.:09.01.2007 Dt: Year :

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AA 107 37

Rev. No. 06

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FERRITIC STAINLESS STEEL SHEETS AND PLATES-ANNEALED (ASTM A 240M, TYPE 405)

ORDERING DESCRIPTION

1.0 GENERAL:

The sheets and plates shall conform to the latest version of ASTM A 240M, Type 405 and comply with the following additional requirements.

2.0 APPLICATION :

For general engineering purposes, where corrosion resistance is essential.

3.0 CONDITION OF DELIVERY:

Hot/Cold rolled, annealed and descaled (Finish number 1 or 2 B/2D).

4.0 DIMENSIONS:

Material shall be supplied to the dimensions specified in BHEL order.

5.0 CHEMICAL COMPOSITION:

As per ASTM A 240M, Type 405.

6.0 TEST CERTIFICATES:-

Three copies of test certificates shall be supplied along with the following information:

BHEL References :

AA 107 37 -Rev. No.06 (ASTM A 240M, Type:405) BHEL order No,

Supplier's References :

Name Identification No. Melt No. Process of manufacture Details of heat treatment.

<u>Result of Tests:</u> Dimensional inspection. Results of chemical analysis, mechanical tests

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Rev. No. 06	Amd.No.	Reaffirmed	Prepared	lssued	Dt. of 1st Issue
DL:09.01.2007	Dt:	Year :	HARDWAR	Corp. R&D	JUNE, 1978

suppliers identification mark, 'AA 107 37 / ASTM A 240M, Type: 405', melt No., BHEI order No., on the top plate.	AA 107 37									विषय हैल	RF)
7.0 PACKING AND MARKING: Sheets shall be supplied in bundles or in packages each weighing upto a maximum 3000kg. Plates shall be suitably packed to prevent damage during transit. For plates below 25 mm thick, each pile (preferably of 16 plates) shall be marked wi suppliers identification mark, AA 107 37 / ASTM A 240M, Type: 405', met No., BHEL order No., on the top plate. Each plate of 25mm thickness and above shall be stamped/painted with the supplier identification mark, the melt number and AA 10737 (ASTM A 240M, Type: 405). FOR INFORMATION ONLY CHEMICAL COMPOSITION <u>C Si Mn Ni Cr S P A1</u> <u>< 0.08 ≤ 1.0 < 1.0 0.60, max 11.5-14.5 < 0.030 < 0.040 0.10-0.30 MECHANICAL PROPERTIES <u>Hardness Max 0.2% PS min UTS min % El min Cold Bend. î <u>BHN HRB N/mm² N/mm²</u> </u></u>	Rev. No. 06			CORP	ORATE PU	RCHASING	SPE	ECIFICA	TION	mha	7
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